5 Parts List

5.3 Parts Navi

5.1.1 How to Use the Parts List

Chapter 5 Parts List contains information on spare parts.

The parts list is used to order replacement parts and enter area codes. To use the parts list correctly, read the description below carefully.

<How to find out parts No needed>

To shorten the time searching for a Parts No., a navigation screen (illustration) is provided to search for the relevant parts in the illustration. When you have already identified a parts to be checked, search for the relevant parts on this screen (illustration) to perform servicing efficiently. For how to use the navigation, refer to ''.

5.1.2 Precautions

- To make the illustration easy to see, hardware such as screws are shown in alphabets. Their shapes are not shown.
- Read notes in the Description column carefully before ordering and replacing parts.
- ISC followed by part name in the DESCRIPTION column represents Important Information Stored Component that stores important customer information. To replace and discard an ISC, follow the procedure for it described in chapter 4.
- The area codes are shown on plates each. The area codes (such as toner and Current Adjustment values) which cannot be shown as parts on plates are listed on the list of area codes at the end of this chapter.

5.1.3 Plate Composition
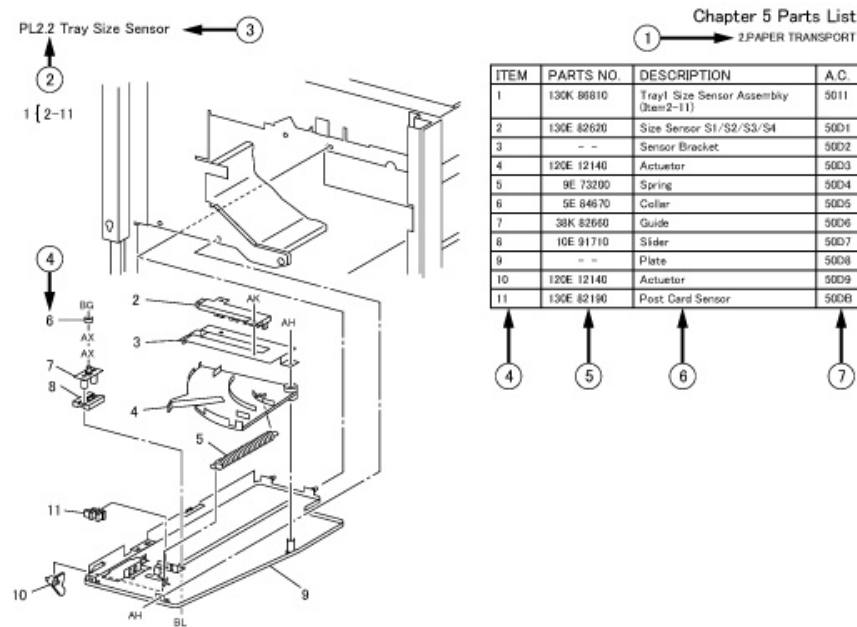
Figure 1 j0mf50001

Table 1
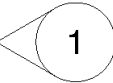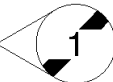
	Section Name	Chapter 5 Section Name
(1)	Sub System Name	the name of the subsystem
(2)	PLATE NO.	Parts List Reference No. shown in each chapter
(3)	PLATE NAME	Title name of the illustration, which shows the mechanism of the sub system
(4)	ITEM	Matches the number in the illustration.
(5)	PART NO.	The number to be used for ordering parts and filling in the service report.
(6)	DESCRIPTION	Provides the part name, V(MOD) Code and notes, etc.
(7)	AREA CODE	The code to be entered in the failure column of the service report.

5.1.4 Terminology and Symbols

Table 1

Terminology and Symbols	Description
4 Figure 1 5002	Informs you that the adjustment procedure for the part is described in Chapter 4 Repair and Adjustment.
1 Figure 2 5001	Informs you that the removal, installation and replacement procedures for the part are described in Chapter 4 Repair and Adjustment.
7 Figure 3 5003	Informs you that the removal, installation, replacement and adjustment procedures for the part are described in Chapter 4 Repair and Adjustment.
3 {4-10	This is indicated on the upper left or upper right of the illustration to show the item represents the assembly including the part. The example shows Item 3 is the assembly of Item 4 through 10.
(1/4PCS)	Informs you that four identical parts are installed but that only one of them is shown in the illustration.
- -	This symbol in the PART NO. column shows the part is not managed as a spare part.
(P/O Item 5)	This symbol in the DESCRIPTION column shows the part is not managed as a single piece of spare part, but as a part of the assembly. The example shows the part is a part of Assembly Item 5.
(New) (Old)	This term in the DESCRIPTION column shows the new part is interchangeable with the old one. Unless otherwise specified or there are no particular reasons, order the old part.
(Alternate)	This term in the DESCRIPTION column shows either one of the parts can be used.
1 Figure 4 5005	This symbol shows the whole area of the framed illustration is modified by the number in the circle. The area has the modified configuration.

Table 1

Terminology and Symbols	Description
Figure 5 5006	This symbol shows the whole area of the framed illustration has not been modified by the number in the circle. The area still has the previous configuration.
Figure 6 4001	The Item pointed to by this symbol in the illustration is modified by the number in the circle. The item has the modified configuration.
Figure 7 4002	The Item pointed to by this symbol in the illustration has not been modified by the number in the circle. The item still has the previous configuration.
with 5V	This symbol in the DESCRIPTION column shows the part is modified by the number. The part has the modified configuration.
(w/o 5V)	This symbol in the DESCRIPTION column shows the part has not been modified by the number. The part still has the previous configuration.
(ISC) MCU/ESS PWB	ISC followed by part name in the DESCRIPTION column represents Important Information Stored Component that stores important customer information. To replace and discard an ISC, follow the procedure for it described in chapter 4.

5.1.5 Using Parts Navigation

This section describes how to use the Navigation screen (illustrated)

The Navigation screen is divided into two layers, under which there is another layer of PLs.

- The first (top) layer
    - Navi 1.1(Processor + Option)

        The whole processor including DADF and Finisher is illustrated each for good understanding. Find the module which includes the desired part and click on Navi 2.X or PL shown at the end of the call out. Navi 2.X shows there is a more detailed illustration of the module. Otherwise, you will be directly linked to the applicable PL.
- The second layer
    - Navi 2.1 to 2.5

        The module found in Navi 1.1 is divided into more modules, which link to the related PLs. The screen here uses PLXX to show all the parts in the detailed module. Click on the applicable item, and you will see the illustration of the applicable PL.   Find the desired part in the PL illustration to learn the part's item no. After that, obtain the appropriate part no. from the list.

        On E-DOC, clicking on the item no. makes the List screen displayed. Then the appropriate part no. can be found.
- The third (bottom) layer has PLXXs.
    - <Returning from the lower layers to the higher layer>

        Clicking on Navi 2.X or PLXX on the upper left of the illustration makes you return to Navi 1.1 for Processor parts.

PL 1.1 Platen Cover

Item	Parts No	Description	A.C.
1	–	IIT (PL 1.2)	11AA
2	898E 68450	ID Label	11B1
3	848E 87121	Platen Cover (REP 99.1.1)2001	
4	036K 92150	Counter Balance (REP 99.1.1)2005	
5	004K 03410	Platen Cushion	2003
6	–	Code Label	11B2
7	848K 69520	Platen Cover (Item 3,4) (REP 99.1.1)2001	

PL1.1

7 { 3,4

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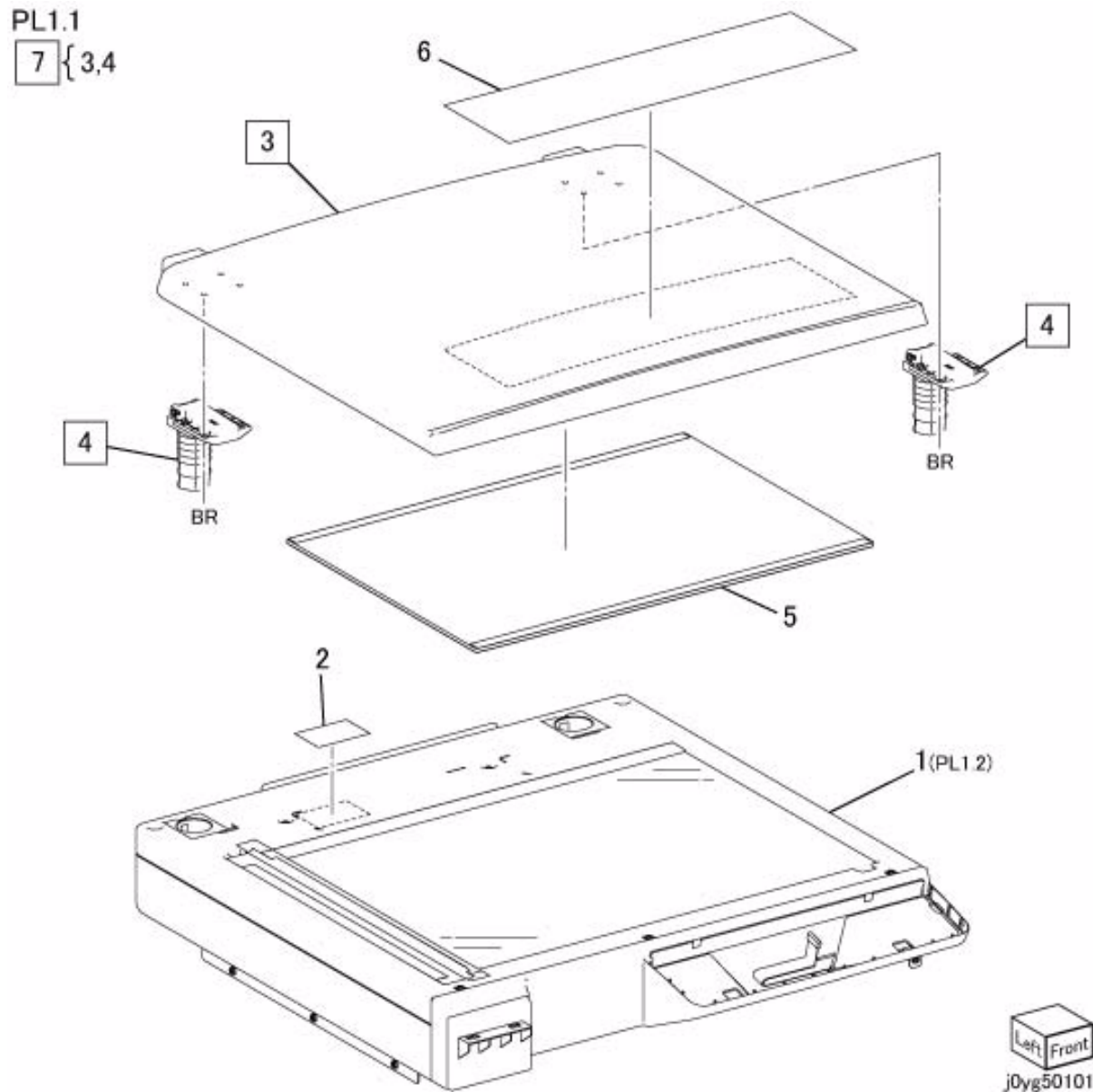
PL 1.2 Top Cover (with Platen Glass),Front Cover

Item	Parts No	Description	A.C.
1	–	IIT Base Frame (PL 1.3)	11C1
2	848K 68890	Top Cover (with Platen Glass) (REP 1.2.1, REP 99.1.1)1021	
3	–	Data Plate	11C2
4	–	IIT Front Cover	11C3
5	–	CVT Plate	11C4
6	868E 80610	Conductor	11C5
7	–	Lead Regi. Label	11C6
8	–	Side Regi. Label	11C7

PL1.2

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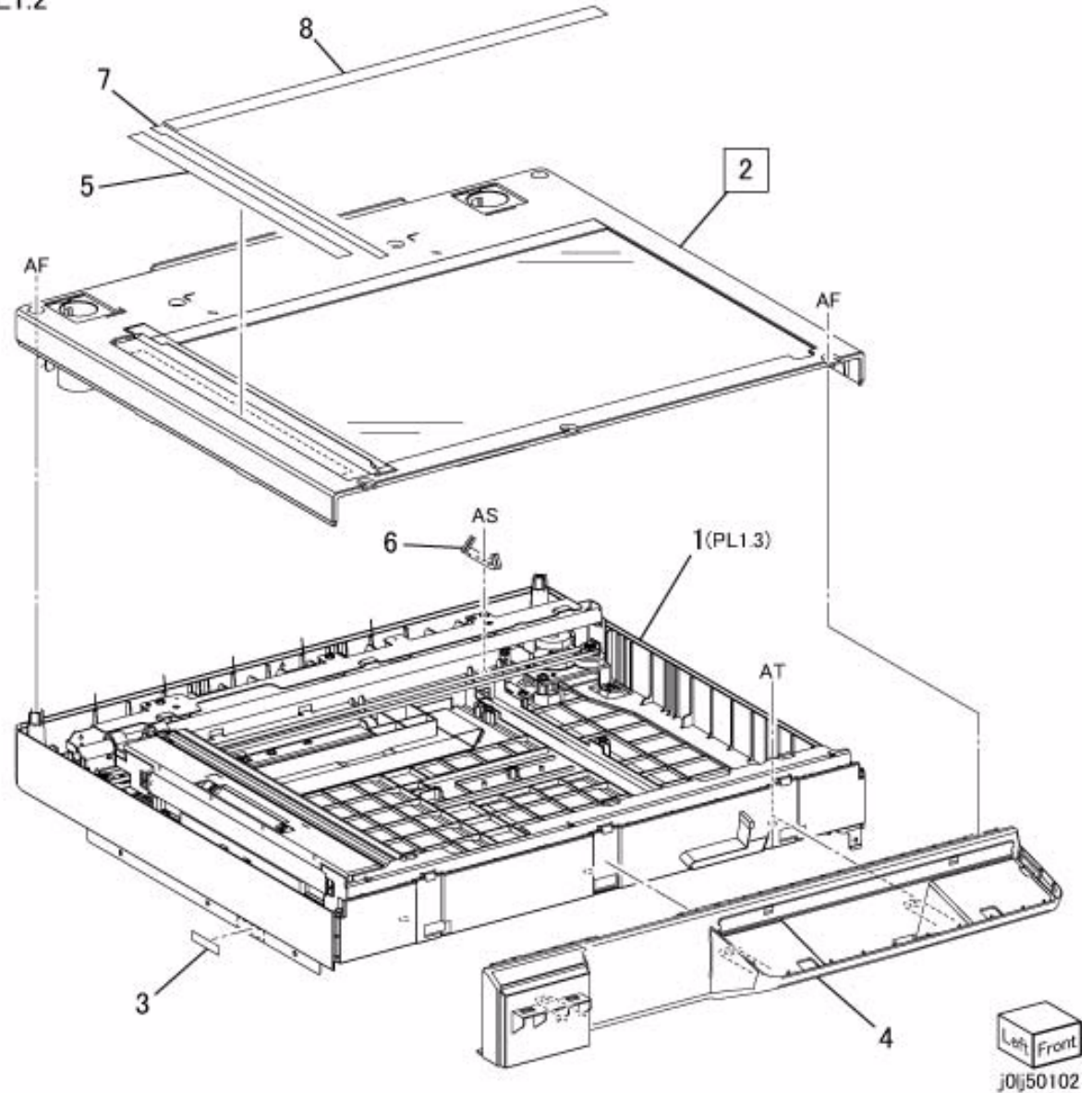
PL 1.3 IIT Base Frame Component

Item	Parts No	Description	A.C.
1	–	Carriage Drive and Motor (PL 1.4) 11D1	
2	049K 17900	Pulley Bracket	11D2
3	020E 49550	Pulley	11D3
4	005E 33440	Flange	11D4
5	023E 27860	IIT Carriage Belt (REP 1.3.2)	11D5
6	–	Shaft	11D6
7	809E 58300	Spring	11D7
8	–	IIT Base Frame	11D8
9	848K 68874	IIT Carriage (PL 1.5) (REP 1.3.1) 11D9	
10	117K 47661	CCD Cable	11DB
11	952K 03781	Sensor Wire Harness (REP 99.1.1) 11DC	
12	930W 00123	IIT Registration Sensor	11DD
13	117K 47680	UI Cable	11DE

PL1.3
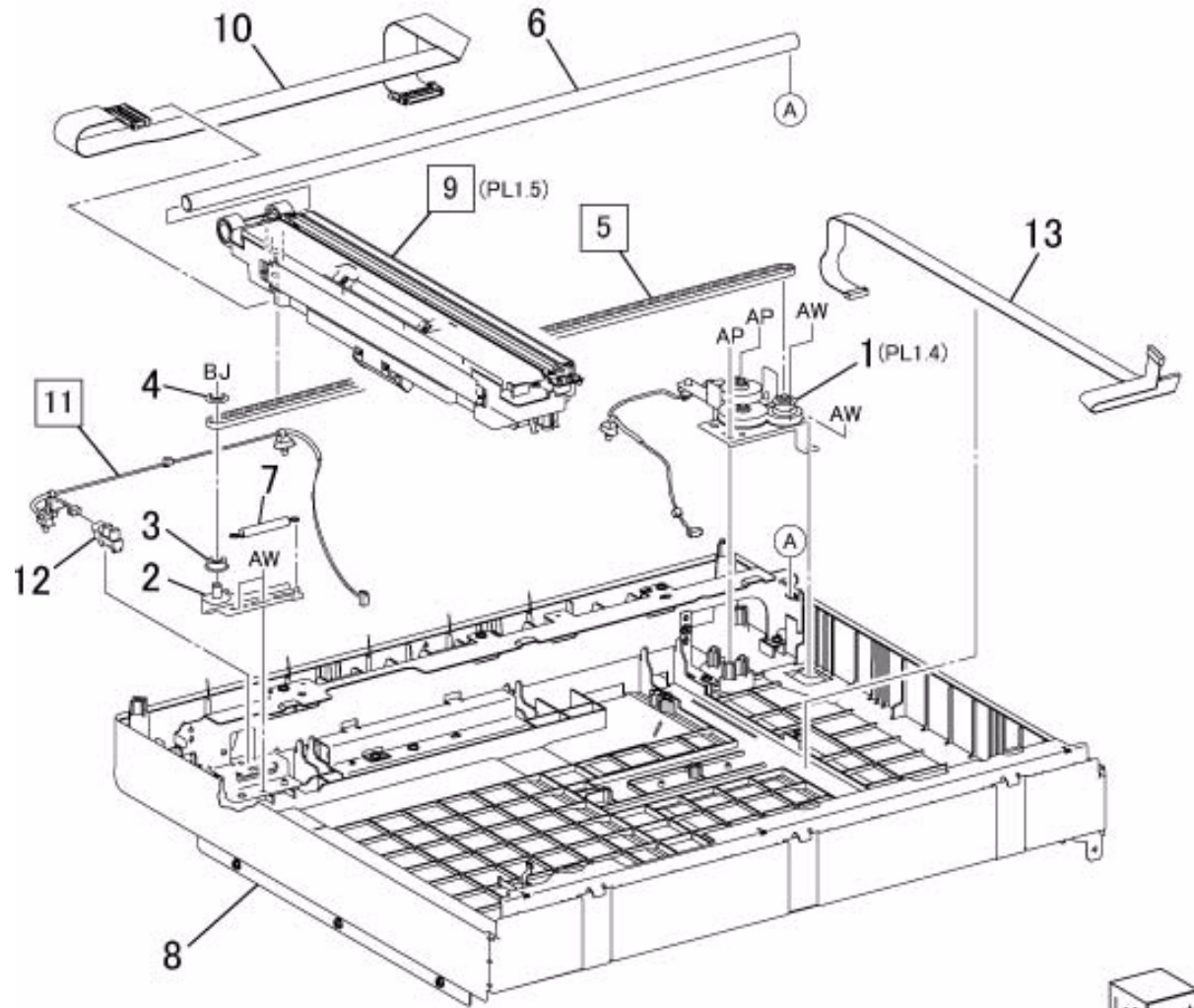
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PL 1.4 Carriage Motor

Item	Parts No	Description	A.C.
1	–	Drive Bracket	11E1
2	127K 66721	Carriage Motor (REP 1.4.1, REP 99.1.1)1041	
3	807E 40871	Helical Gear	11E2
4	807E 40880	Helical Gear	11E3
5	807E 40890	Gear Pulley	11E4
6	005E 33441	Flange	11E5
7	952K 03771	Motor Wire Harness (REP 99.1.1) 11E6	

PL1.4

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Parts List

PL 1.4

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Initial Issue

WorkCentre 5021/5019
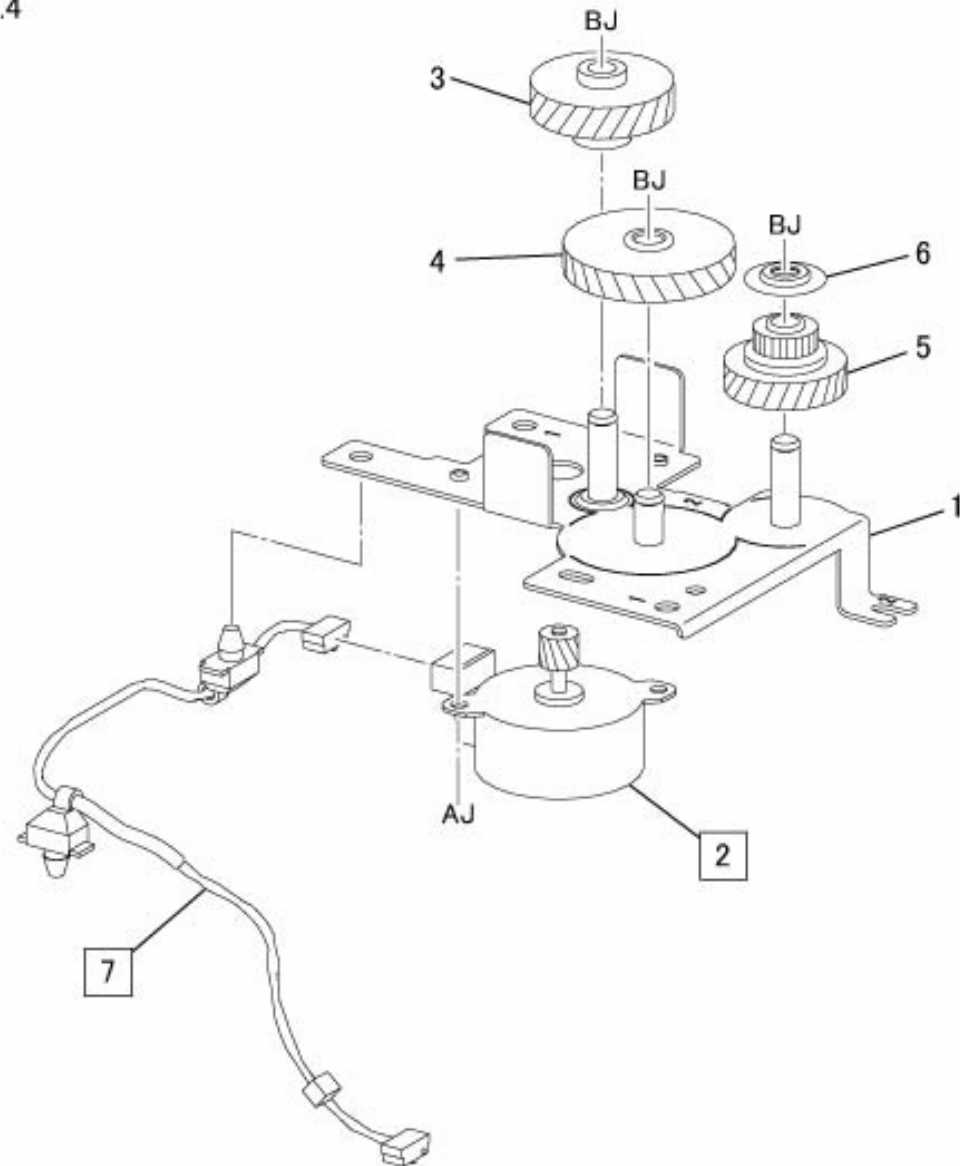
PL 1.5 IIT Carriage

Item	Parts No	Description	A.C.
1	–	Lens Housing	11F1
2	960K 64290	LED Lamp PWB (REP 1.5.1)	11F2
3	–	LED Bracket	11F3
4	117K 47740	LED Cable	11F4

PL1.5

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Initial Issue

WorkCentre 5021/5019

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Parts List

PL 1.5
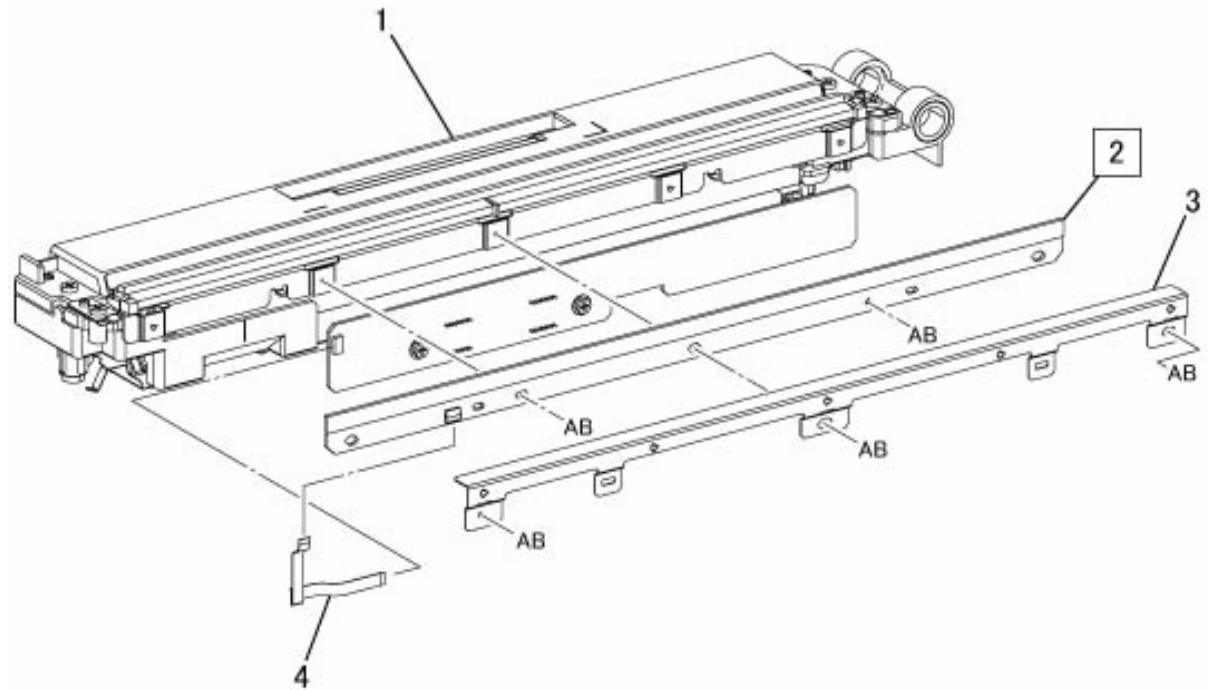
PL 1.6 Control Panel

Item	Parts No	Description	A.C.
1	848K 76080	Control Panel	75B1
2	868E 80430	Middle B Key	75B2
3	868E 80440	Middle C Key	75B3
4	803E 15311	Info Stop Key	75B4
5	868E 81080	LED Lens	75B5
6	803E 15300	Start Key	75B6
7	803E 13260	Stop Key	75B7
8	868E 80461	Right A Key	75B8
9	803E 13270	Reset Key	75B9
10	868E 80450	Ten Key	75BB
11	123E 91650	LCD Display (REP 1.6.1)	75BC
12	803E 13280	ID Key	75BD
13	868E 80420	Middle A Key	75BE
14	–	UI Label	75BF
15	960K 62200	UI PWB	75BG

PL1.6

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Parts List
PL 1.6

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Initial Issue
WorkCentre 5021/5019
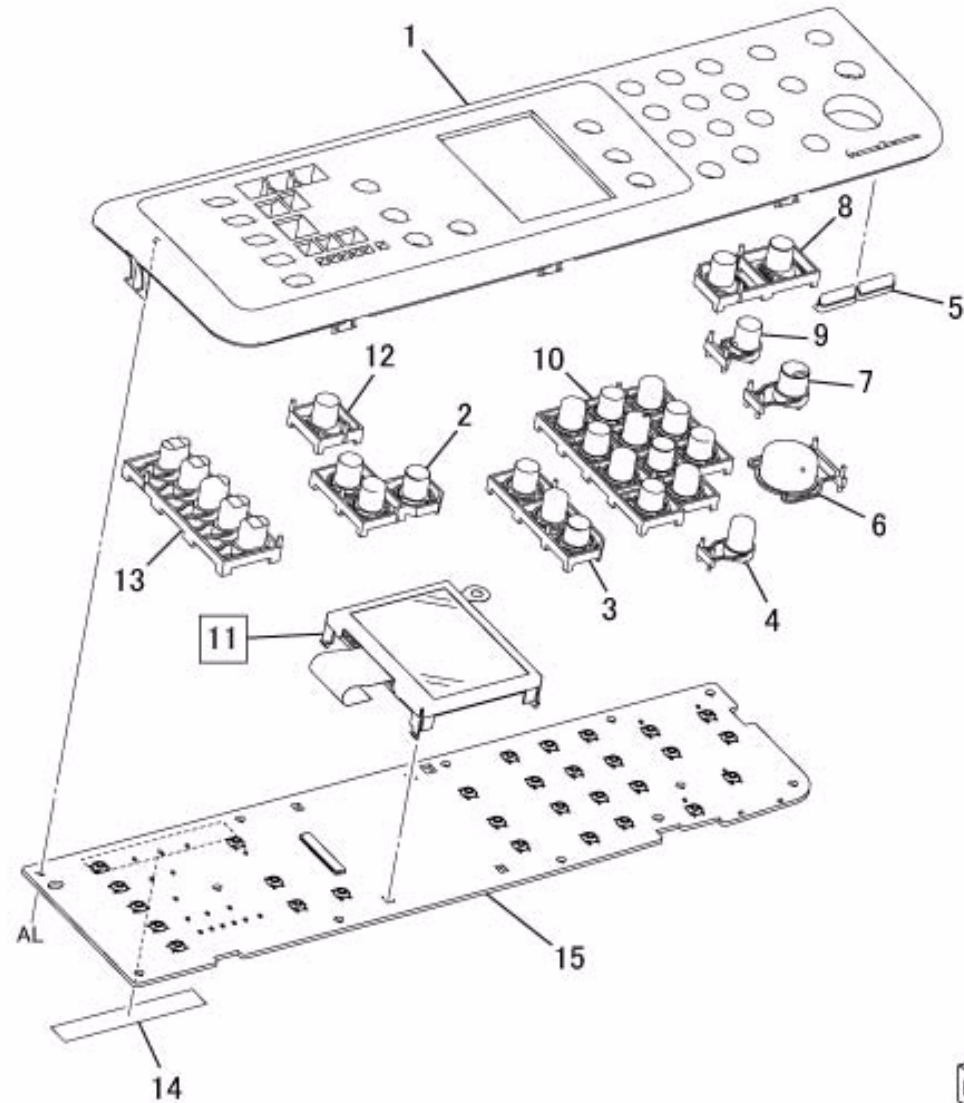
PL 2.1 ROS

Item	Parts No	Description	A.C.
1	062K 24840	ROS Assembly (REP 2.1.1, REP 99.1.1)1310	
2	952K 01240	ROS Wire Harness (REP 99.1.1) 13B1	

PL2.1

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Parts List

PL 2.1
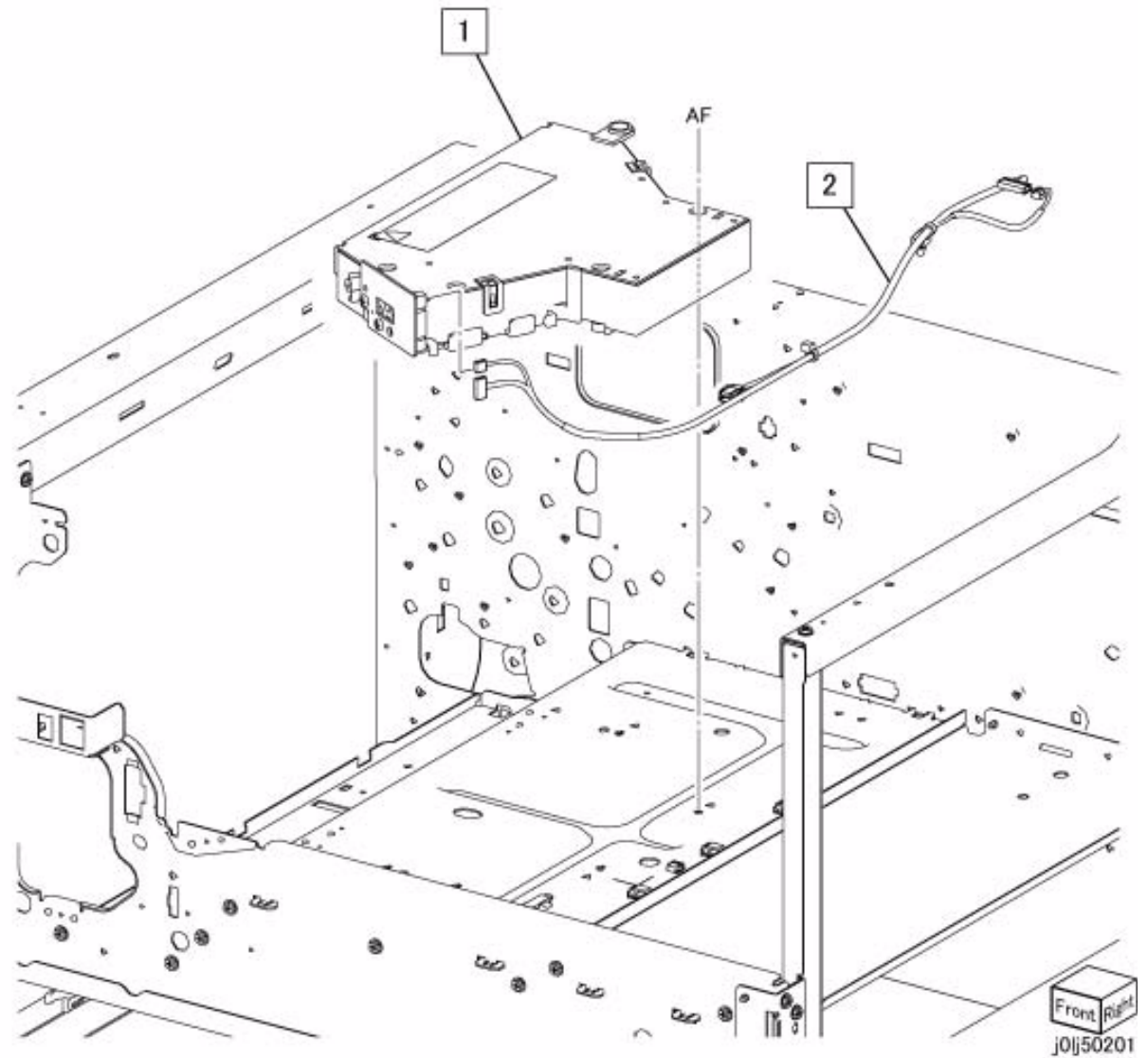
PL 3.1 Main Drive Motor

Item	Parts No	Description	A.C.
1	127K 66260	Main Drive Motor (Alternate) (REP 3.1.1, REP 99.1.1)3010	
–	127K 66290	Main Drive Motor (Alternate) (REP 3.1.1, REP 99.1.1)3010	
2	007K 18870	Main Drive Housing (PL 3.2) (REP 3.1.2)30B1	
3	049K 17710	Stud Bracket	30B2
4	807E 39260	Helical Gear	30B3

PL3.1

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Parts List

PL 3.1

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Initial Issue

WorkCentre 5021/5019
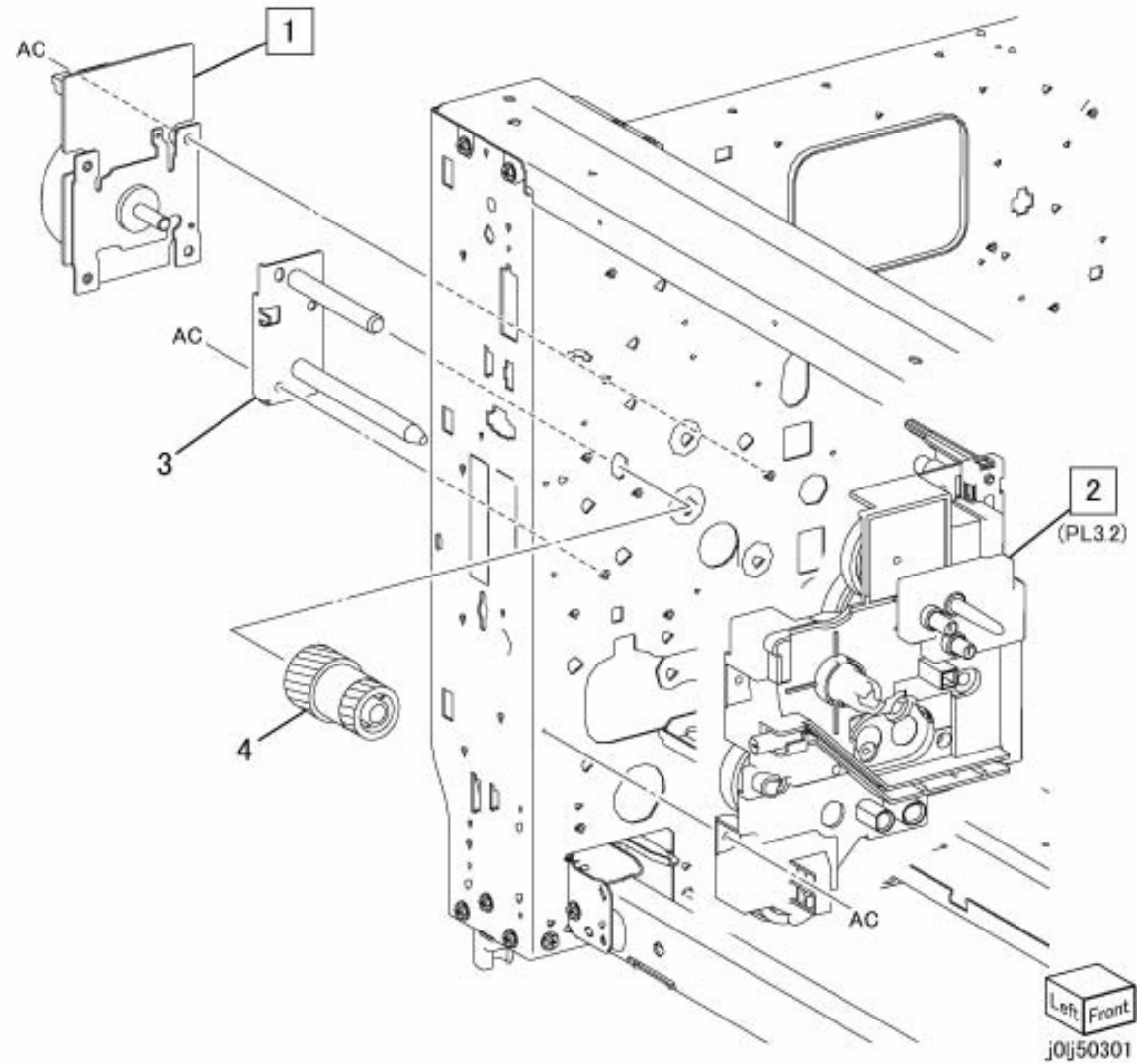
PL 3.2 Main Drive Housing

Item	Parts No	Description	A.C.
1	005K 83610	Drum Coupling and Gear	30C1
2	807E 39180	Helical Gear (76/33T) (Identification display : X1)	30C2
3	807E 39200	Helical Gear (63/18T) (Identification display : P1)	30C3
4	807E 39230	Helical Gear (25T) (Identification display : P4)	30C4
5	807E 39250	Helical Gear (63T) (Identification display : F1)	30C5
6	807E 39220	Helical Gear (36T) (Identification display : P3)	30C6
7	807E 39210	Helical Gear (45T) (Identification display : P2)	30C7
8	807E 39240	Helical Gear (43T) (Identification display : P5)	30C8
9	807E 39580	Helical Gear (44/27T) (Identification display : P6)	30C9
10	848K 67530	Main Drive Housing (Item 11-16)	30CB
11	–	Main Drive Housing (P/O Item 10)	30CC
12	848E 84830	Conductor Cover	30CD
13	130E 16130	BCR Conductor	30CE
14	130E 16140	Deve. Conductor	30CF
15	130E 16150	BTR Conductor	30CG
16	130E 16160	HV Conductor	30CH

PL3.2

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Initial Issue

WorkCentre 5021/5019

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Parts List
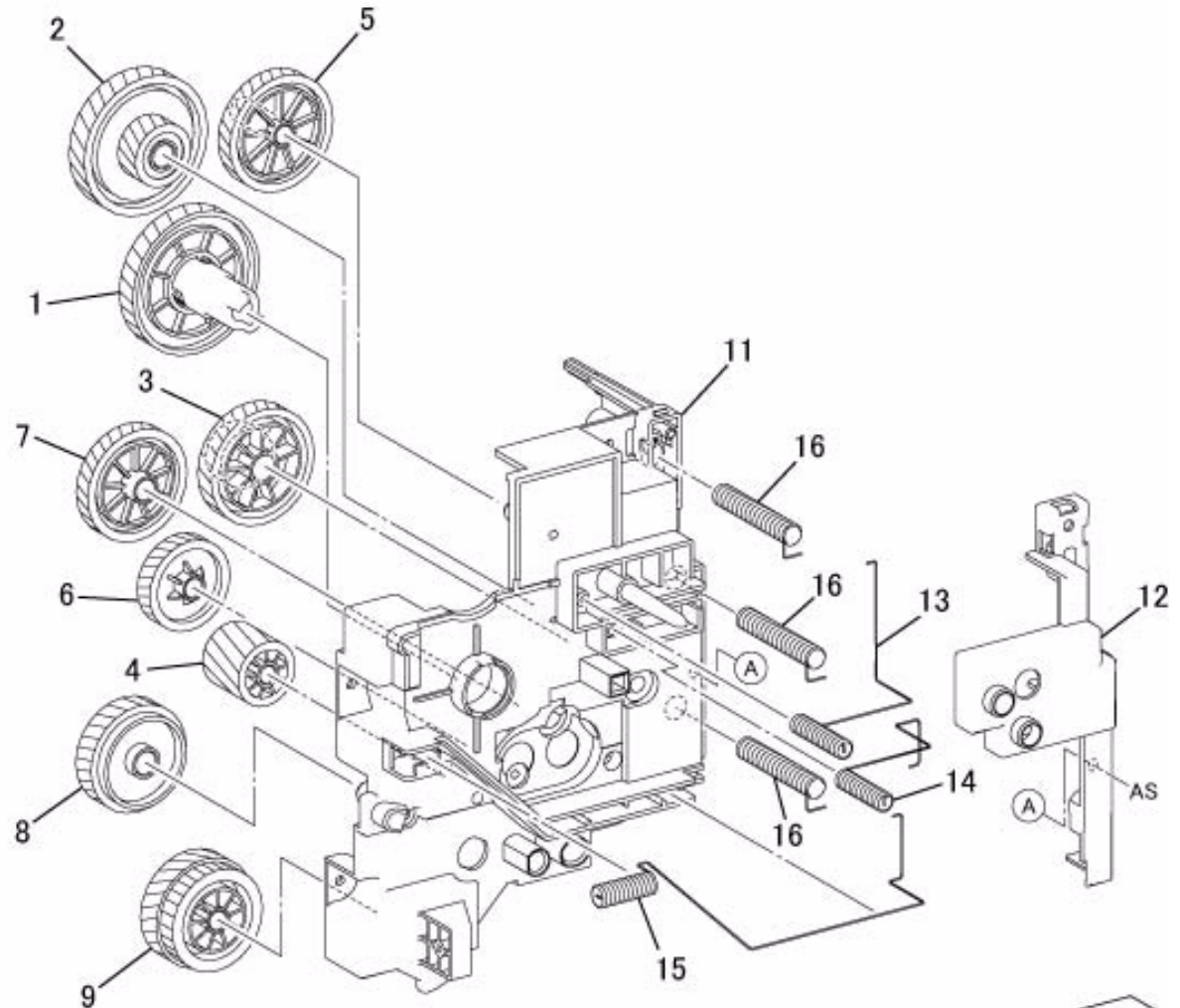
PL 3.2

PL 4.1 NOHAD

Item	Parts No	Description	A.C.
1	054E 50270	NOHAD Duct	33B1
2	127E 86170	NOHAD Fan (REP 4.1.1)	3301
3	–	Fusing Unit Plate	33B2
4	–	Laser Housing	33B3

PL4.1

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Parts List

PL 4.1

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Initial Issue

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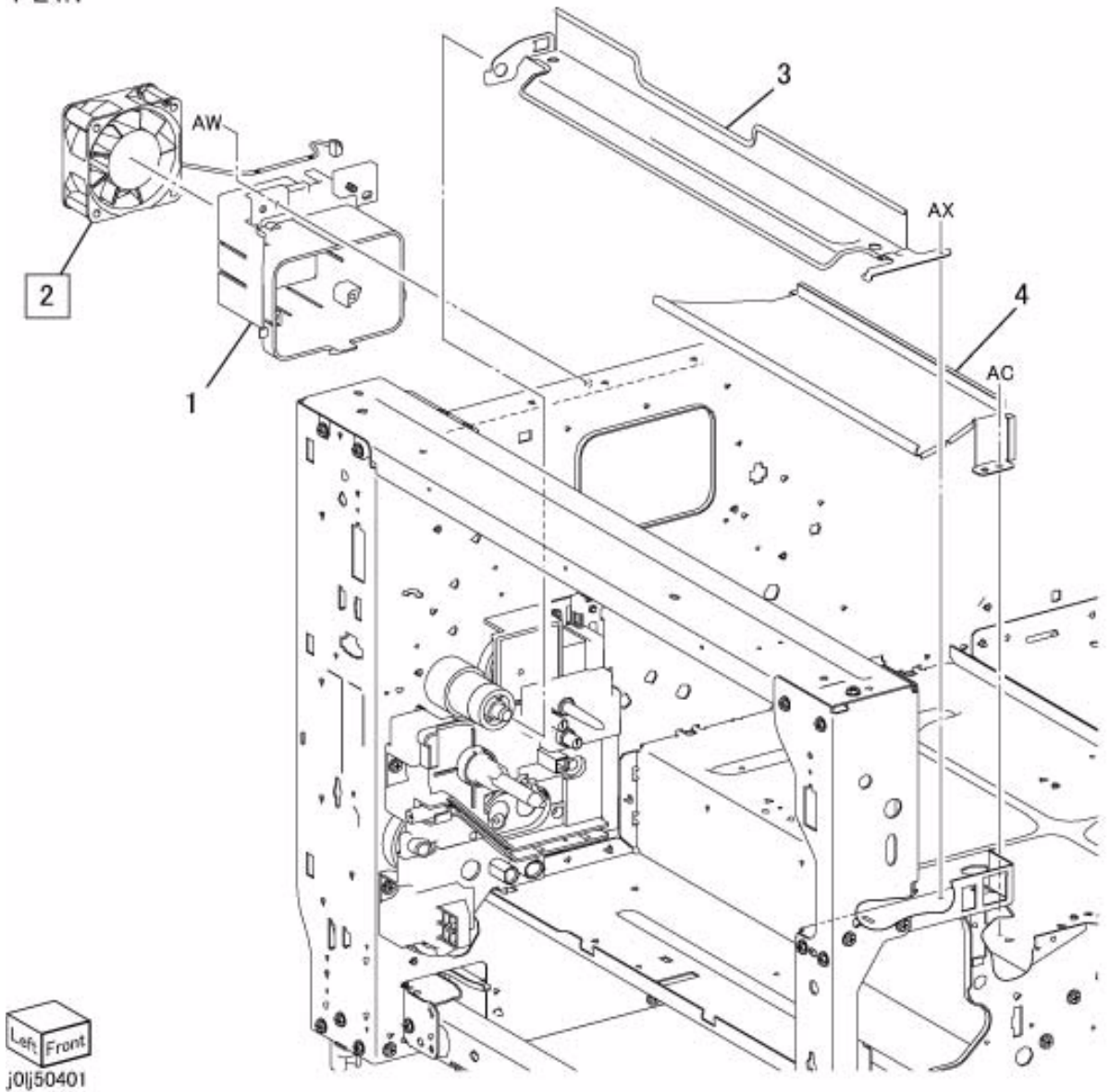
PL 6.1 Transfer

Item	Parts No	Description	A.C.
1	054K 48390	BTR Chute (Item 2-8)	41B1
2	–	BTR Chute (P/O Item 1)	41B2
3	–	DTS Eliminator (P/O Item 1)	41B3
4	809E 99860	BTR Spring (Rear)	41B4
5	809E 99870	BTR Spring (Front)	41B5
6	–	Float Spring (P/O Item 1)	41B6
7	–	DTS Conductor (P/O Item 1)	41B7
8	–	Film Chute (P/O Item 1)	41B8
9	059K 79560	BTR Roll (REP 6.1.1)	4101

PL6.1

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(PL14.1)

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Initial Issue

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Parts List

PL 6.1
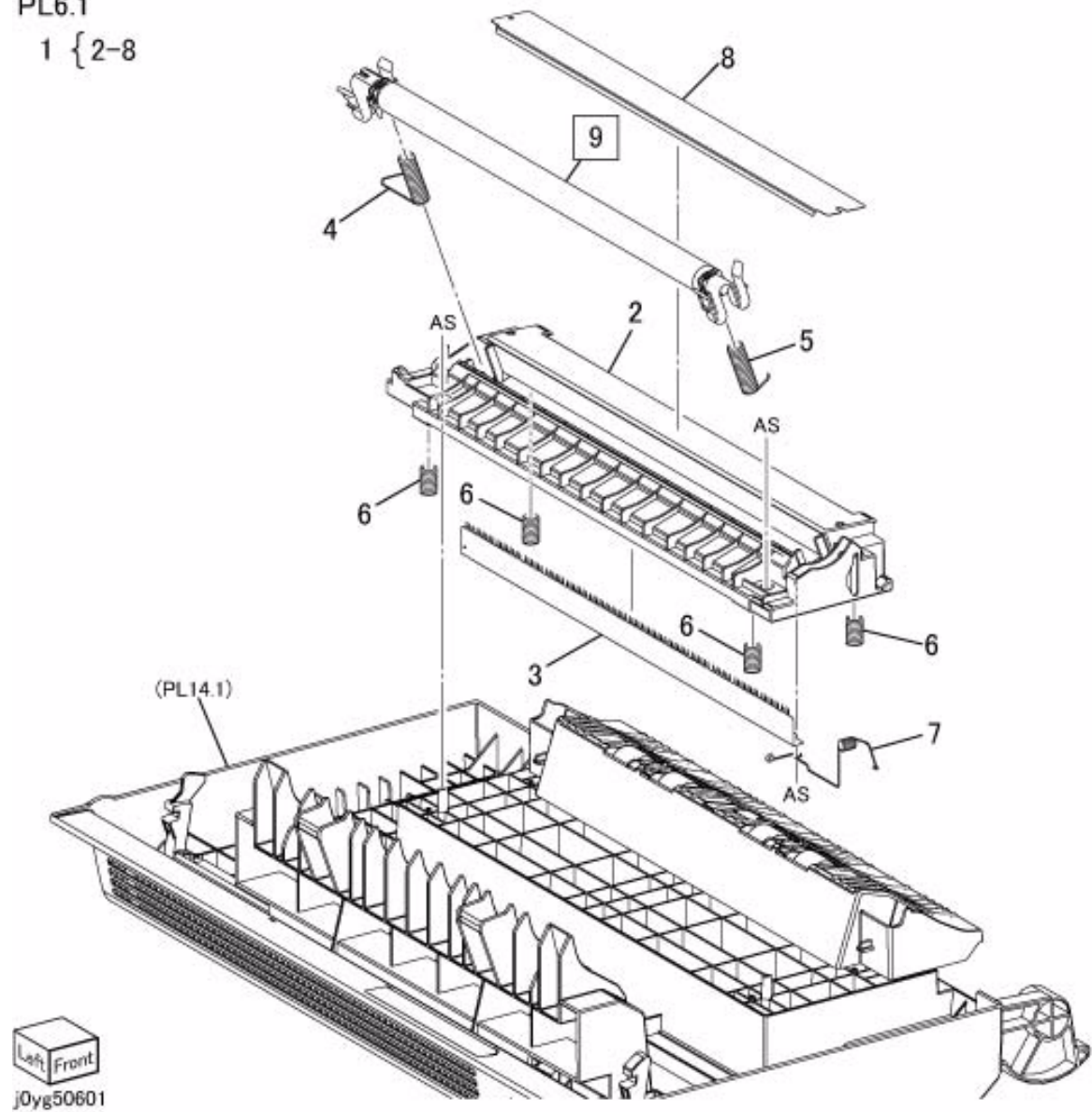
PL 7.1 Fusing Unit

Item	Parts No	Description	A.C.
1	–	Fusing Unit Stud Plate	43B1
2	–	Adjust Plate	43B2
3	–	Stud Screw	43B3
4	–	Fusing Unit Rear Bracket	43B4
5	126K 30553	220V-Fusing Unit (REP 7.1.1, REP 99.1.1)	43AA
–	126K 31730	120V-Fusing Unit (REP 7.1.1, REP 99.1.1)	43AA
6	848E 83410	Connector Cover	43B5
7	952K 01220	220V-Fusing Unit Wire Harness (REP 99.1.1)	43B6
–	962K 69060	120V-Fusing Unit Wire Harness (REP 99.1.1)	43B6

PL7.1

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Parts List

PL 7.1

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Initial Issue

WorkCentre 5021/5019
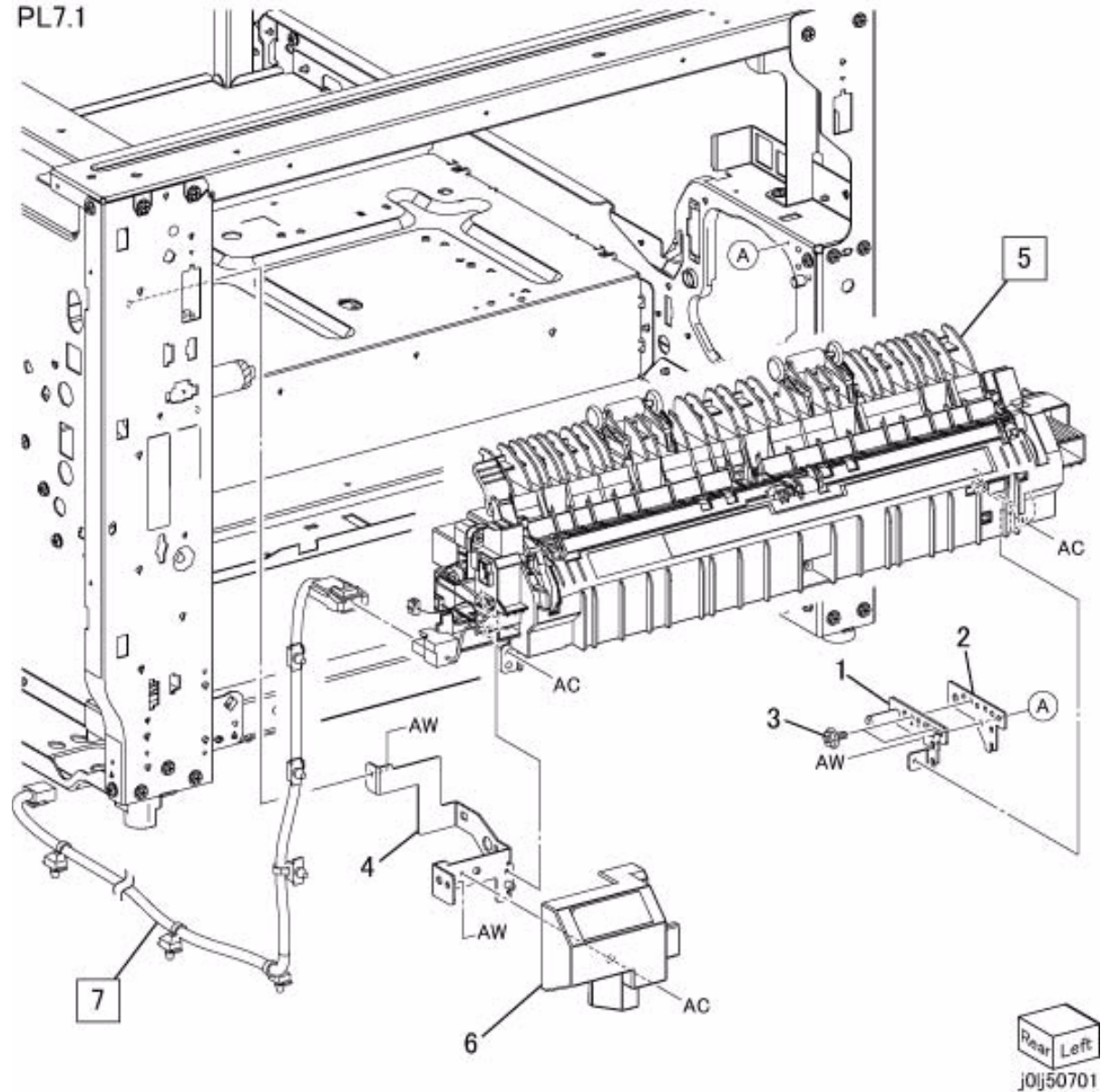
PL 8.1 Drum Cartridge,Toner Cartridge

Item	Parts No	Description	A.C.
1	013R 00670	Drum Cartridge (REP 8.1.1)	4510
2	006R 01573	Toner Cartridge	4011

PL8.1

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Initial Issue

WorkCentre 5021/5019

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Parts List
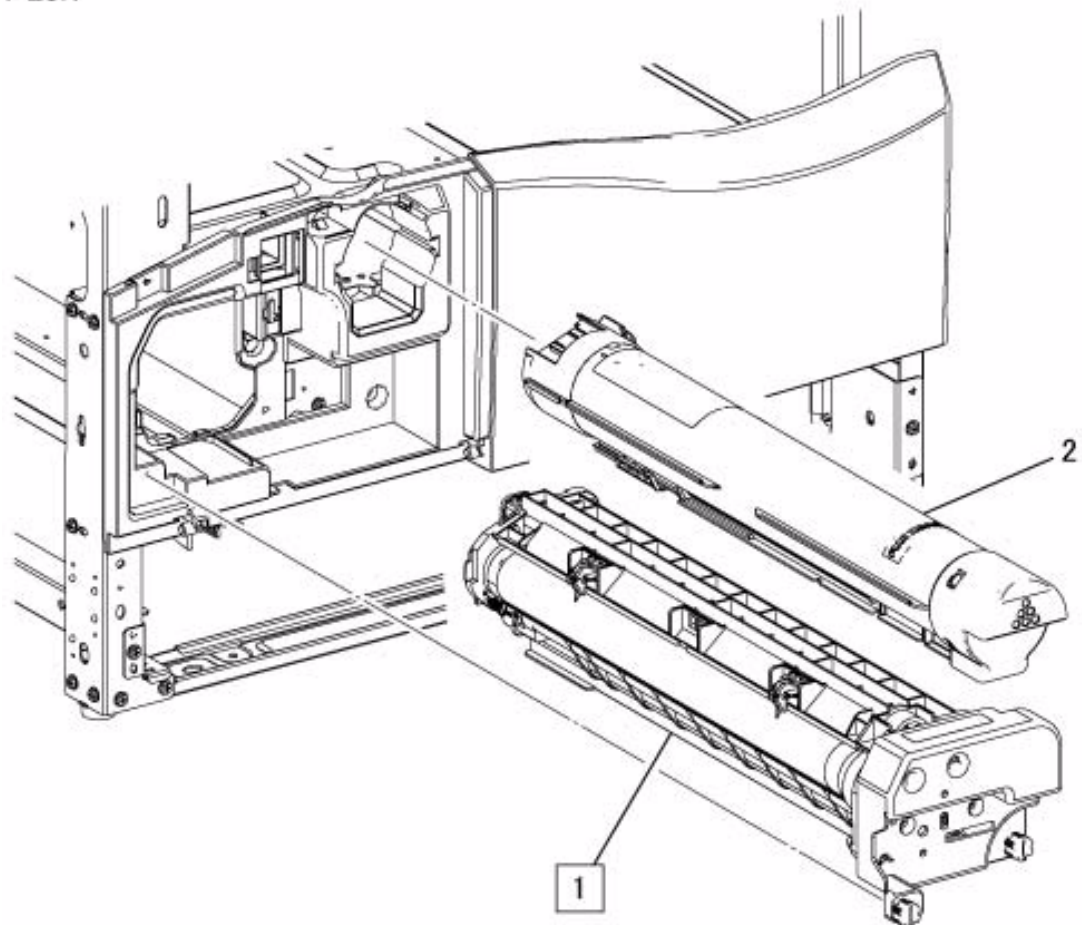
PL 8.1

PL 8.2 Toner System

Item	Parts No	Description	A.C.
1	007K 18750	Dispense Drive (PL 8.3) (REP 8.2.2)45C1	
2	032K 08100	Drum Cartridge Guide	45C2
3	094K 93270	Cartridge Guide (Item 4-7) (REP 8.2.1)4020	
4	032K 08080	Cartridge Guide	45C3
5	032E 35502	Shutter Guide	45C4
6	055E 58451	Dispenser Shutter	45C5
7	–	Guide Seal (P/O Item 3)	45C6
8	127K 66870	Toner Dispense Motor(REP 99.1.1) 45C7	
9	807E 39410	Gear (21/21T)	45C8
10	–	Clamp	45C9

Parts List
PL 8.2

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Initial Issue
WorkCentre 5021/5019
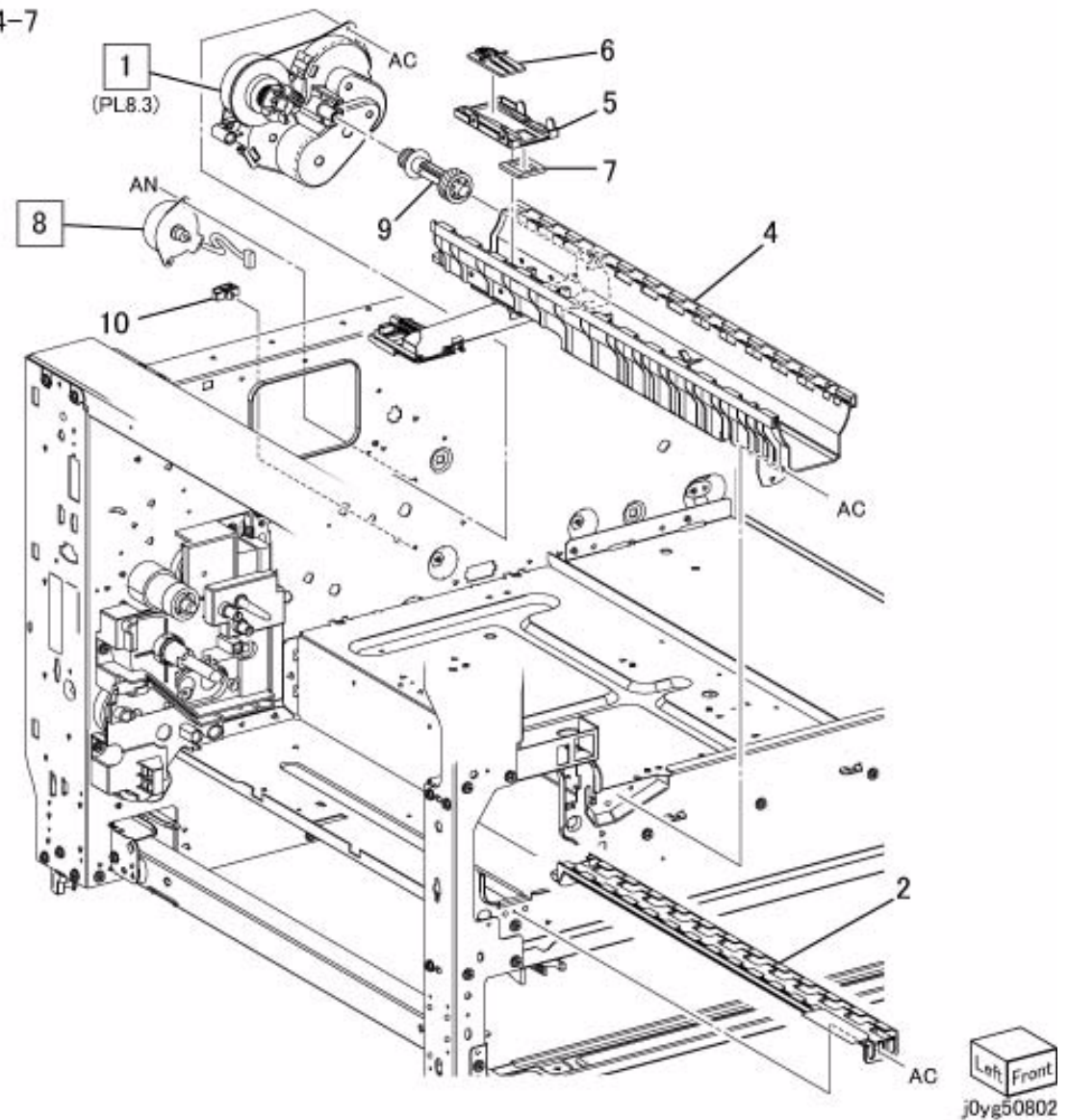
PL 8.3 Dispense Drive

Item	Parts No	Description	A.C.
1	–	Dispense Drive Housing	45D1
2	005E 25160	Dispenser Coupling	45D2
3	–	Gear (45T)	45D3
4	–	Gear (55/19T)	45D4
5	807E 31531	Gear (54T)	45D5
6	–	Gear (47/17T)	45D6
7	–	Gear (45T)	45D7
8	–	Gear (96/20T)	45D8
9	809E 79130	Spring	45D9

PL8.3

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Initial Issue

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Parts List

PL 8.3
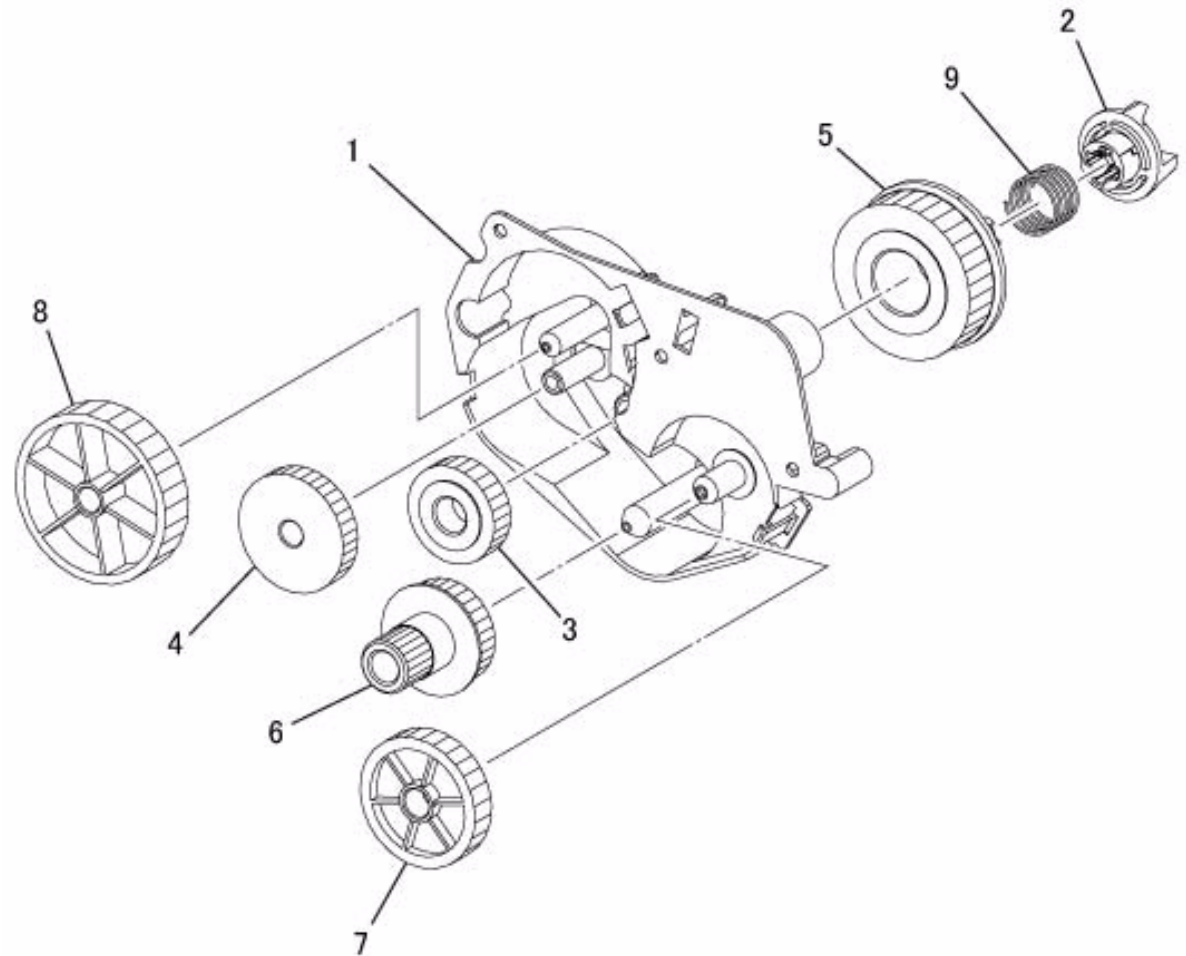
PL 9.1 Tray 1,Tray Drive

Item	Parts No	Description	A.C.
1	050K 69380	Tray 1 (PL 9.2) (REP 9.1.2)	5010
2	802K 63710	Tray 1 No Paper Sensor	5013
3	–	Drive Bracket	50B1
4	013E 41230	Bearing	50B2
5	054K 48460	L/H Chute	50B3
6	005K 83551	Tray 1 Coupling and Gear	50B4
7	006K 89940	Shaft and Gear	50B5
8	121K 52340	Tray 1 Feed Clutch (REP 9.1.1, REP 99.1.1)	50B6
9	807E 40920	Helical Gear (28T)	50B7
10	032E 40350	Harness Guide	50B8
11	014E 45350	Spacer	50B9
12	013E 41230	Bearing	50BB
13	–	Tray Support Bracket	50BC
14	–	Instruction Label	50BD
15	–	Label (No.1)	50BE
16	003E 60952	Tray Front Stopper	50BF

PL9.1

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Parts List
PL 9.1

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Initial Issue
WorkCentre 5021/5019
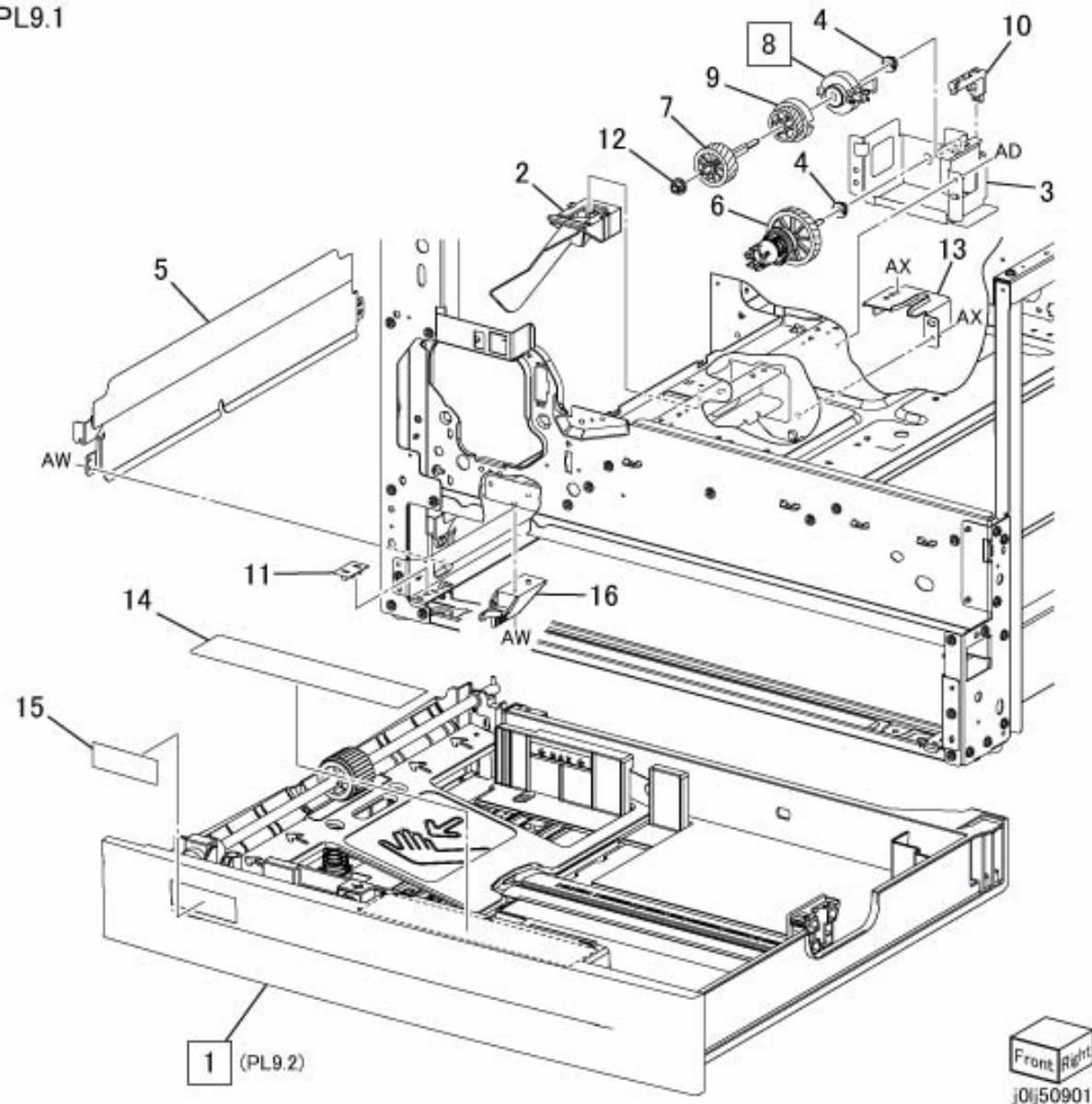
PL 9.2 Tray 1 Component

Item	Parts No	Description	A.C.
1	–	Tray Housing	50C1
2	848E 84351	Tray Cover	50C2
3	815K 09820	Bottom Plate	50C3
4	029E 32810	Pivot	50C4
5	807E 02270	Pinion Gear	50C5
6	038K 21331	Side Front Guide	50C6
7	038K 21340	Side Rear Guide	50C7
8	038E 27123	End Guide	50C8
9	809E 54160	Spring	50C9
10	003E 60941	Stopper	50CB
11	809E 54170	Spring	50CC
12	059K 33051	Tray 1Feed Roll and Shaft (Item 13,14)50CD	
13	–	Shaft (P/O Item 12)	50CE
14	059K 32773	Tray 1Feed Roll (REP 9.2.1)5032	
15	013E 25881	Bearing	50CF
16	006E 79021	Retard Shaft	50CG
17	019K 09420	Tray 1Retard Pad (REP 9.2.1)5033	
18	809E 27650	Spring	50CH
19	849E 24550	Ground Plate	50CJ
20	–	Paper Guide	50CK
21	803E 15701	Stopper	50CL
22	848E 85990	Inner Cover	50CM
23	–	Bearing Cover	50CN
24	–	Spacer	50CP

PL9.2

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Parts List
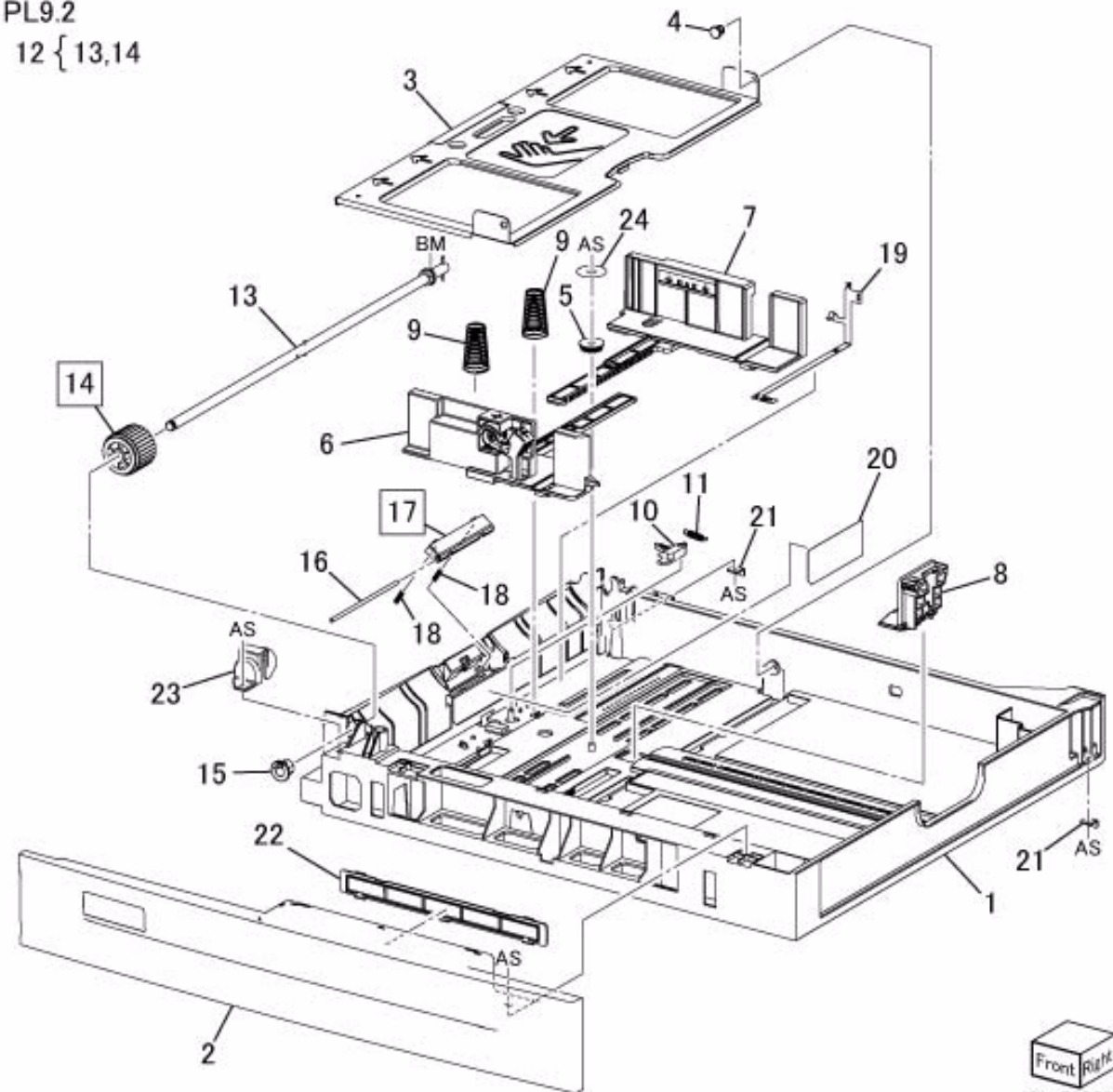
PL 9.2

PL 10.1 Tray 2 ,Feeder

Item	Parts No	Description	A.C.
1	050K 64422	Tray 2 (PL 10.2)(REP 99.1.1)50D1	
2	–	Label (No.2)	50D2
3	110K 11680	Tray 2 Paper Size Switch(REP 99.1.1)50D3	
4	014E 51110	Tray Spacer	50D4
5	003E 61510	Tray Stopper	50D5
6	059K 79620	Tray 2 Feeder (PL 10.3) (REP 10.1.1, REP 99.1.1)5040	
7	054K 27520	Feed Out Chute	50D6
8	–	Label (Instruction)	50D7
9	014E 59990	Slide Lock (Alternate)	50D8
–	014E 56640	Slide Lock (Alternate)	50D8
10	826E 07210	Docking Screw	50D9
11	–	Cover	50DB
12	–	Holder	50DC
13	–	Feeder Connector Cover	50DD

PL10.1

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Parts List

PL 10.1

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Initial Issue

WorkCentre 5021/5019
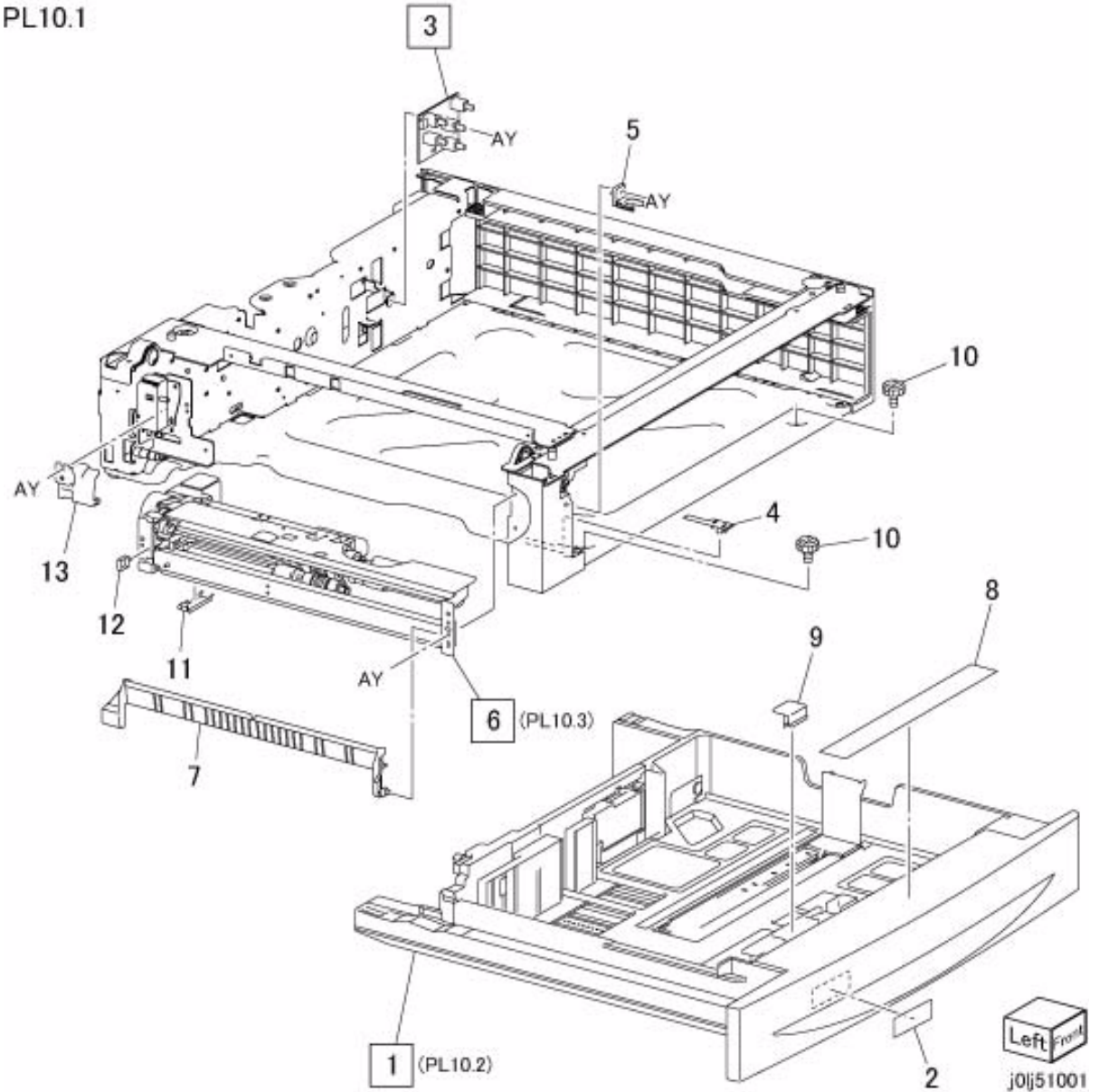
PL 10.2 Tray 2 Component

Item	Parts No	Description	A.C.
1	–	Tray 2 (Item 3,5-26)	50E1
2	802E 85381	Tray Cover	50E2
3	–	Front Side Guide (P/O Item 7)	50E3
4	893E 09490	Label (Max)	50E4
5	849E 06322	Bottom Plate	50E5
6	019K 07150	Bottom Pad	50E6
7	038K 87113	Front Side Guide Assembly (Item 3, 26)	50E7
8	019E 71680	Tray Pad	50E8
9	038E 26550	Rear Side Guide	50E9
10	120E 22040	Side Guide Actuator	50EB
11	120E 22081	Guide Actuator	50EC
12	809E 41880	Spring	50ED
13	807E 13521	Pinion Gear	50EE
14	038E 26533	End Guide	50EF
15	809E 47091	Spring	50EG
16	120E 22051	End Guide Actuator	50EH
17	012E 11090	Link	50EJ
18	-	Coupling Gear (13T)	50EK
19	-	Gear (13T/60T)	50EL
20	-	Sector Gear	50EM
21	–	Bracket	50EN
22	–	Lift Up Shaft	50EP
23	–	Stopper	50EQ
24	–	Seal	50ER
25	–	Tray	50ES
26	–	Slide Lock (P/O Item 7)	50ET
27	604K20541	Gear Kit (Contains 1 each of items 18, 19, 20)	

PL10.2
1 {3,5-26
7 {3,26

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Initial Issue

WorkCentre 5021/5019

08/2012

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Parts List

PL 10.2
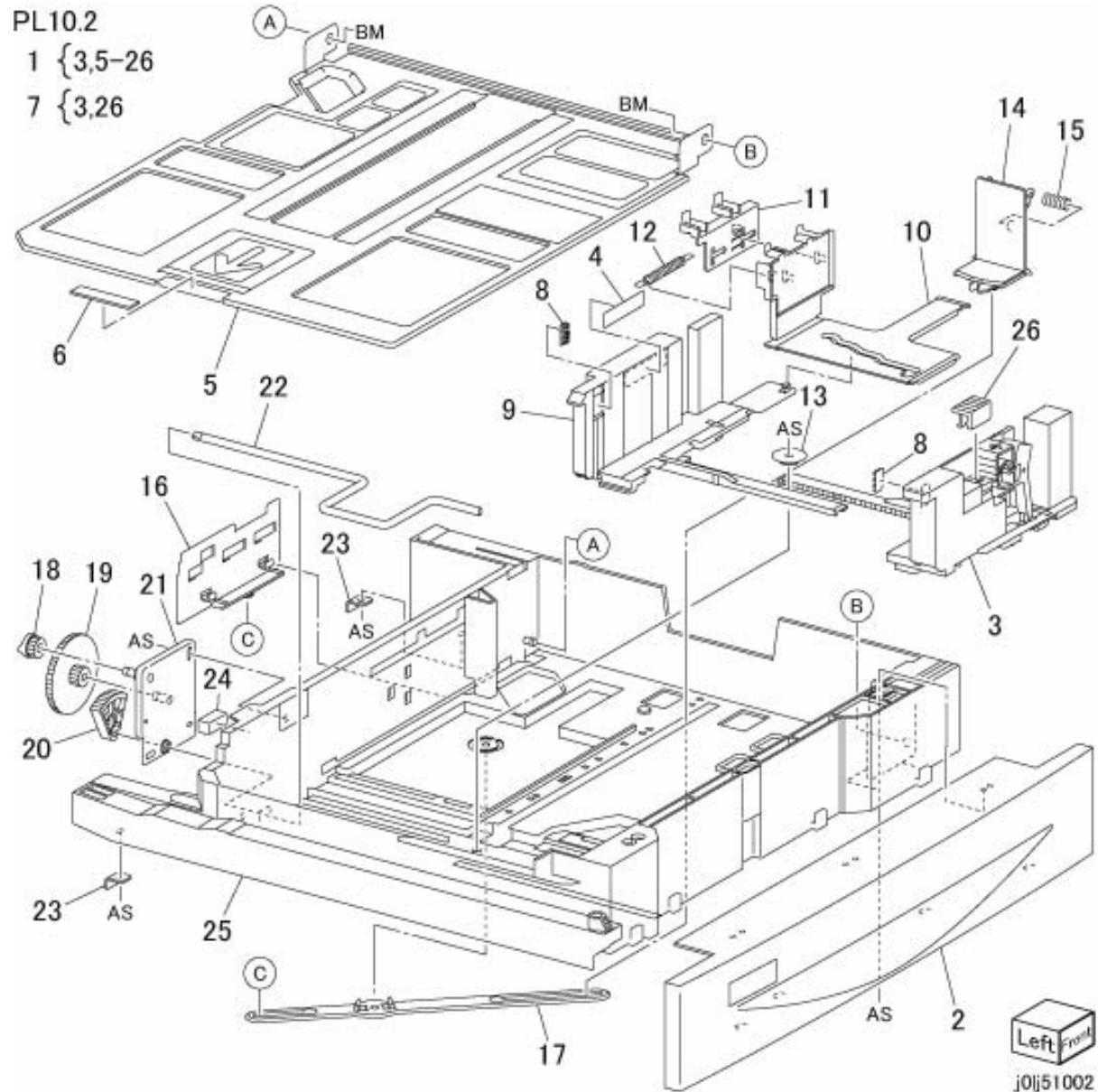
PL 10.3 Tray 2 Feeder

Item	Parts No	Description	A.C.
1	–	Upper Frame	50G1
2	127K 38171	Tray 2 Feed/Lift Up Motor	5091
3	–	Bracket	50G2
4	014E 44770	Spacer	50G3
5	807E 00390	Gear (31T)	50G4
6	809E 50531	Spring	50G5
7	005K 83081	Oneway Clutch	50G6
8	007K 85730	Oneway Gear	50G7
9	807E 00800	Gear (13T)	50G8
10	013E 26530	Bearing	50G9
11	–	Shaft	50GB
12	054E 23461	Front Chute	50GC
13	120E 22481	Actuator	50GD
14	–	Tray 2 Nudger Level Sensor	50GE
15	–	Tray 2 No Paper Sensor	50GF
16	962K 19692	Wire Harness	50GG
17	–	Gear (28T/21T)	50GH
18	007E 78900	Gear (29T)	50GJ
19	809E 51070	Spring	50GK
20	-	Tray 2 Feed Roll (REP 10.3.1)	5042
21	005K 05890	Oneway Clutch	50GL
22	005K 06760	Oneway Gear (22T)	50GM
23	–	Shaft	50GN
24	054E 23170	Chute	50GP
25	809E 42531	Spring	50GQ
26	005K 07010	Friction Clutch (Alternate)	50GR
–	005K 81880	Friction Clutch (Alternate)	50GR
27	–	Support Assembly	50GS
28	-	Tray 2 Retard Roll (REP 10.3.1) 5043	
29	014E 45030	Spacer	50GT
30	007E 79380	Gear (33T)	50GV
31	–	Support Assembly	50GW
32	-	Tray 2 Nudger Roll (REP 10.3.1) 50GX	
33	807E 00070	Gear (25T)	50H1
34	413W 11660	Bearing	50H2
35	807E 00410	Gear (34T)	50H3
36	011E 14771	Lever	50H4
37	013E 92890	Bearing	50H5
38	028E 94160	Washer	50H6
39	–	Lower Frame	50H7
40	019E 56680	Holder	50H8
41	809E 51080	Spring	50H9
42	–	Rail	50HB
43	–	Screw	50HC
44	604K20360	Roll KIt (Contains 3 each of items 20, 28, 32)	

PL10.3

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Parts List
PL 10.3

08/2012
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Initial Issue
WorkCentre 5021/5019
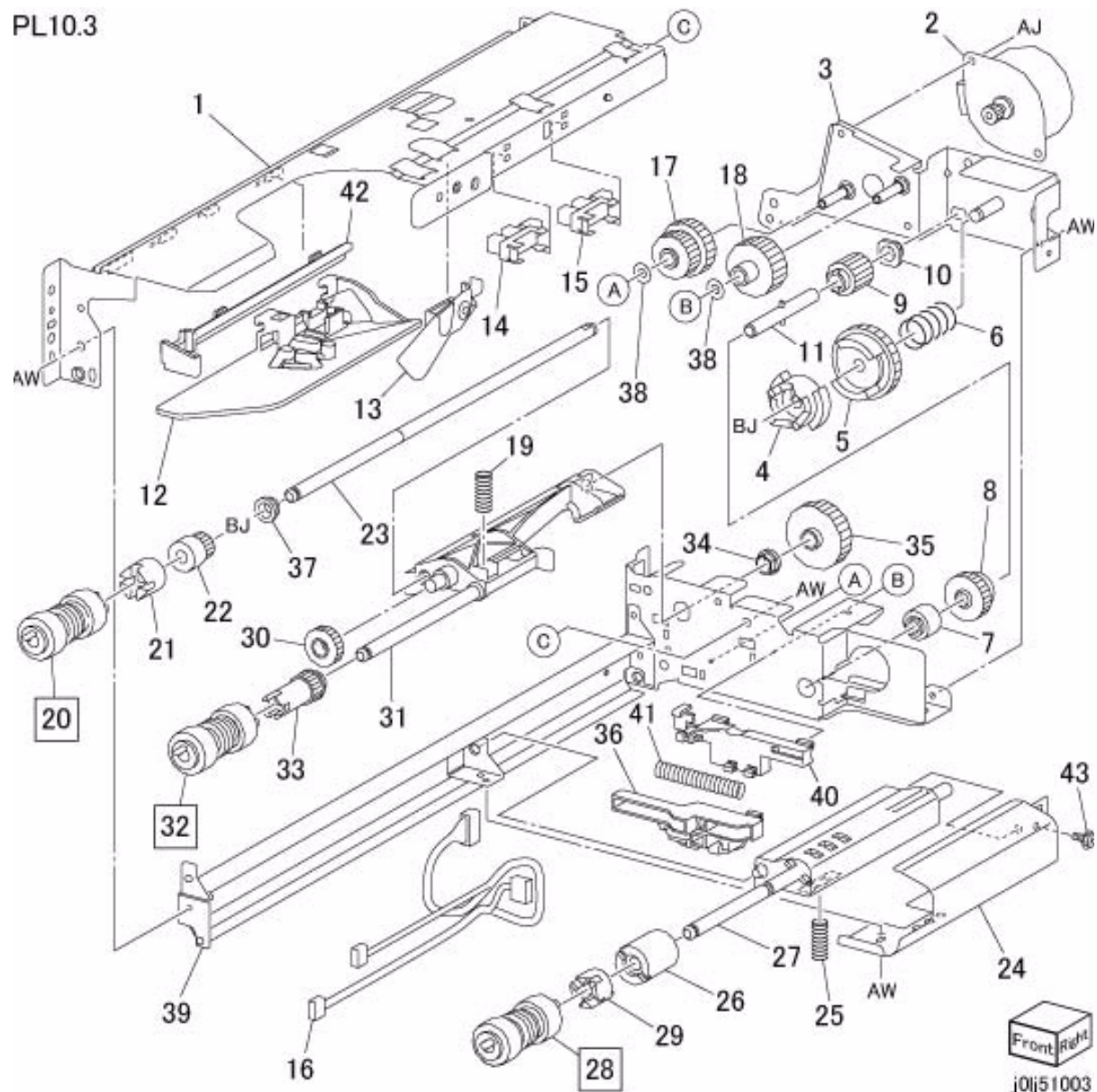
PL 10.4 Left Cover

Item	Parts No	Description	A.C.
1	802K 57025	Left Cover Assembly (Item 2-12)(REP 99.1.1)	50J1
2	003E 59630	Latch	50J2
3	003E 59640	Hook	50J3
4	011E 14481	Handle	50J4
5	–	Left Cover (P/O Item 1)	50J5
6	054E 23421	Chute	50J6
7	120E 22240	Actuator	50J7
8	809E 54501	Spring	50J8
9	–	Shaft (P/O Item 1)	50J9
10	809E 54590	Spring	50JB
11	013E 26100	Bearing	50JC
12	059E 99241	Pinch Roll	5045
13	110E 12220	STM Left Cover Switch	50JD
14	030K 75511	Bracket Assembly	50JE

PL10.4

1 {2-12

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Initial Issue

WorkCentre 5021/5019

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Parts List
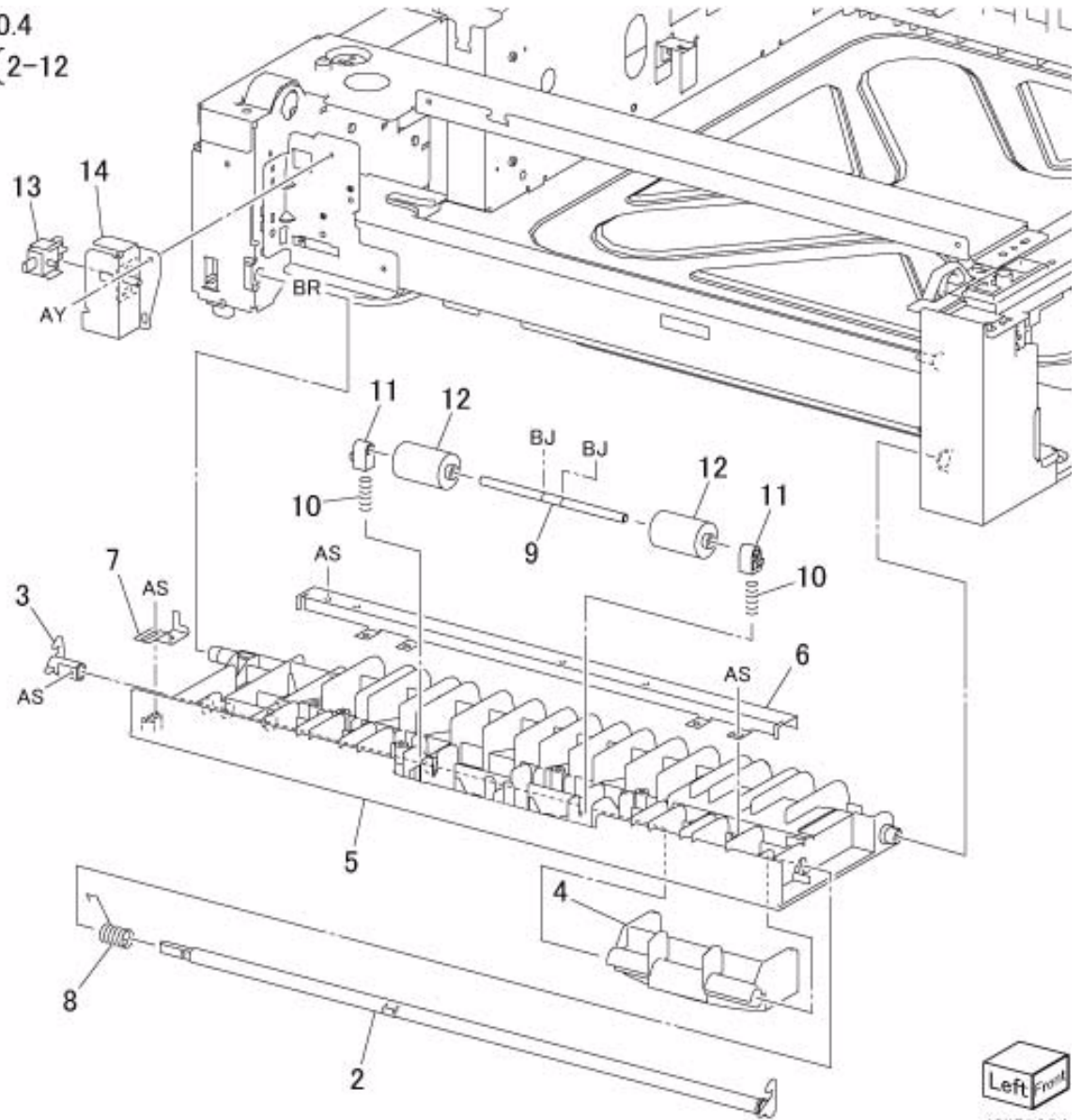
PL 10.4

PL 10.5 Takeaway Roll

Item	Parts No	Description	A.C.
1	–	Chute	50K1
2	802E 54672	Cover	50K2
3	130K 64121	Feed Out Sensor 2	50K3
4	952K 08150	Wire Harness	50K4
5	059K 26251	Takeaway Roll	5045
6	413W 11860	Bearing	50K5

PL10.5

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Parts List

PL 10.5

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Initial Issue

WorkCentre 5021/5019
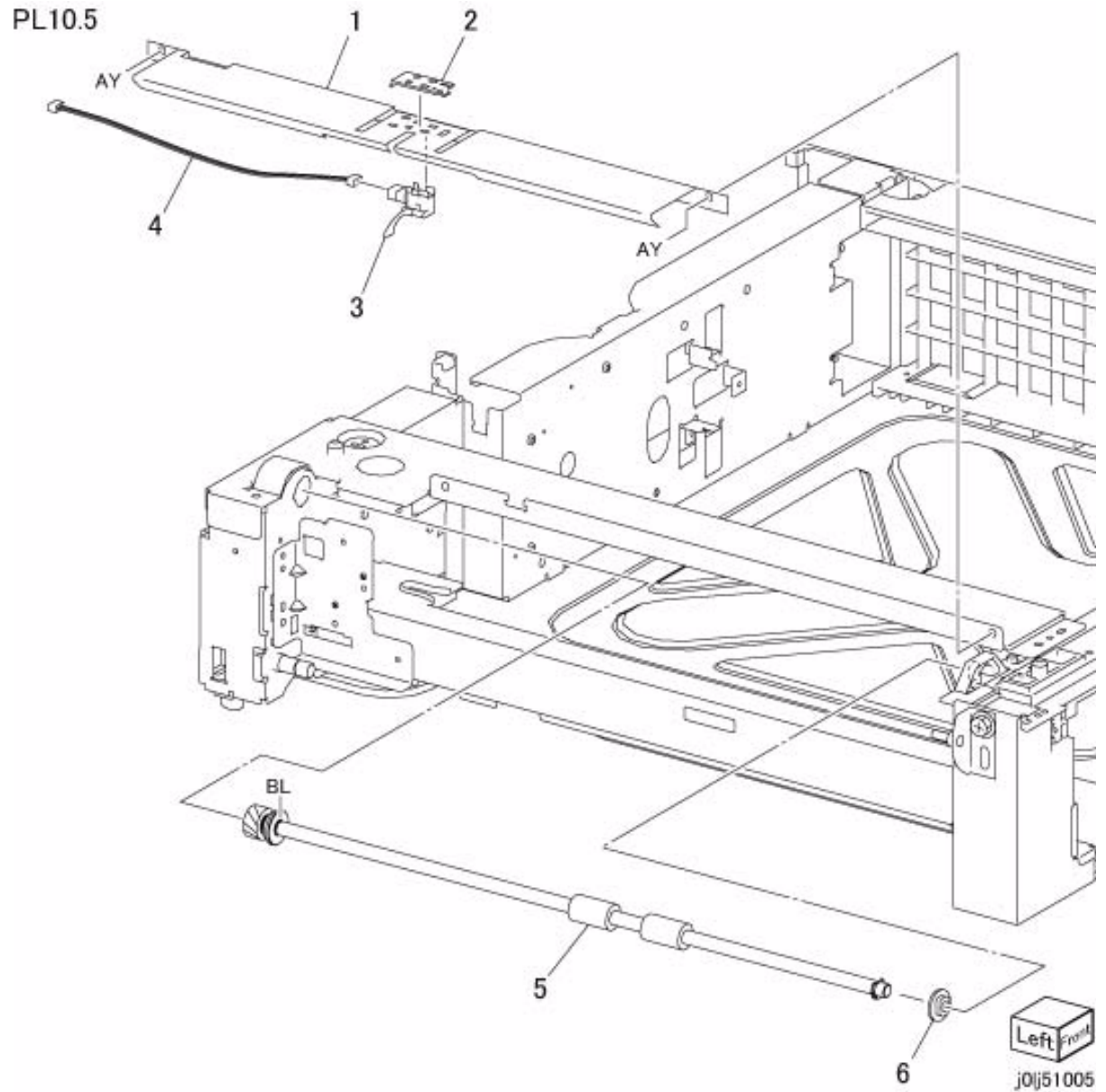
PL 10.6 Electrical

Item	Parts No	Description	A.C.
1	960K 62110	STM PWB (REP 10.6.1, REP 99.1.1)50L1	
2	121K 31530	STM Takeaway Roll Clutch(REP 99.1.1)50L2	
3	–	Bracket	50L3
4	006E 78490	Shaft	50L4
5	413W 77359	Bearing	50L5
6	007E 78260	Gear	50L6
7	007K 18460	STM Takeaway Motor (REP 10.6.2, REP 99.1.1)50L7	
8	007E 79830	Gear	50L8
9	007E 79840	Gear	50L9
10	007E 79850	Gear	50LB
11	952K 03070	Wire Harness(REP 99.1.1)50LC	
12	–	Gasket	50LD
13	413W 11860	Bearing	50LE
14	252W 29450	Nylon Washer(8) (t1)	50LF

PL10.6

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Initial Issue

WorkCentre 5021/5019

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Parts List

PL 10.6
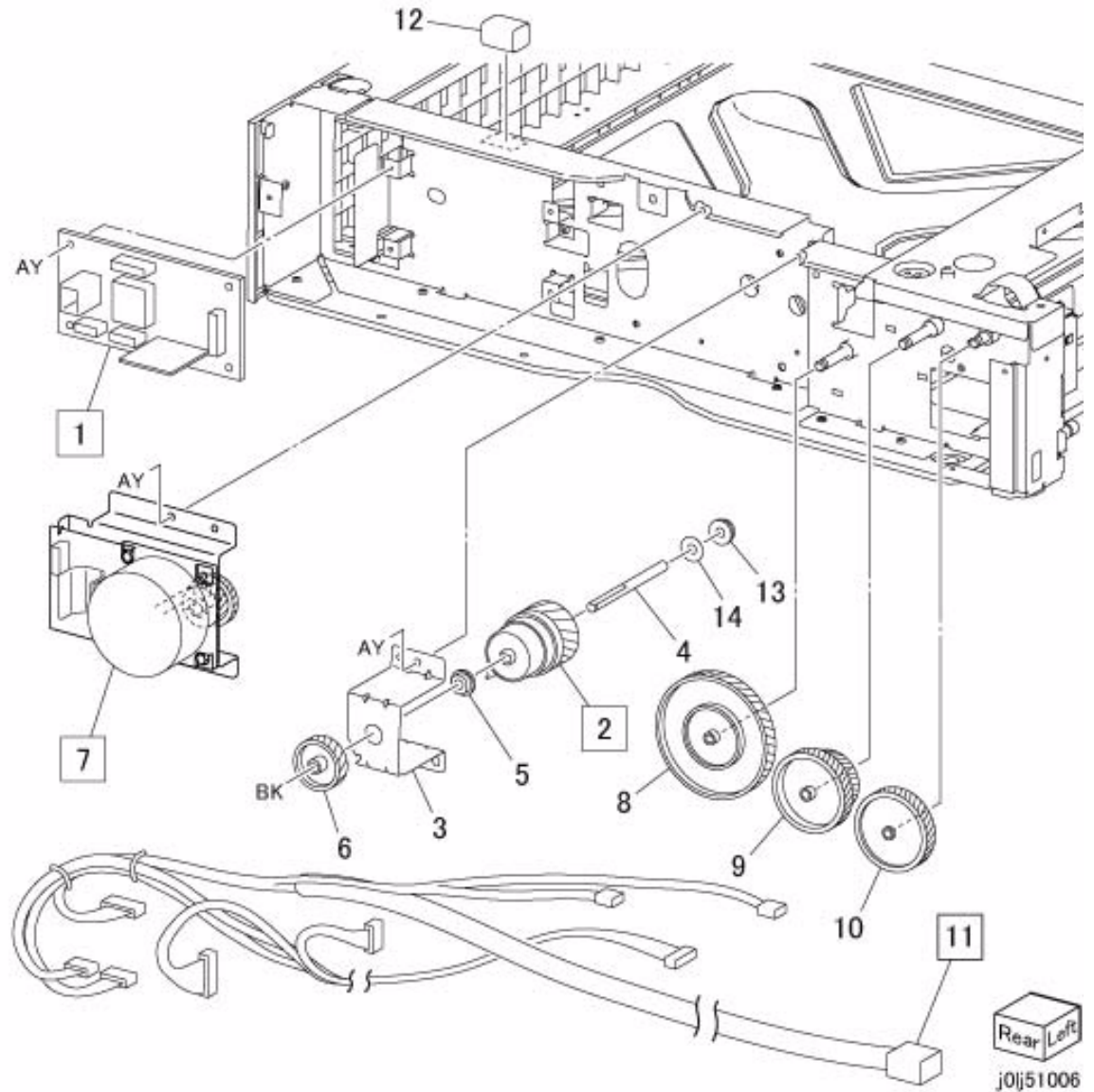
PL 10.7 Cover

Item	Parts No	Description	A.C.
1	802E 54731	Top Cover	50M1
2	802E 56590	Left Cover	50M2
3	802E 56601	Rear Cover	50M3
4	–	Foot	50M4
5	–	Foot (Rear Left)	50M5
6	–	Cover	50M6
7	849E 34880	Docking Bracket	50M7
8	826E 07210	Docking Screw	50M8
9	032E 38920	Cap	50M9

PL10.7

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Parts List

PL 10.7

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Initial Issue

WorkCentre 5021/5019
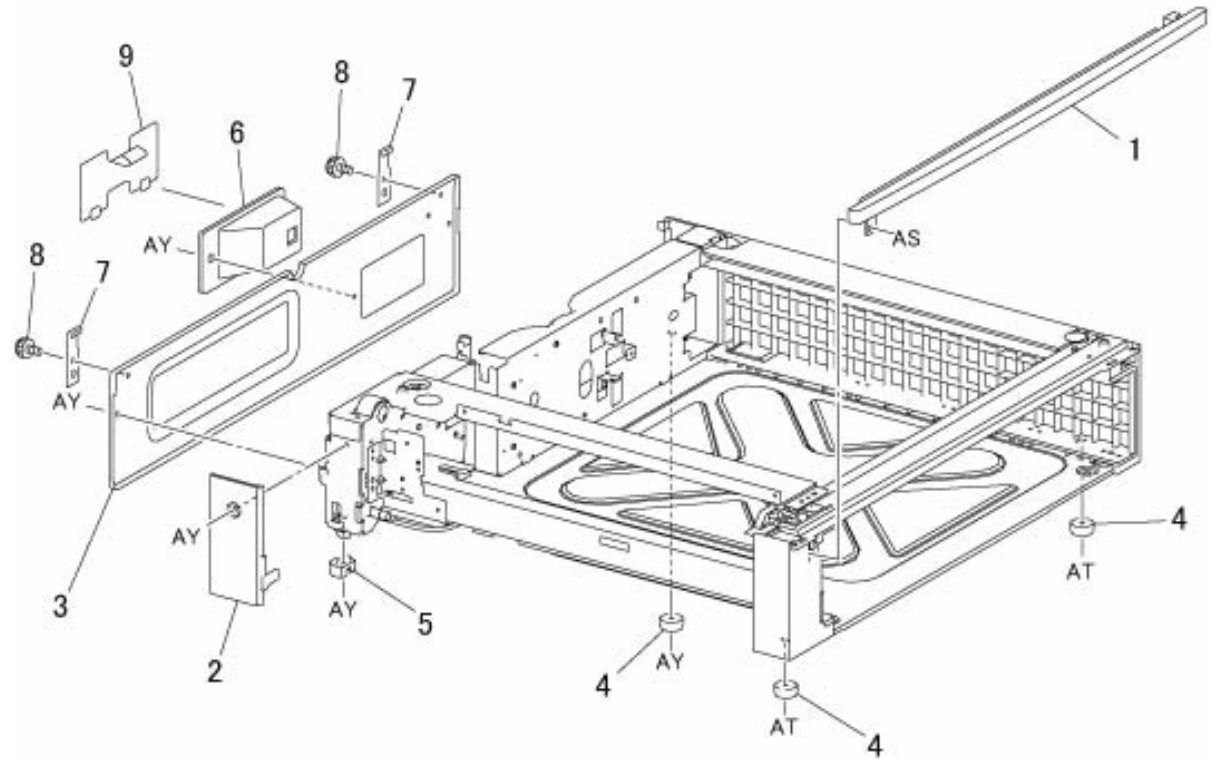
PL 12.1 Stand

Item	Parts No	Description	A.C.
1	–	Front Cover	50N1
2	–	Left Cover	50N2
3	–	Rear Cover	50N3
4	–	Right Cover	50N4
5	–	Caster (S)	50N5
6	–	Caster	50N6
7	–	Hinge	50N7
8	–	Screw	50N8
9	–	Foot	50N9
10	–	Foot Cover	50NB
11	–	Stopper	50NC
12	–	Pipe Cover	50ND
13	–	Docking Screw	50NE

PL12.1

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Initial Issue

WorkCentre 5021/5019

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Parts List
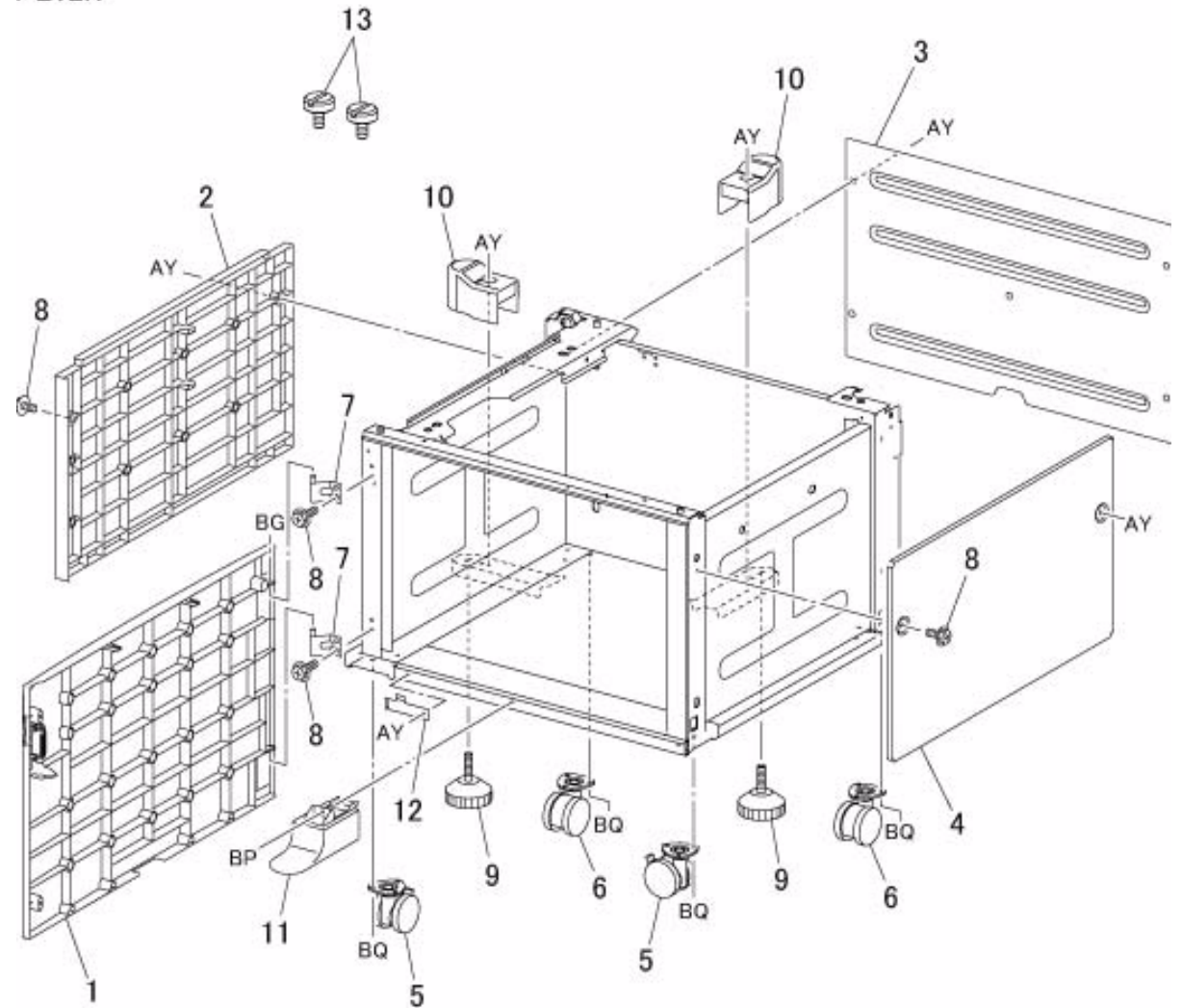
PL 12.1

PL 13.1 MSI

Item	Parts No	Description	A.C.
1	–	Clamp	51B1
2	059K 75570	MSI (PL 13.2) (REP 13.1.1)	51AA
3	–	Instruction Label (P/O Item 6)	51B2
4	–	Size Label (P/O Item 6)	51B3
5	–	Max Label (P/O Item 6)	51B4
6	604K 80730	MSI Label Kit (Item 3-5)	51B5

PL13.1

6 { 3-5

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Parts List
PL 13.1

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Initial Issue
WorkCentre 5021/5019
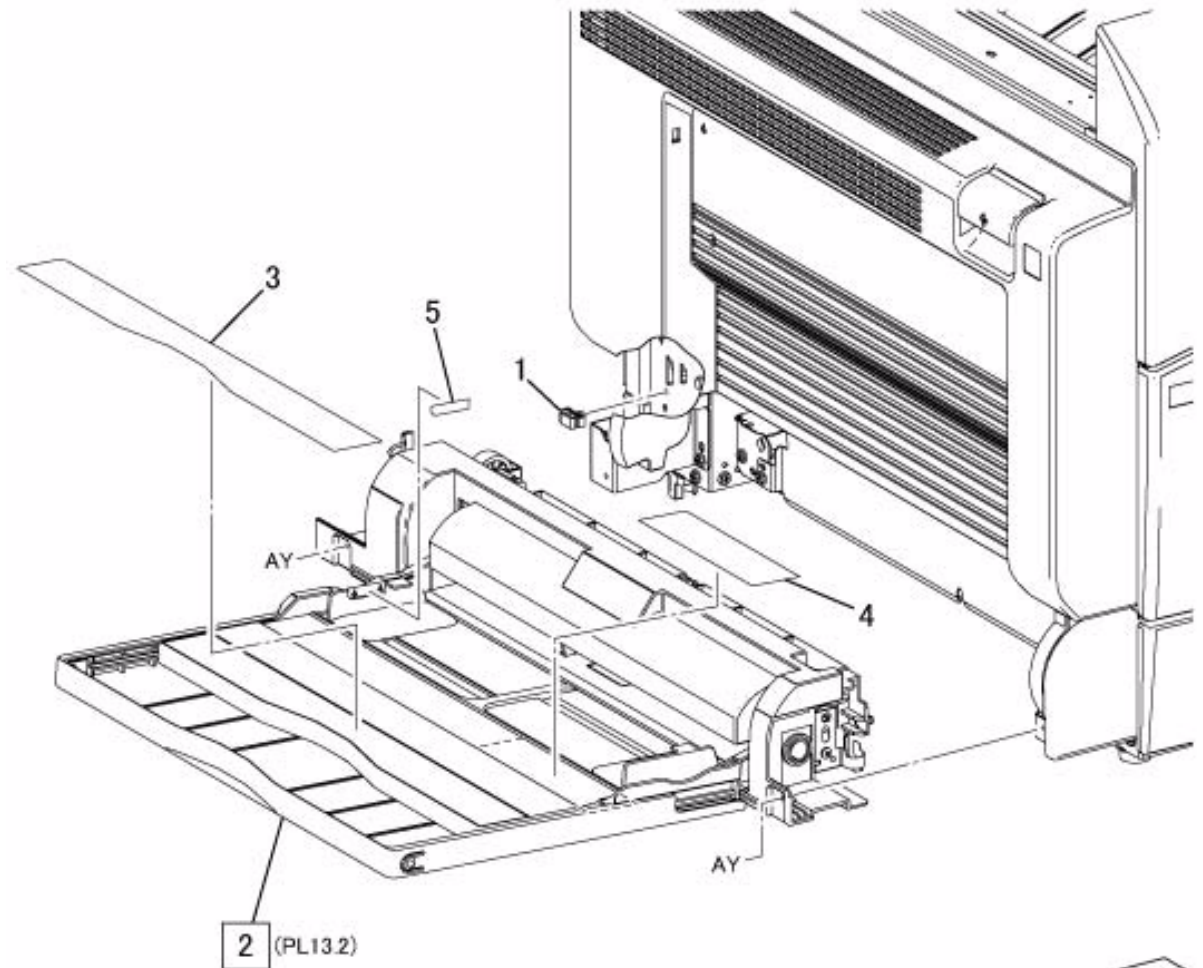
PL 13.2 MSI Component

Item	Parts No	Description	A.C.
1	059K 75580	MSI Lower Feeder (PL 13.3)	51C1
2	050K 69580	MSI Tray	5110
3	801E 22262	MSI Top Cover	51C2
4	803E 13171	Paper Stopper	51C3
5	120E 34130	No Paper Actuator	51C4
6	899E 01350	Spring	51C5
7	848E 87781	Gear Cover	51C6

PL13.2

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Initial Issue

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Parts List
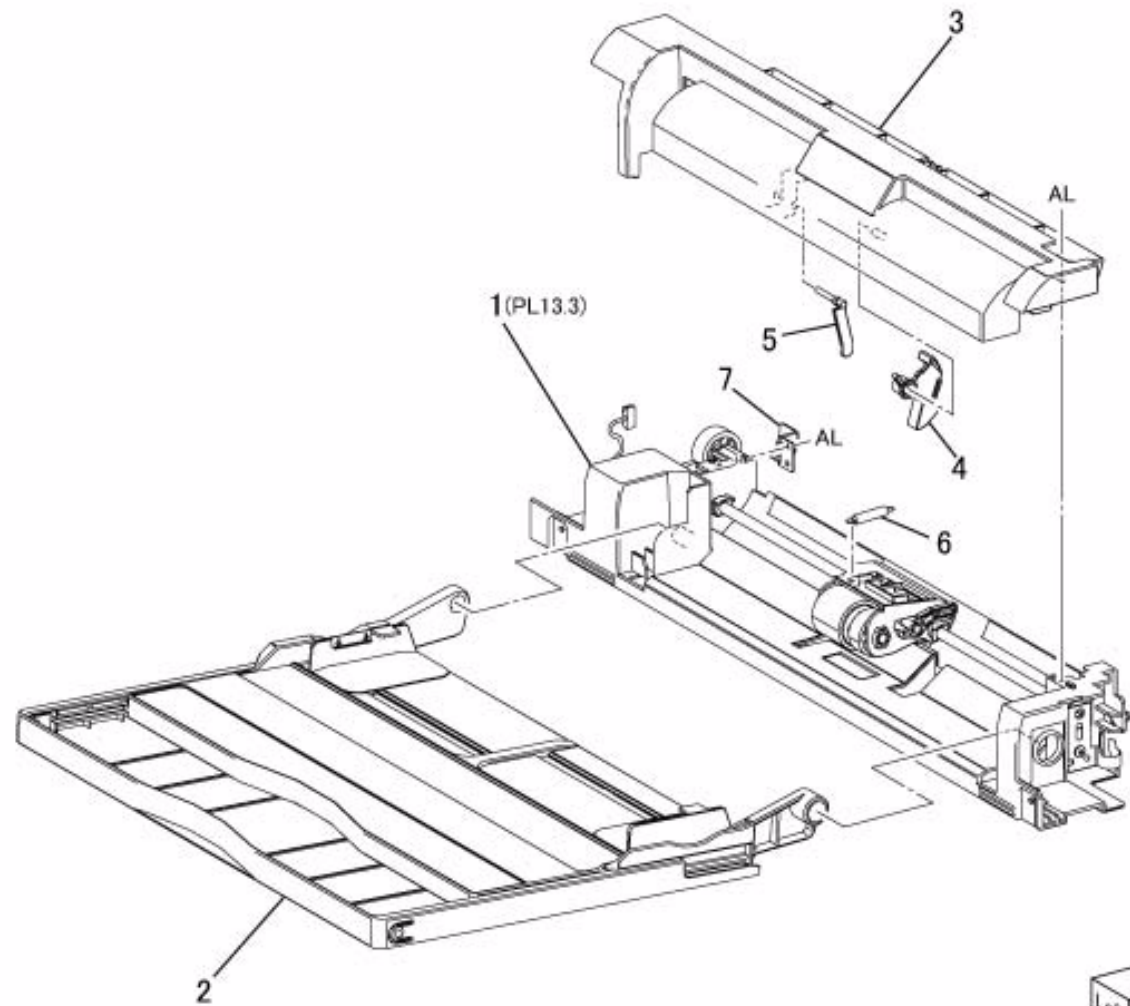
PL 13.2

PL 13.3 MSI Lower Feeder

Item	Parts No	Description	A.C.
1	–	MSI Lower Frame	51D1
2	019E 84002	Nudger Holder	51D2
3	022K 77450	MSI Feed Roll (REP 13.3.1)5132	
4	022K 77460	MSI Nudger Roll (REP 13.3.1)5131	
5	007K 18660	Oneway Clutch Gear (30T)51D3	
6	807E 39610	Gear (33T)	51D4
7	807E 39600	Gear (46T)	51D5
8	806E 37300	Shaft	51D6
9	803E 13180	Stopper Paper Lock	51D7
10	–	Shaft	51D8
11	005K 83510	Friction Clutch	51D9
12	005K 83520	Oneway Clutch	51DB
13	121K 52220	MSI Feed Clutch(REP 99.1.1)5136	
14	807E 39620	Gear (18T)	51DC
15	413W 11660	Bearing	51DD
16	–	KL-Clip	51DE
17	019E 84010	Bottom Pad	51DF
18	019K 12820	MSI Retard Pad (REP 13.3.2)5233	
19	899E 01340	Spring	51DG
20	930W 00123	MSI No Paper Sensor	51DH
21	962K 68851	MSI Wire Harness(REP 99.1.1) 51DJ	
22	848E 85862	Connector Cover(REP 99.1.1) 51DK	
23	848E 85940	MSI Lower Cover	51DL
24	815E 77090	Ground Plate	51DM

PL13.3

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Parts List

PL 13.3

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Initial Issue

WorkCentre 5021/5019
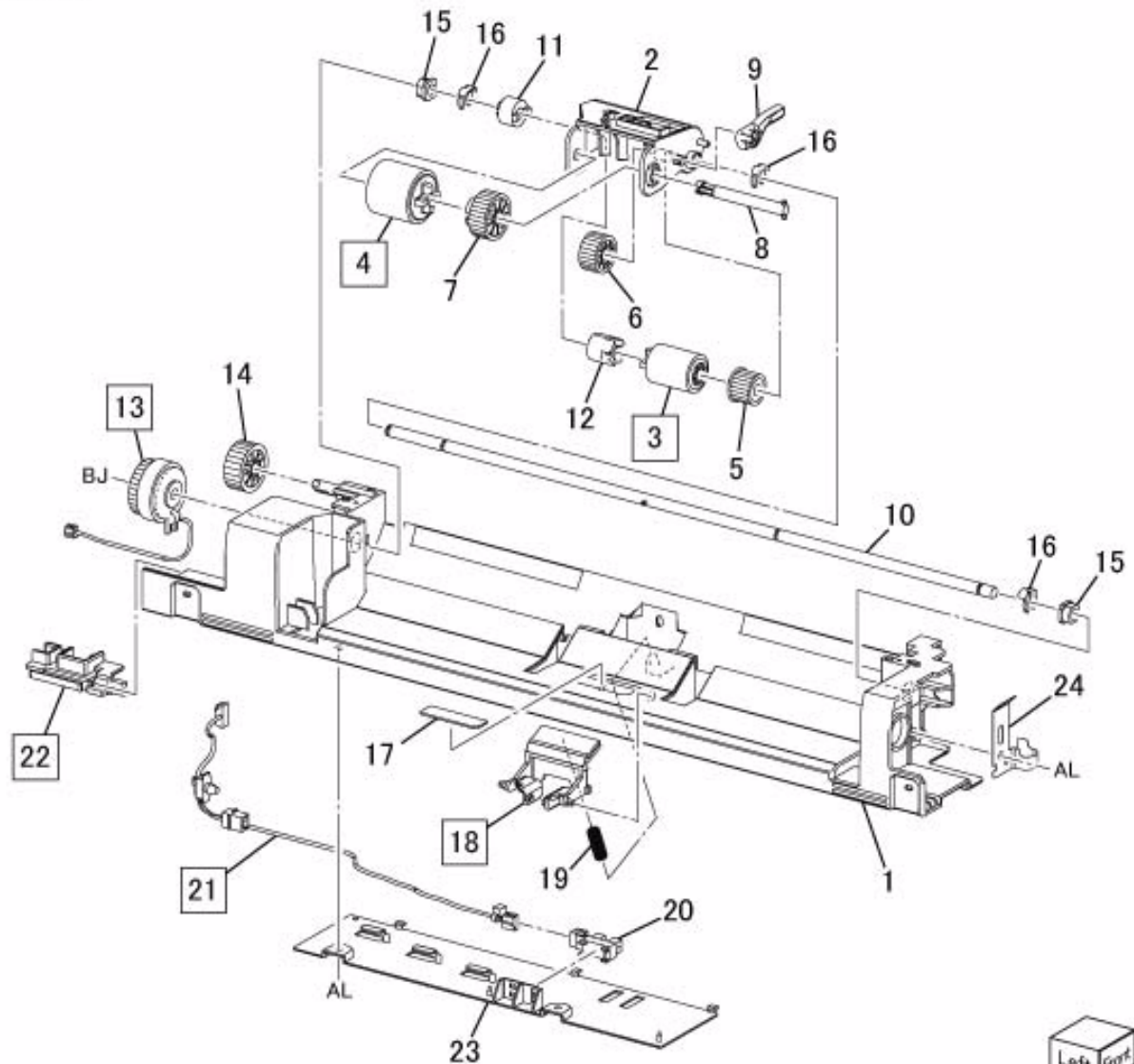
PL 14.1 Simplex/Duplex L/H Cover

Item	Parts No	Description	A.C.
1	110E 94770	L/H Cover Interlock Switch	52B1
2	868E 77060	Switch Bracket	52B2
3	032E 40060	Latch Guide	52B3
4	–	Front Hinge	52B4
5	–	Rear Hinge	52B5
6	848E 83270	Hinge Front Cover	52B6
7	848E 83290	Hinge Rear Cover	52B7
8	848K 64890	Simplex L/H Cover (PL 14.2) (REP 14.1.1)	52AA
–	848K 68300	Duplex L/H Cover (PL 14.3, PL 14.4) (REP 14.1.1)	52AA

PL14.1

8 (Simplex : PL14.2)
(Duplex : PL14.3 , PL14.4)

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Initial Issue

WorkCentre 5021/5019

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Parts List

PL 14.1
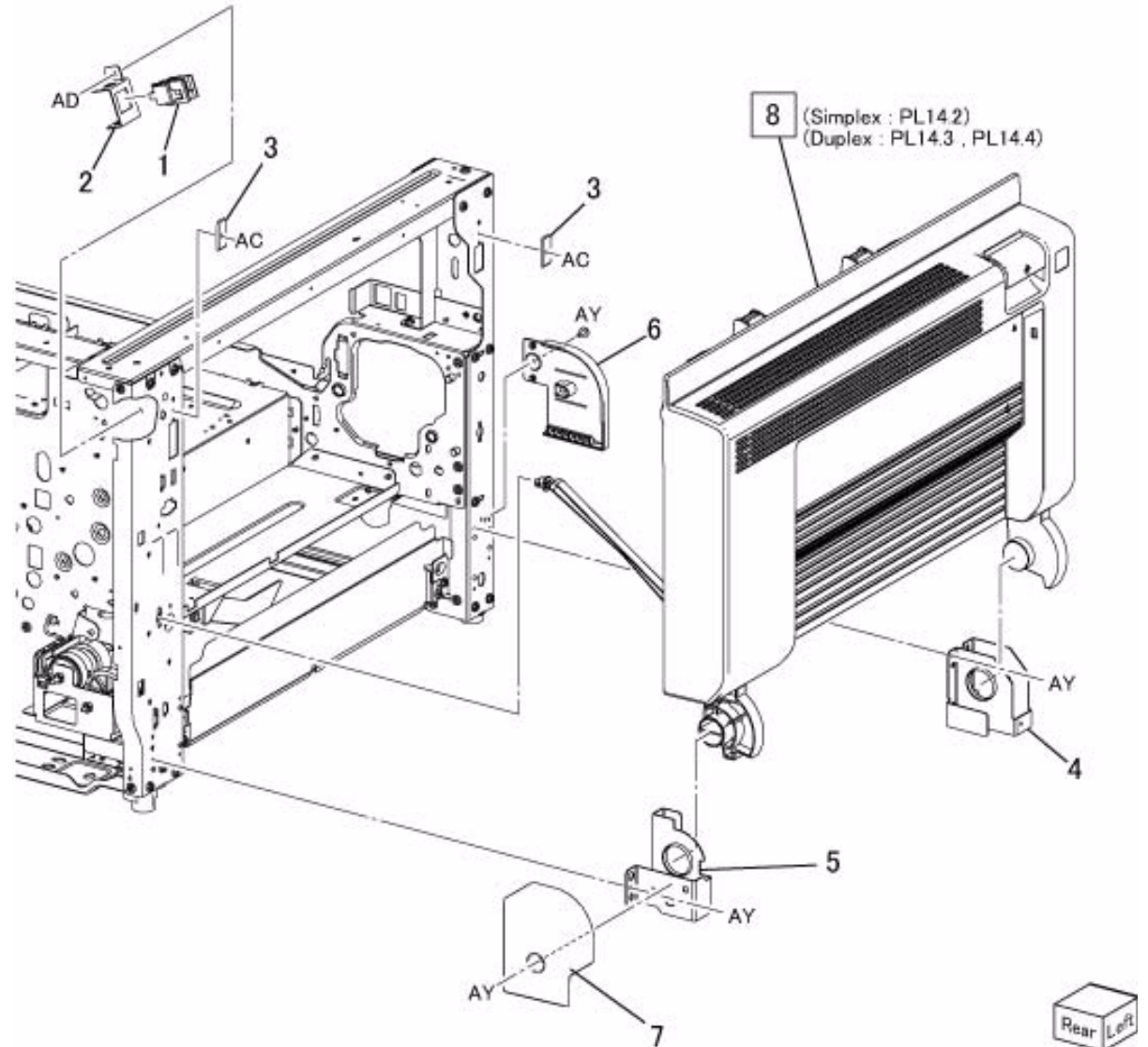
PL 14.2 Simplex L/H Cover

Item	Parts No	Description	A.C.
1	–	L/H Cover	52C1
2	054K 48270	Registration Pinch Chute	52C2
3	011E 26670	Front Latch Lever	52C3
4	815E 75070	Latch Plate	52C4
5	011E 26691	Rear Latch Lever(REP 99.1.1) 52C5	
6	868E 78150	Front Latch Support	52C6
7	809E 99540	Spring	52C7
8	054E 49700	L/H Cover Upper Chute	52C8
9	868E 77080	L/H Cover Support	52C9
10	898E 45921	Caution Label	52CB

PL14.2

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Parts List
PL 14.2

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Initial Issue
WorkCentre 5021/5019
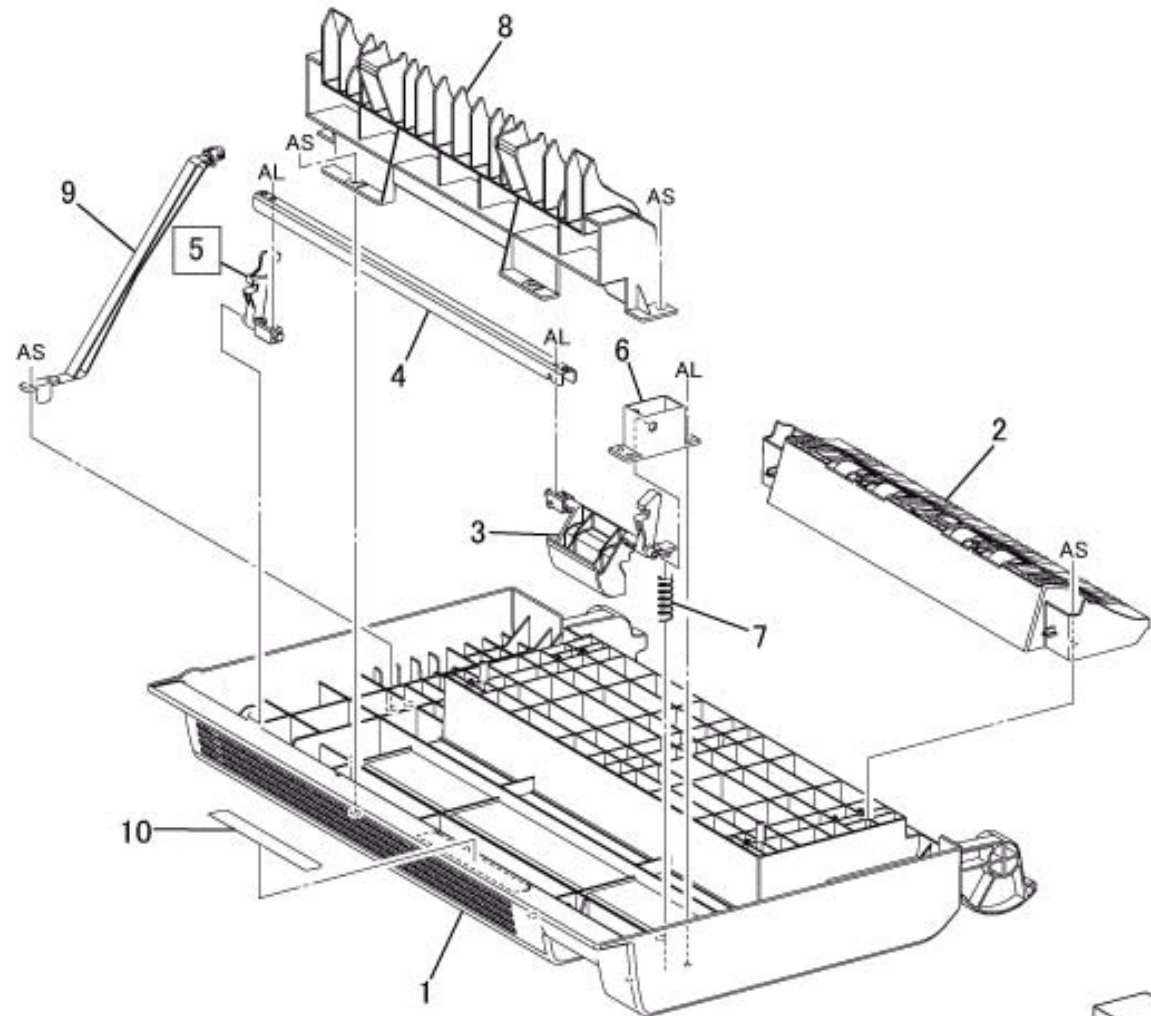
PL 14.3 Duplex L/H Cover-Chute,Latch

Item	Parts No	Description	A.C.
1	–	L/H Cover	52D1
2	054E 50031	Duplex In Chute	52D2
3	054K 48500	Registration Pinch Chute	52D3
4	062E 16500	Conductor	52D4
5	054E 49741	L/H Cover Lower Chute	52D5
6	868E 78150	Front Latch Support	52D6
7	011E 26670	Front Latch Lever	52D7
8	011E 26691	Rear Latch Lever(REP 99.1.1) 52D8	
9	815E 75070	Latch Plate	52D9
10	809E 99540	Spring	52DB
11	868E 77080	L/H Cover Support	52DC
12	898E 45921	Caution Label	52DD

PL14.3

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WorkCentre 5021/5019

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Parts List
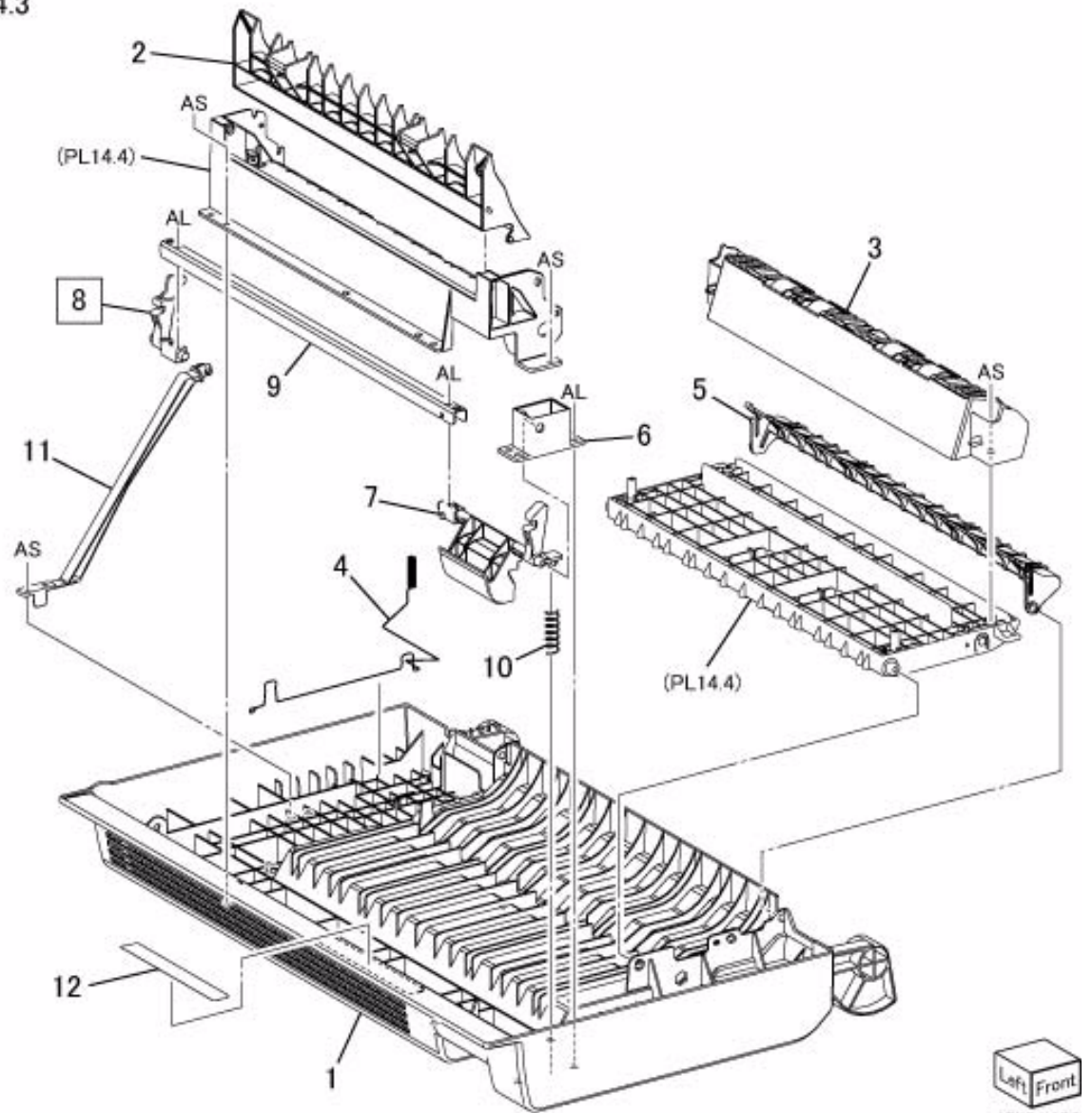
PL 14.3

PL 14.4 Duplex L/H Cover-Roll,Gear

Item	Parts No	Description	A.C.
1	054E 49711	L/H Cover Upper Chute	52E1
2	–	L/H Cover Upper Lower Chute 52E2	
3	038E 27201	Paper Guid	52E3
4	–	Duplex Inner Chute	52E4
5	059K 74950	Duplex Roll 1	52E5
6	059K 74960	Duplex Roll 2	52E6
7	059E 04010	Pinch Roll	5235
8	809E 75530	Spring	52E7
9	013E 40060	Bearing	52E8
10	–	Gear Bracket	52E9
11	020E 45140	Pulley	52EB
12	121K 52130	Duplex Clutch(REP 99.1.1)	5252
13	807E 40930	Helical Gear	52EC
14	–	Duplex Clutch Shaft	52ED
15	023E 27800	Belt	5253
16	807E 39430	Swing Helical Gear (27T)	52EE
17	868E 77401	Swing Bracket	52EF
18	806E 37111	Swing Shaft	52EG
19	809E 99740	Spring	52EH
20	–	Helical Gear (24T)	52EJ
21	–	Helical Gear (19T)	52EK
22	–	Helical Gear (17T)	52EL
23	–	Helical Gear (28T)	52EM
24	413W 11460	Bearing	52EN
25	809E 75530	Spring	52EP

PL14.4

(PL14.3)

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Parts List

PL 14.4

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Initial Issue

WorkCentre 5021/5019
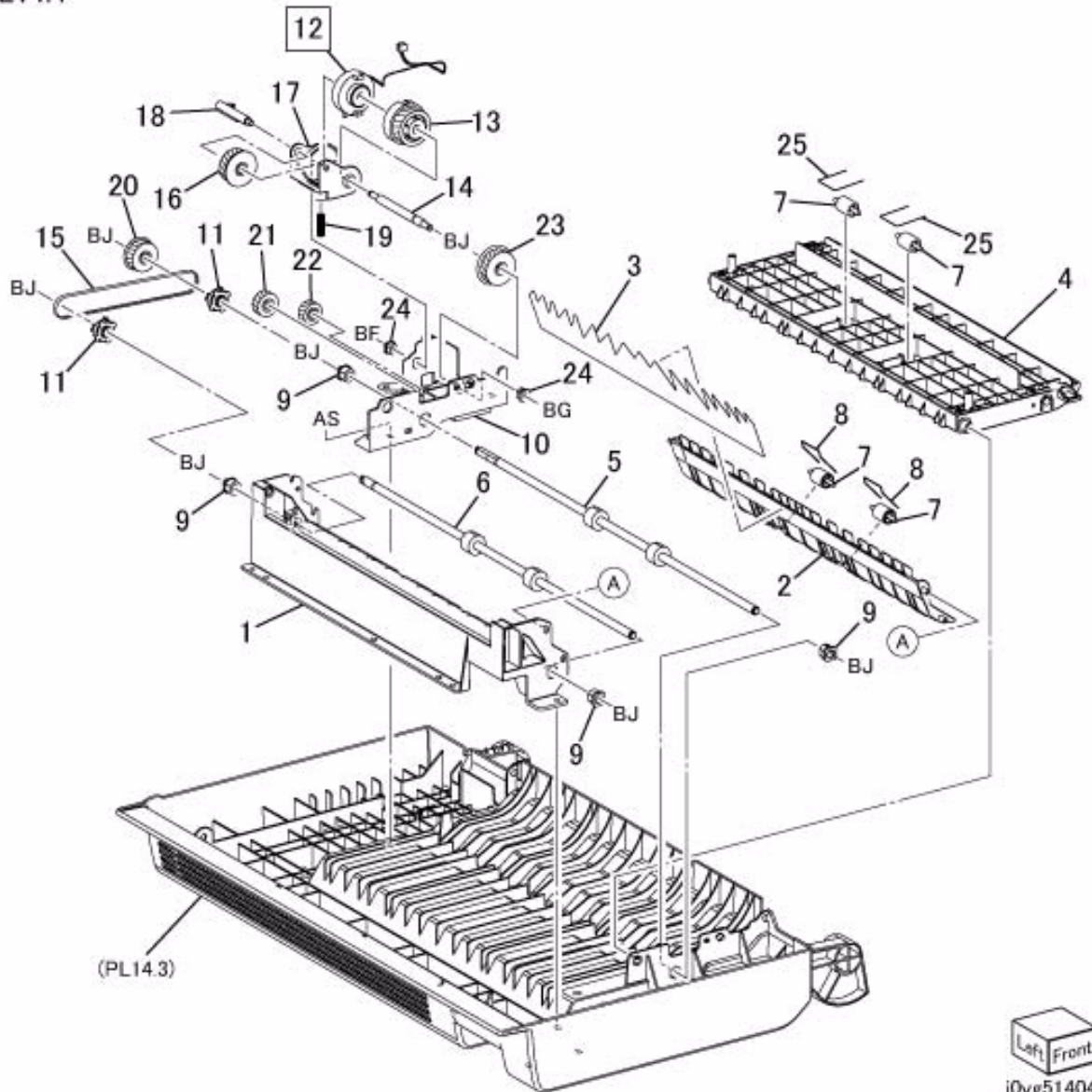
PL 15.1 Registration

Item	Parts No	Description	A.C.
1	059K 74900	Registration Chute (Item 2-8) (REP 15.1.1)5310	
2	–	Registration Chute (P/O Item 1) 5315	
3	120E 34050	Actuator	53B1
4	059E 98590	Idler Roll	53B2
5	809E 99570	Spring	53B3
6	–	Paper Guide (P/O Item 1)	53B4
7	930W 00123	Registration Sensor	5314
8	–	Film Chute (P/O Item 1)	53B5
9	059K 74891	Registration Roll (REP 15.1.2)5313	
10	013E 40990	Bearing	53B6
11	121K 52340	Registration Clutch (REP 99.1.1) 53B7	
12	807E 40940	Helical Gear	53B8
13	032E 41320	Harness Guide	53B9

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Parts List

PL 15.1
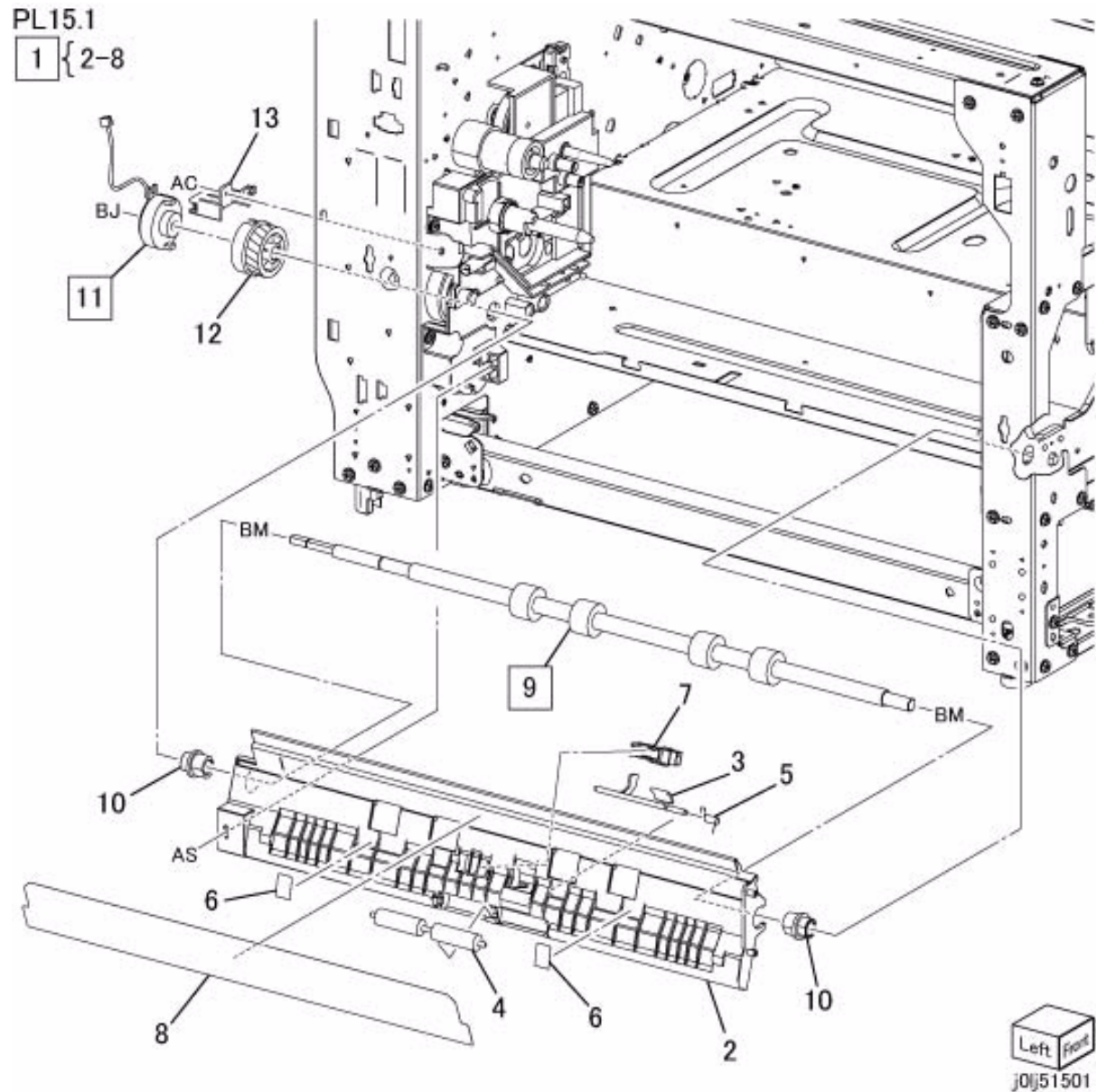
PL 17.1 Simplex/Duplex Exit

Item	Parts No	Description	A.C.
1	848K 68380	Exit Cover (REP 17.1.1)	54B1
2	059K 74910	Exit Roll (REP 17.1.2)	5411
3	413W 14460	Bearing (d:4mm)	54B2
4	413W 11660	Bearing (d:6mm)	54B3
5	807E 39150	Helical Gear (Duplex)	54B4
–	807E 39120	Helical Gear (Simplex)	54B4
6	848E 83330	Gear Housing	54B5
7	807E 39130	Helical Gear (43T)	54B6
8	807E 39140	Helical Gear (41T)	54B7
9	127K 66210	Inverter Motor (REP 99.1.1)	5251
10	–	Bind Head Screw	54B8
11	952K 01160	Motor Wire Harness(REP 99.1.1) 54B9	

PL17.1

(Duplex Type)

(Simplex Type)

(Duplex Type)

(Simplex Type)

Left Front

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Parts List
PL 17.1

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Initial Issue
WorkCentre 5021/5019
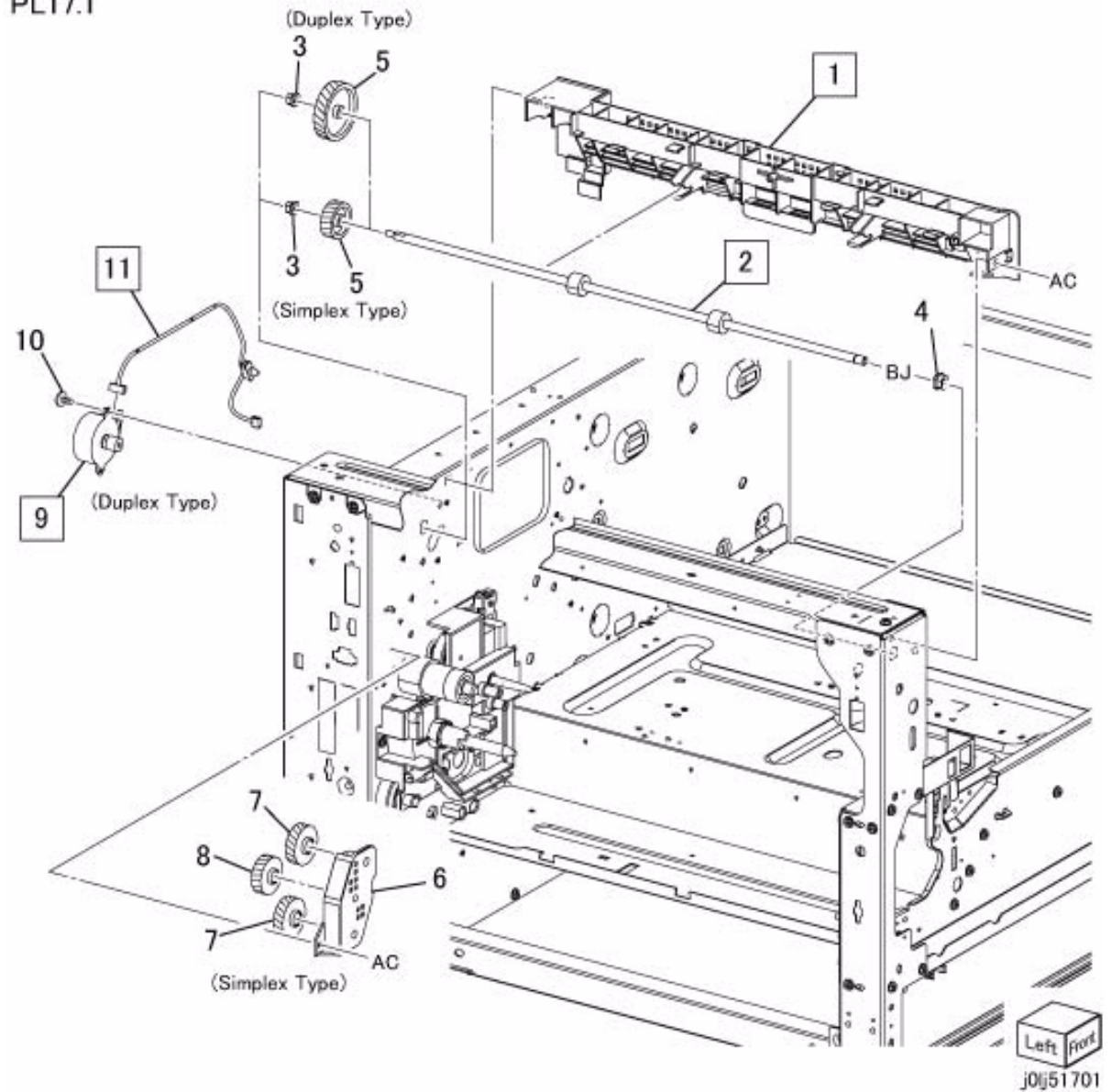
PL 18.1 Electrical

Item	Parts No	Description	A.C.
1	913W 02321	AC Inlet (REP 99.1.1)	72B1
2	910W 00703	Main Power Switch	72B2
3	105E 20470	HVPS (REP 18.1.2, REP 99.1.1) 7320	
4	–	HVPS Bracket	72B3
5	952K 01140	HVPS Wire Harness(REP 99.1.1) 72B4	
6	952K 01190	LVPS Wire Harness (Signal) (REP 99.1.1)72B5	
7	952K 01200	LVPS Wire Harness (Power) (REP 99.1.1)72B6	
8	120E 34060	PWB Support	72B7
9	960K 67870	ESS/MCU PWB (REP 18.1.1, REP 99.1.1)7610	
10	105E 20480	220V-LVPS (REP 18.1.3)7310	
–	105E 21070	120V-LVPS (REP 18.1.3)7310	
11	117K 47570	220V-Inlet Wire Harness (Connector Color : Black) (REP 99.1.1)72B8	
–	117K 47810	120V-Inlet Wire Harness (Connector Color : Black) (REP 99.1.1)72B8	
12	117K 47580	220V-Inlet Wire Harness (Connector Color : White) (REP 99.1.1)72B9	
–	117K 47820	120V-Inlet Wire Harness (Connector Color : White) (REP 99.1.1)72B9	
13	117K 47611	220V-Ground Wire (REP 99.1.1) 72BB	
–	117K 47830	120V-Ground Wire (REP 99.1.1) 72BB	
14	952K 01230	220V-Power Switch Wire Harness (REP 99.1.1)72BC	
–	962K 69080	120V-Power Switch Wire Harness (REP 99.1.1)72BC	
15	–	Screw	72BD
16	–	Power Cord (220V)	7122
–	–	Power Cord (120V)	7122
17	–	USB Cable	72BE
18	–	IIT Cable Spacer	72BF
19	101K 66581	Connector Bracket	72BG

PL18.1

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Initial Issue

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Parts List

PL 18.1
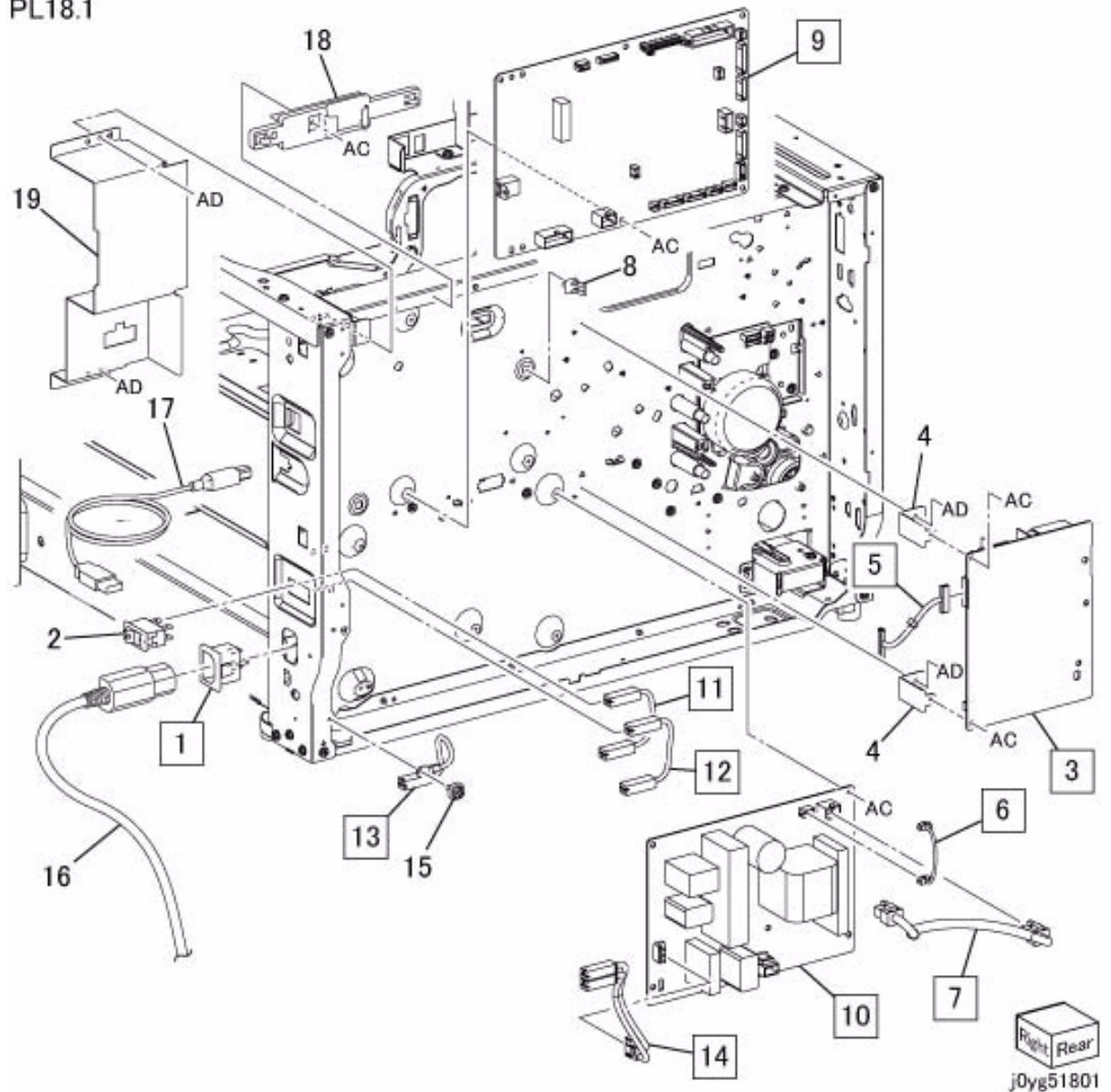
PL 18.2 Wire Harness

Item	Parts No	Description	A.C.
1	962K 69090	Wire Harness (REP 99.1.1)71B1	
2	962K 69100	Wire Harness (REP 99.1.1)71B2	

PL18.2

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Parts List
PL 18.2

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Initial Issue
WorkCentre 5021/5019
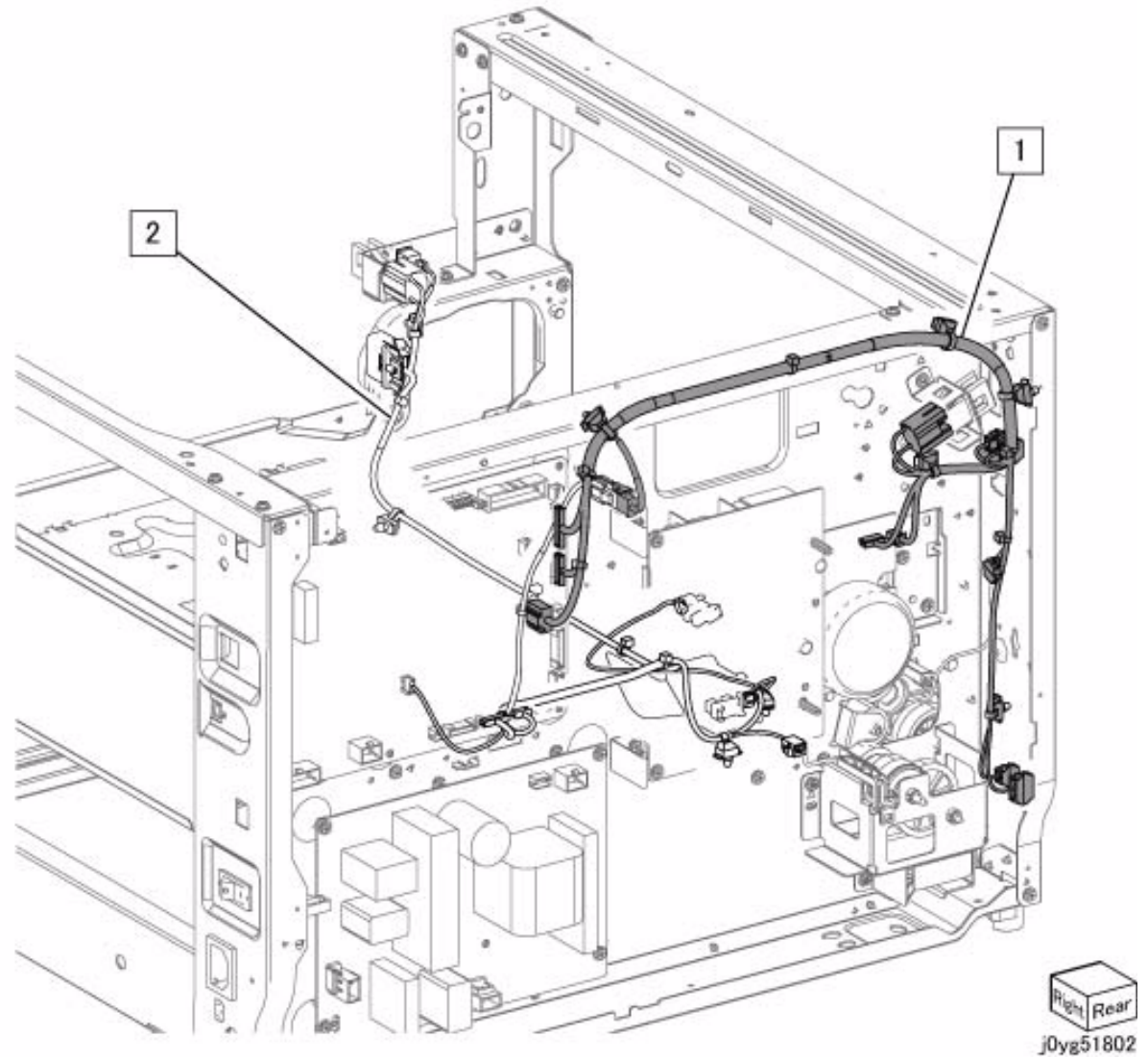
PL 19.1 Cover-Front,Top,Right

Item	Parts No	Description	A.C.
1	848K 68290	Top Cover (Item 2,3) (REP 19.1.2) 60AA	
2	–	Top Cover (P/O Item 1)	60AA
3	054E 50280	Duct	32B1
4	–	Front Cover (P/O Item 15) (REP 19.1.1)32B2	
5	848E 84570	Fusing Unit Cover	32B3
6	848E 84611	Right Cover	32B4
7	–	Logo Plate (P/O Item 15) 32B5	
8	–	Name Plate (WorkCentre 5021) (P/O Item 16)32B6	
9	–	Name Plate (WorkCentre 5019) (P/O Item 16)32B7	
10	–	CRU Instruction Label (P/O Item 15)32B8	
11	848E 85850	Connector Blank Cover	32B9
12	110E 12981	Front Cover Switch	7121
13	110E 94770	Front Cover Interlock Switch32BB	
14	113E 47530	Drawer Connector	32BC
15	848K 76560	Front Cover Kit (Item 4,7,10)32BD	
16	604K 80740	Name Plate Kit (Item 8,9)32BE	

PL19.1

1 { 2,3

15 { 4,7,10

16 { 8,9

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Initial Issue

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Parts List

PL 19.1
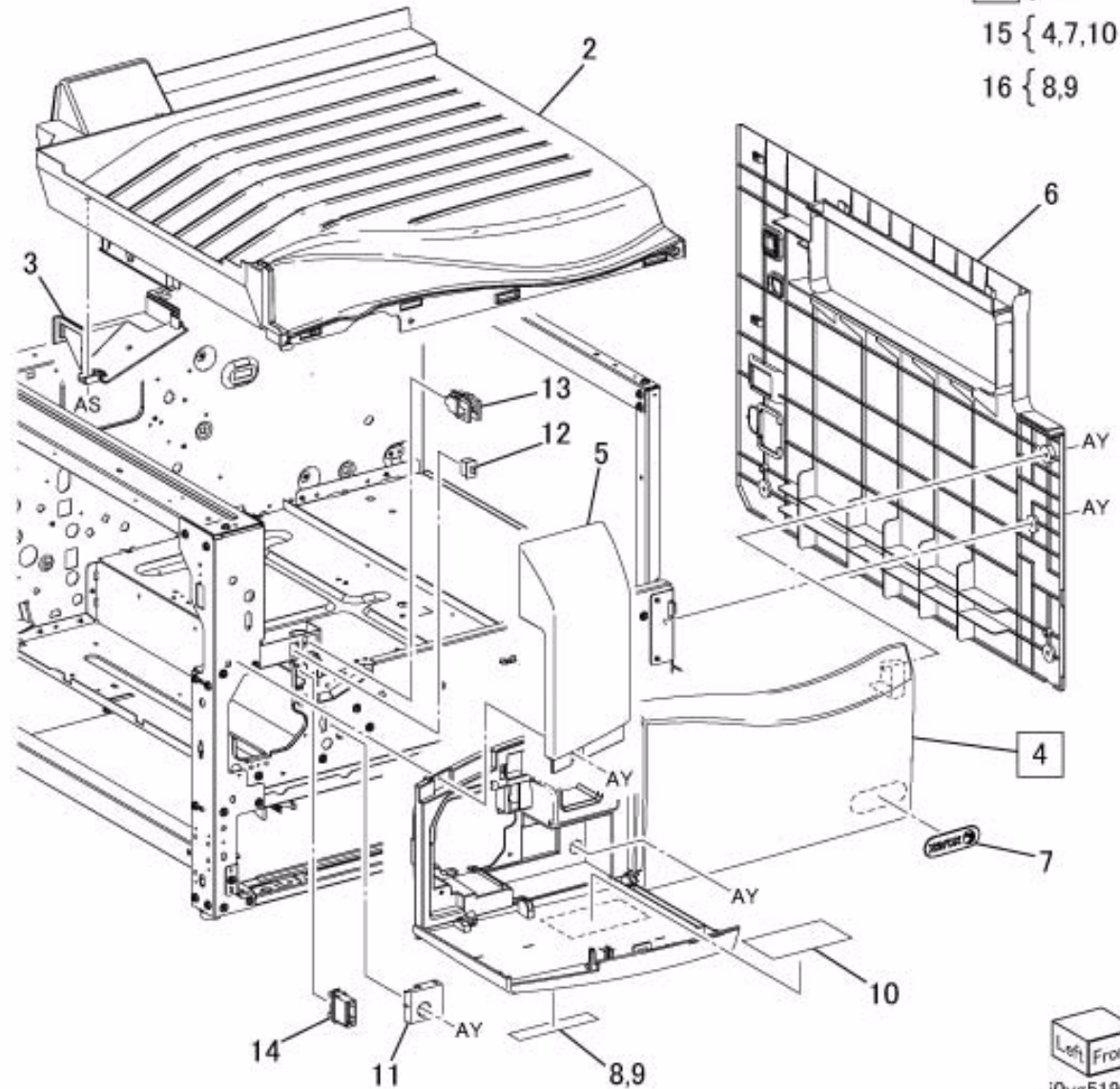
PL 19.2 Cover-Rear,Left Rear

Item	Parts No	Description	A.C.
1	–	Rear Cover (REP 19.2.1)	32C1
2	848E 84630	Rear Lower Cover	32C2
3	–	STM Connector Cover	32C3
4	848E 87321	Left Rear Cover	32C4
5	868E 69740	Bracket	32C5
6	–	Blind Cover	32C6
7	–	Data Plate	32C7
8	–	Thumbscrew	32C8
9	–	STM Caution Label	32C9

PL19.2

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Parts List

PL 19.2

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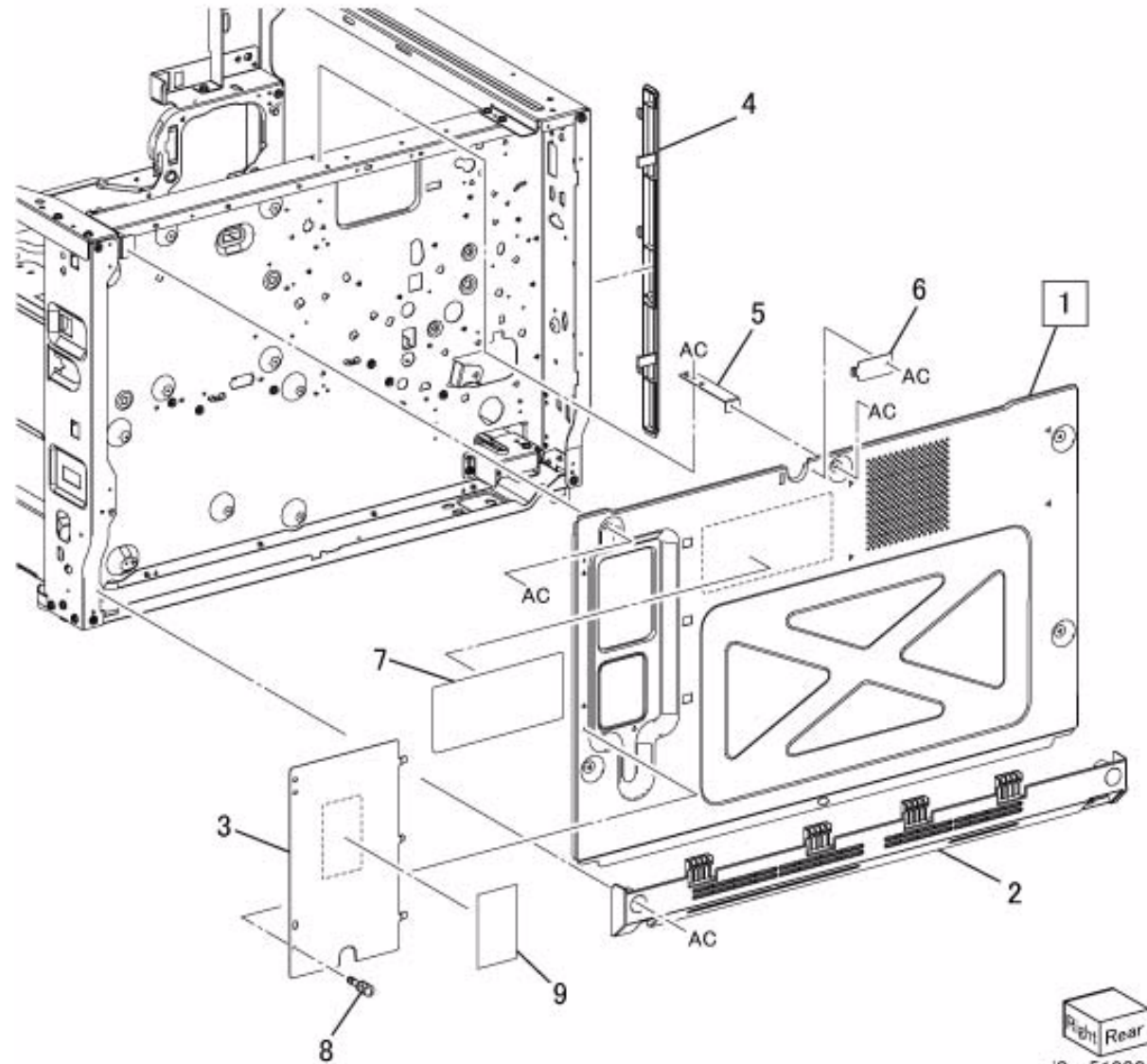
PL 56.1 DADF Accessory

Item	Parts No	Description	A.C.
1	004K 03410	DADF Platen Cushion (REP 56.1.2) 22B1	
2	059K 75711	DADF (PL 56.2) (REP 56.1.1)	22AA
3	–	Label	22B2

PL56.1

j0lj55601

Initial Issue

WorkCentre 5021/5019

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Parts List

PL 56.1
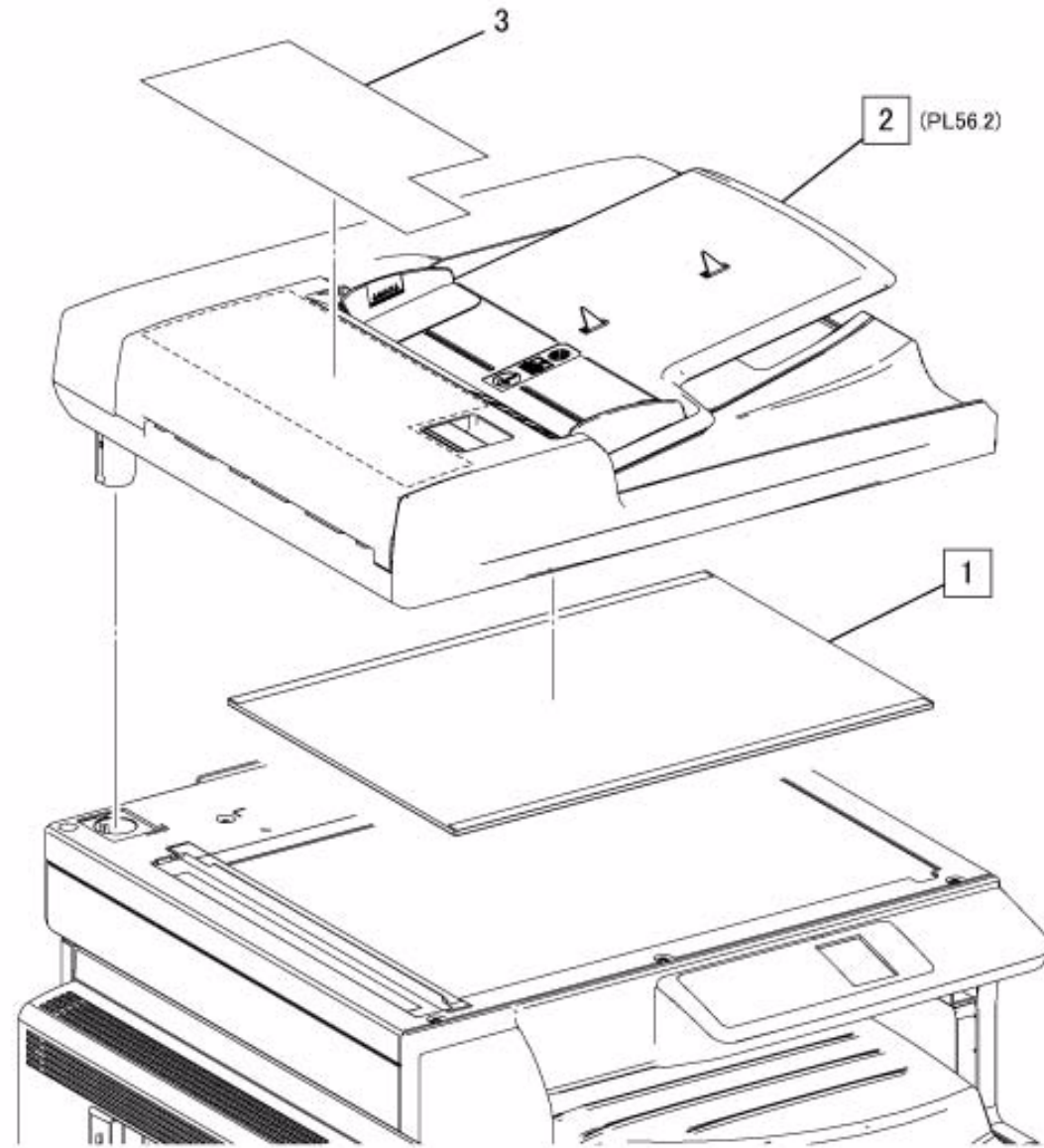
PL 56.2 DADF Component

Item	Parts No	Description	A.C.
1	–	DADF Base Frame (PL 56.3)(REP 99.1.1)22C1	
2	059K 75730	DADF Feeder Assembly (Navi 2.3) (REP 56.2.5, REP 99.1.1)22C2	
3	848E 86411	DADF Rear Cover (REP 56.2.2) 22C3	
4	848E 86430	DADF Front Cover (REP 56.2.1) 22C4	
5	848E 86450	Registration Pinch Cover 22C5	
6	803E 13310	Tray Stopper	22C6
7	068K 67551	Hinge Bracket (Front)	22C7
8	049K 17810	Hinge Bracket (Rear)	22C8
9	059K 75750	Upper Feeder (PL 56.4) (REP 56.2.4)22C9	
10	–	Clamp	22CB
11	120E 34270	Actuator	22CC
12	809E 50792	Spring	22CD
13	930W 00121	DADF Open Sensor	22CE
14	–	Data Plate	22CF
15	–	Clamp	22CG
16	960K 62441	DADF PWB (REP 56.2.3, REP 99.1.1)22CH	
17	952K 03540	DADF I/F Wire Harness(REP 99.1.1)22CJ	

PL56.2

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Parts List
PL 56.2

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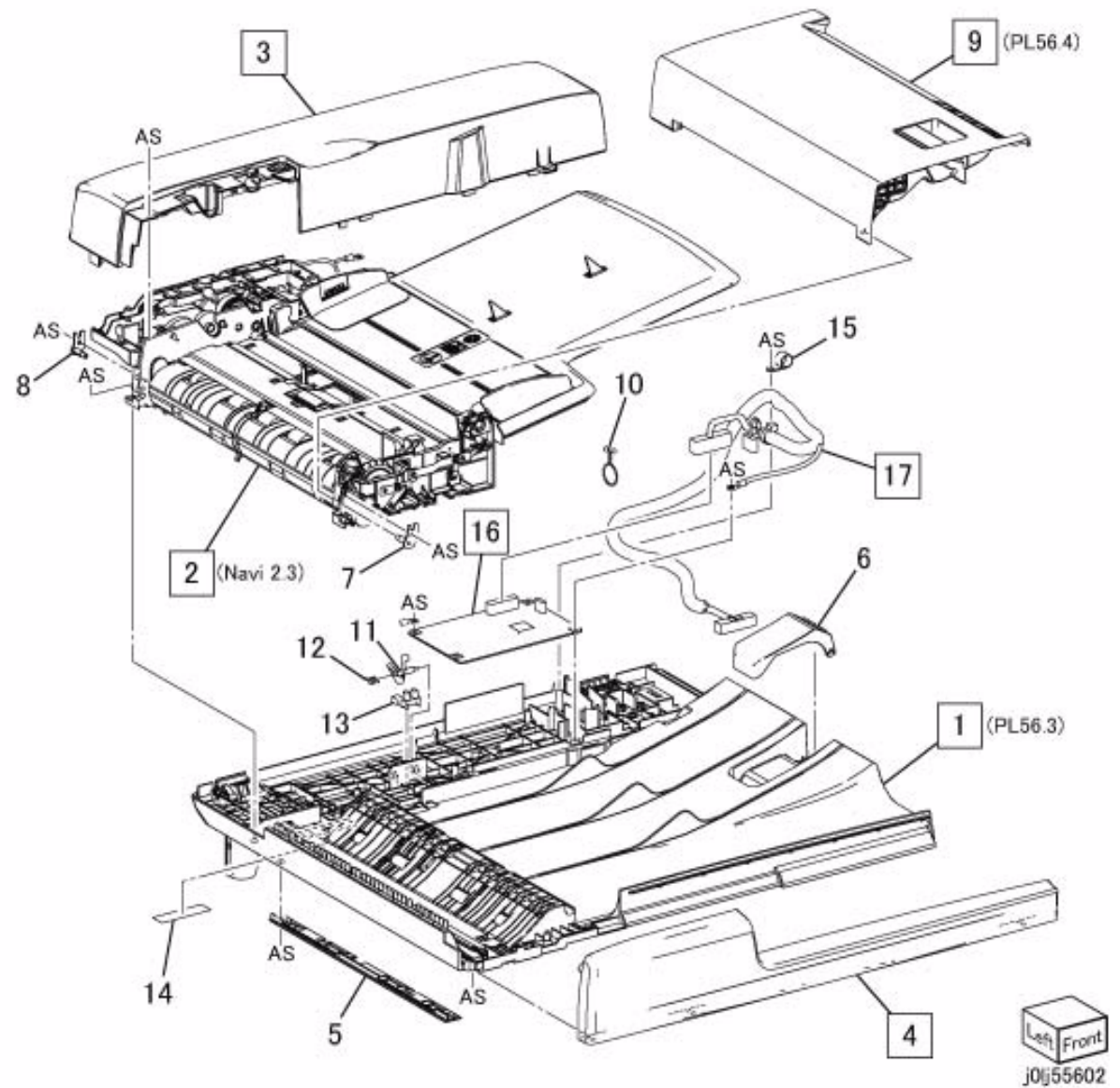
PL 56.3 DADF Base Frame

Item	Parts No	Description	A.C.
1	–	DADF Base Frame	22D1
2	036K 92141	Left Counter Balance (REP 56.3.1, REP 99.1.1)22D2	
3	036K 92130	Right Counter Balance (REP 56.3.2, REP 99.1.1)22D3	
4	809E 86290	CVT Spring	22D4
5	–	CVT Chute	22D5
6	803E 13340	CVT Stopper	22D6
7	059E 98711	Registration Pinch Roll (Short) 22D7	
8	059E 98701	Registration Pinch Roll (Long)22D8	
9	–	Gate Pad	22D9
10	035K 85280	Seal (Chute 1)	22DB
11	035K 85290	Seal (Chute 2)	22DC
12	035K 85320	Seal (Chute 3)	22DD
13	035K 85330	Seal (Chute 4)	22DE
14	035K 85341	Seal (Chute 5)	22DF
15	035K 85380	Seal (B1)	22DG
16	035K 85390	Seal (B2)	22DH
17	035K 85400	Seal (B3)	22DJ
18	–	Shaft	22DK
19	899E 01591	Spring (Hook:C,O)	22DL
20	899E 01911	Spring (Hook:C,C)	22DM

PL56.3

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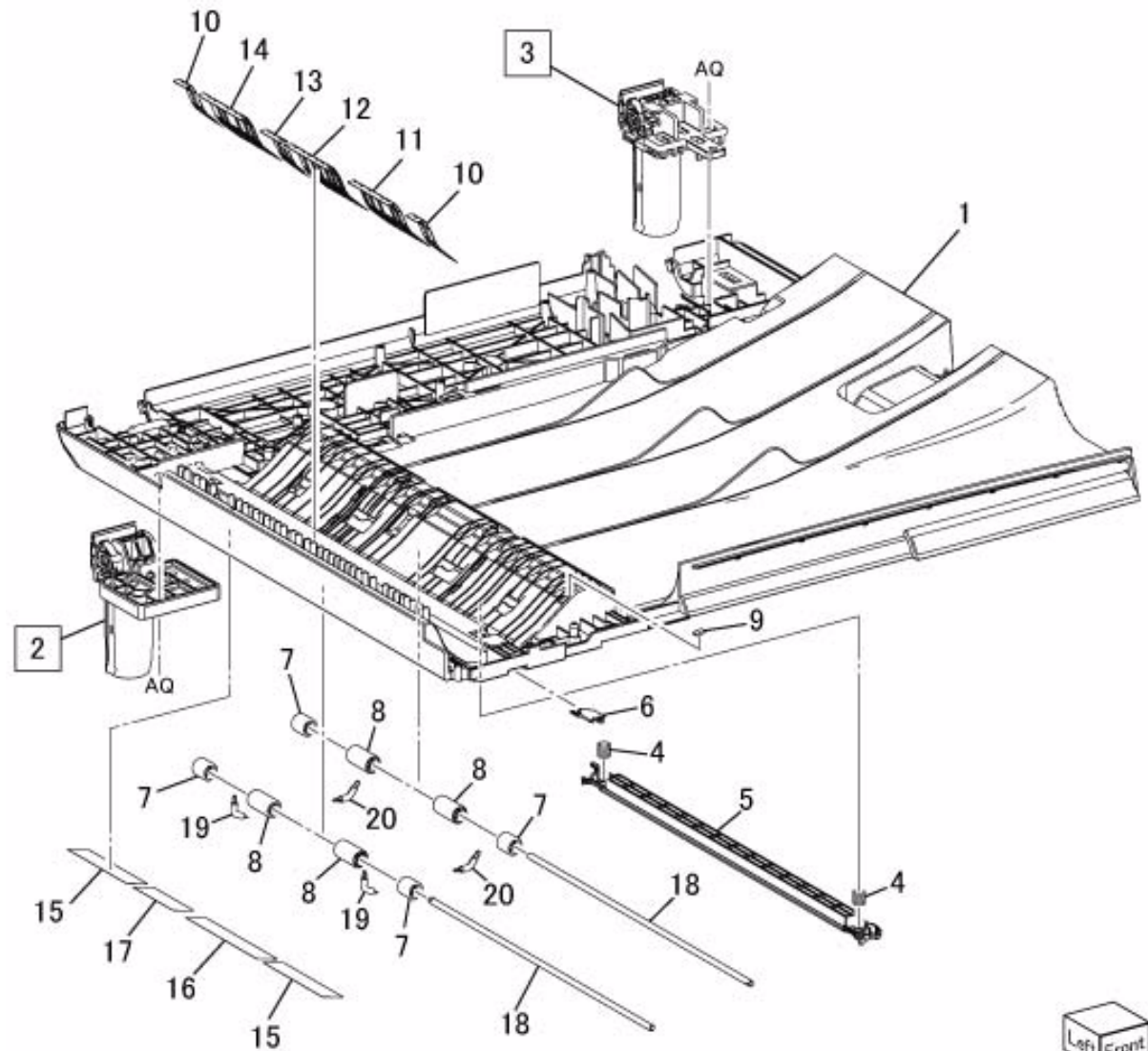
PL 56.3

PL 56.4 Upper Feeder

Item	Parts No	Description	A.C.
1	054E 50182	Upper Feeder Chute	22E1
2	059K 75770	Feed Roll Nudger Roll Assembly (PL 56.5)	22E2
3	–	Upper Feeder Cover	22E3
4	059K 75760	Takeaway Pinch Roll	22E4
5	–	Bracket	22E5
6	897E 24000	Jam Label	22E6
7	815E 76300	Ground Plate	22E7
8	809E 50720	Spring	22E8
9	011K 04260	Handle Lever	22E9
10	120E 34242	Actuator (Document Set)	22EB
11	120E 34250	Stopper Actuator	22EC
12	899E 01541	Spring	22ED
13	012E 18310	Set Link	22EE
14	413W 85459	Bearing	22EF
15	899E 01550	Spring	22EG

PL56.4

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Parts List

PL 56.4

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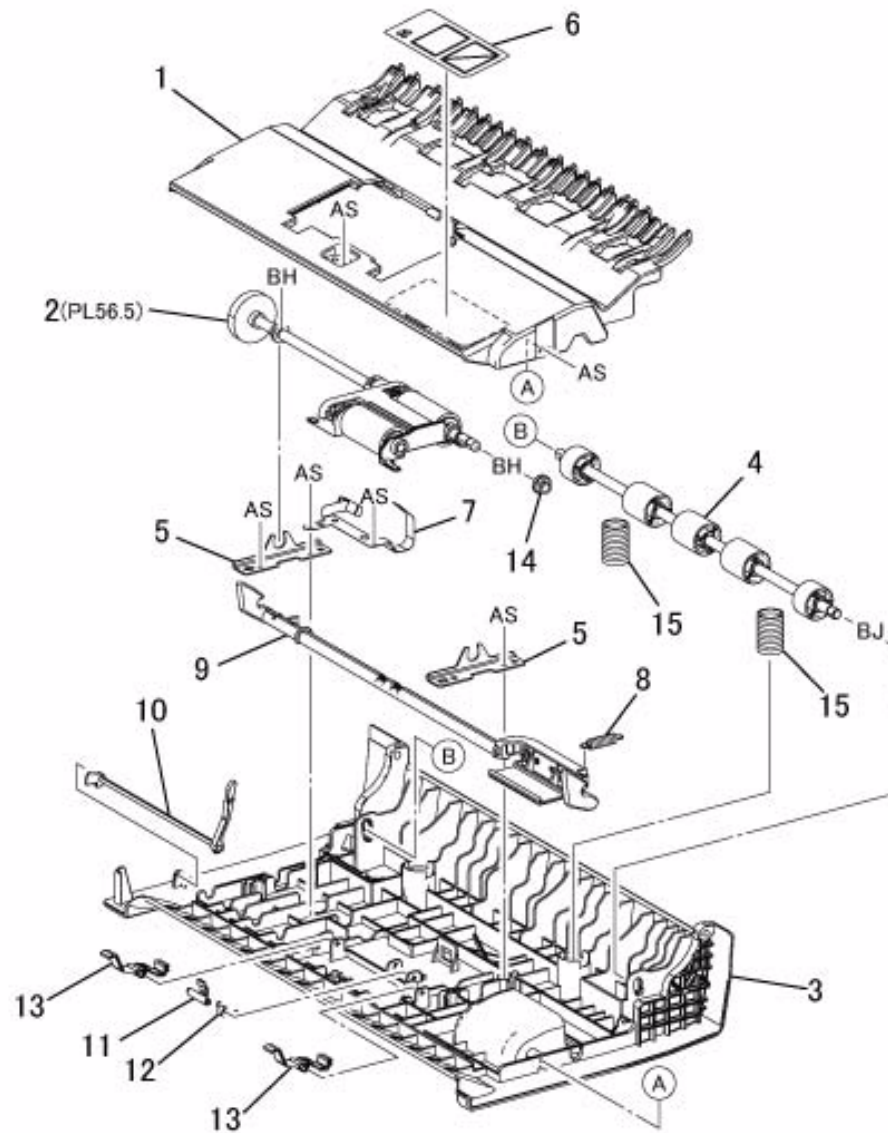
PL 56.5 Feed Roll Nudger Roll Assembly

Item	Parts No	Description	A.C.
1	–	Housing	22F1
2	–	Pulley (Feed)	22F2
3	–	Pulley (Nudger)	22F3
4	423W 05354	Belt	22F4
5	–	Shaft (Feed)	22F5
6	–	Shaft (Nudger)	22F6
7	–	DADF Feed Roll (P/O Item 14) (REP 56.5.1)	22F7
8	–	DADF Nudger Roll (P/O Item 14) (REP 56.5.1)	22F8
9	413W 85459	Bearing	22F9
10	807E 40760	Helical Gear	22FB
11	–	Brake	22FC
12	–	Brake Holder	22FD
13	–	Housing	22FE
14	604K 80750	DADF Feed/Nudger Roll Kit (Item 7,8)	22FG

PL56.5

14 { 7,8

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Parts List
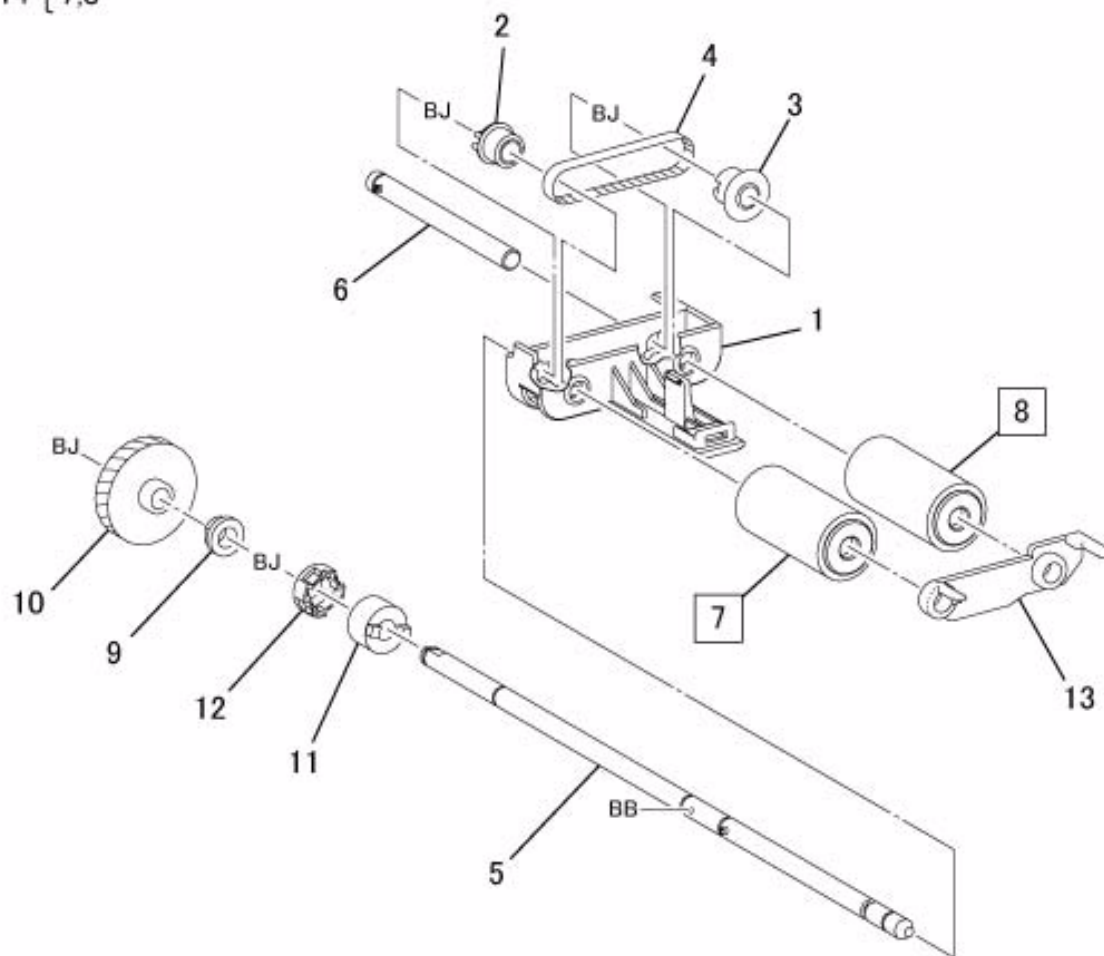
PL 56.5

PL 56.6 DADF Feed Motor,Harness Guide

Item	Parts No	Description	A.C.
1	032E 40210	Harness Guide (REP 56.6.1)	22G1
2	110K 17140	DADF Feeder Cover Interlock Switch	22G2
3	127K 66690	DADF Feed Motor (REP 56.6.2)	22G3
4	930W 00121	DADF Document Set Sensor	22G4
5	952K 03531	Wire Harness (Sensor)(REP 99.1.1)	22G5
6	952K 03510	Wire Harness (Motor/Clutch)(REP 99.1.1)	22G6
7	117K 38960	Ground Wire	22G7

PL56.6

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Parts List

PL 56.6

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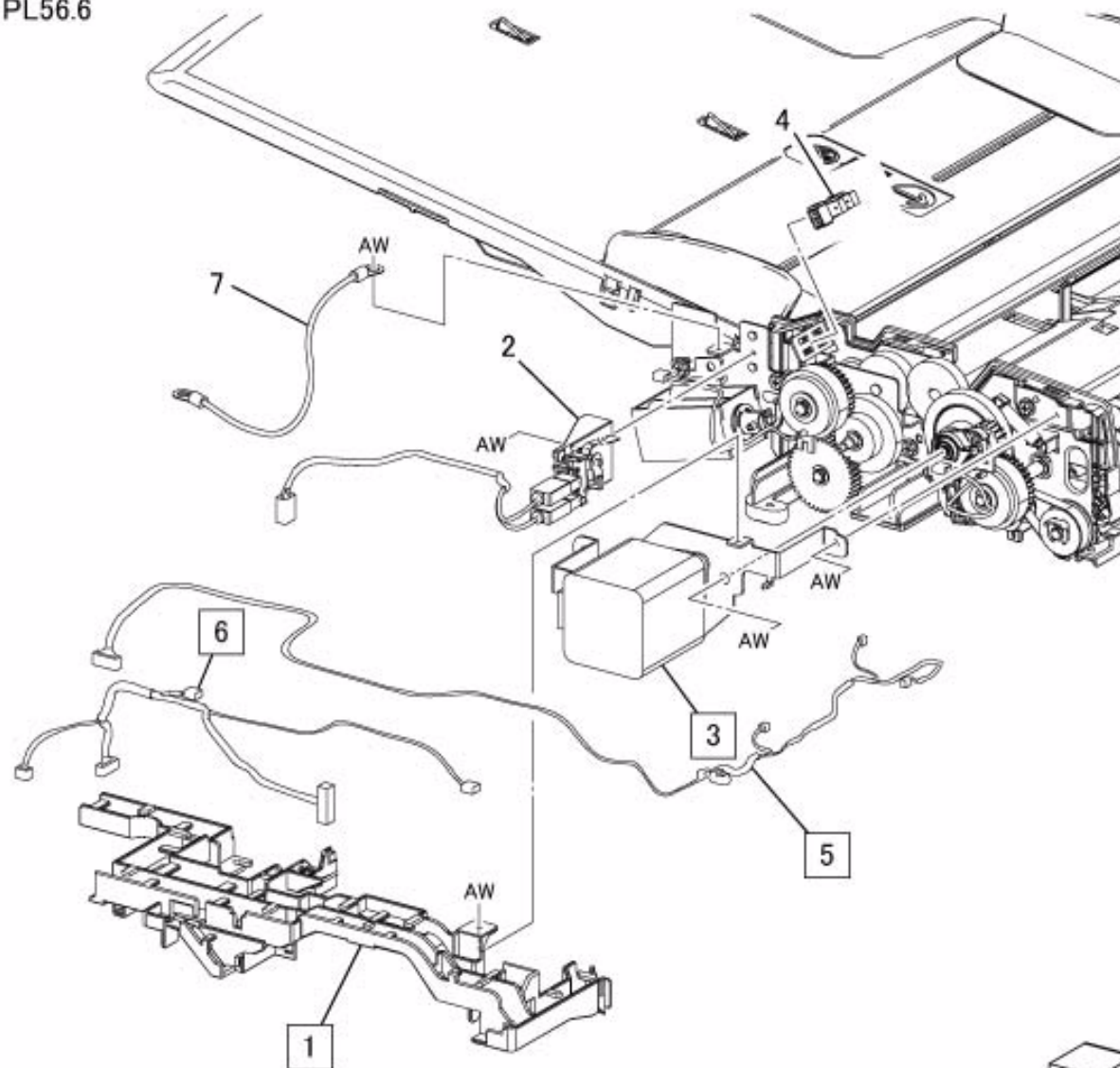
PL 56.7 DADF Feeder Rear Frame

Item	Parts No	Description	A.C.
1	012E 18260	Release Link	22H1
2	013E 41200	Set Bearing	22H2
3	012E 18270	Exit Link	22H3
4	020E 46551	Pulley	22H4
5	121K 52310	DADF Feed Clutch (REP 99.1.1) 22H5	
6	121K 52310	DADF Takeaway Clutch (REP 99.1.1)22H6	
7	–	Roll	22H7
8	121K 52470	Exit Nip Release Solenoid (REP 99.1.1)22H8	
9	423W 32055	DADF Drive Belt (REP 56.7.1) 22H9	
10	–	Tension Bracket	22HB
11	049K 18190	Clutch Gear and Bracket	22HC
12	413W 85459	Bearing	22HD
13	807E 40790	Gear (42T)	22HE
14	807E 40800	Gear (40/24T)	22HF
15	807E 40830	Gear Pulley	22HG
16	807E 40840	Gear (19T)	22HH
17	868E 80570	Bracket	22HJ
18	899E 01573	Washer	22HK
19	012E 18290	Link	22HL
20	899E 01581	Spring	22HM
21	–	KL-Clip	22HN

PL56.7

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PL 56.7
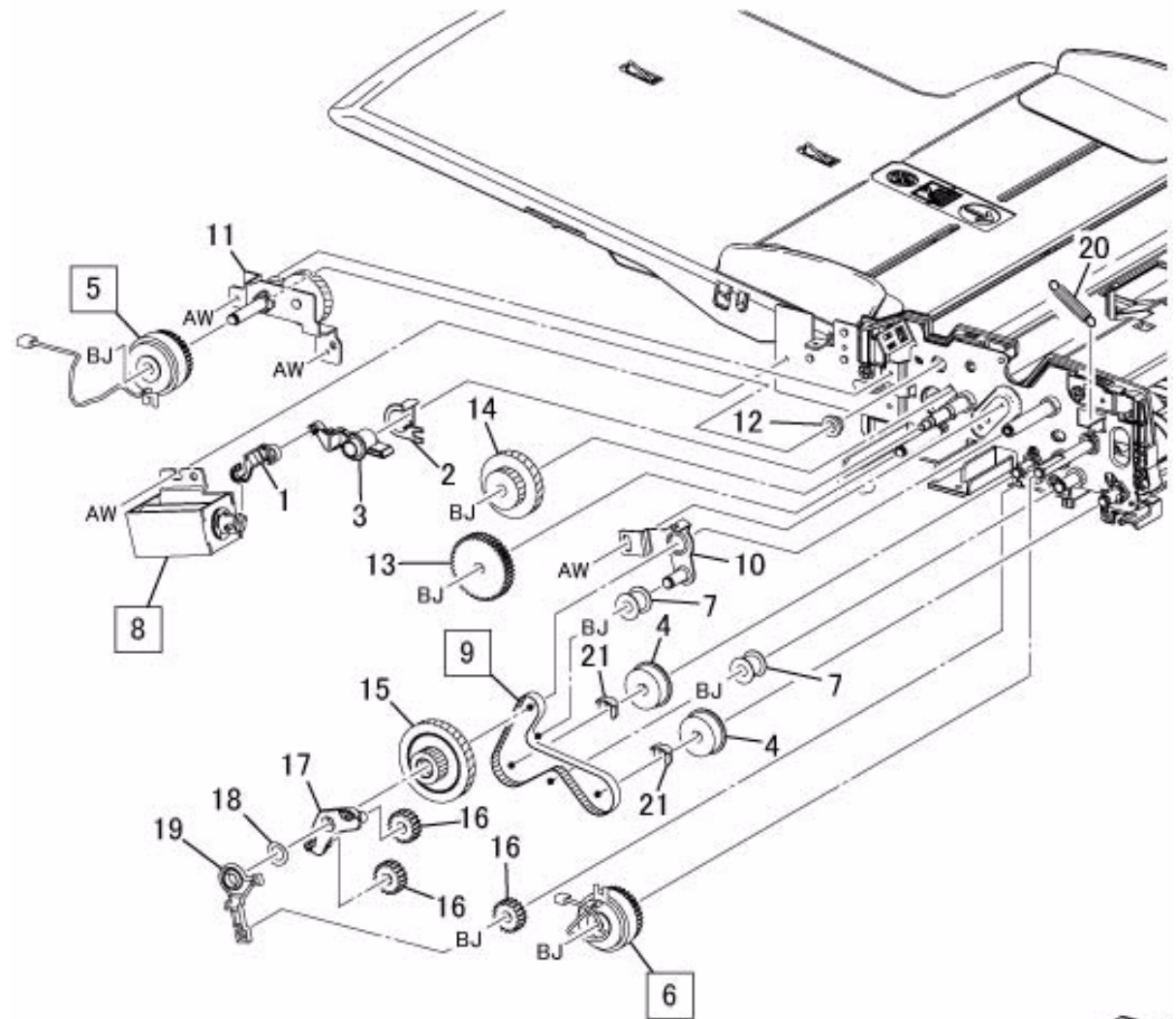
PL 56.8 DADF Feeder Front Frame

Item	Parts No	Description	A.C.
1	803E 13330	Knob Handle	22J1
2	807E 41000	Gear	22J2
3	868E 80540	Bracket	22J3
4	807E 40780	Gear (27T)	22J4
5	807E 40840	Gear (19T)	22J5
6	815E 76320	Ground Plate	22J6
7	815E 76340	Ground Plate	22J7

PL56.8

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Parts List

PL 56.8

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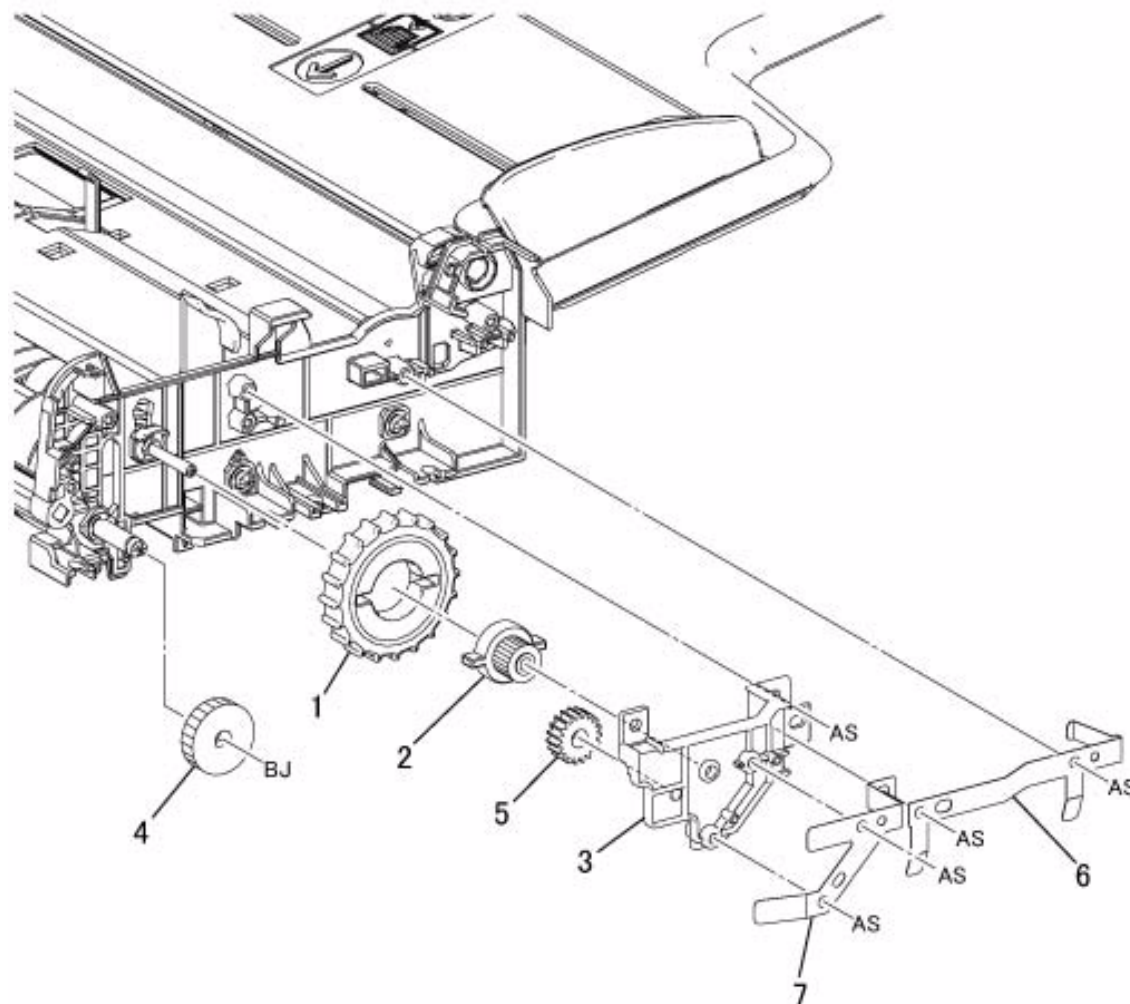
PL 56.9 DADF Tray,Chute

Item	Parts No	Description	A.C.
1	050K 69650	Document Tray (PL 56.11) (REP 56.9.1, REP 99.1.1)2210	
2	054K 48570	Invert Chute (PL 56.12) (REP 56.9.3)22K1	
3	054K 48580	Retard Chute (PL 56.13) (REP 56.9.2)22K2	
4	054K 49150	Floating Chute	22K3
5	–	Spring	22K4

PL56.9

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Initial Issue

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Parts List

PL 56.9
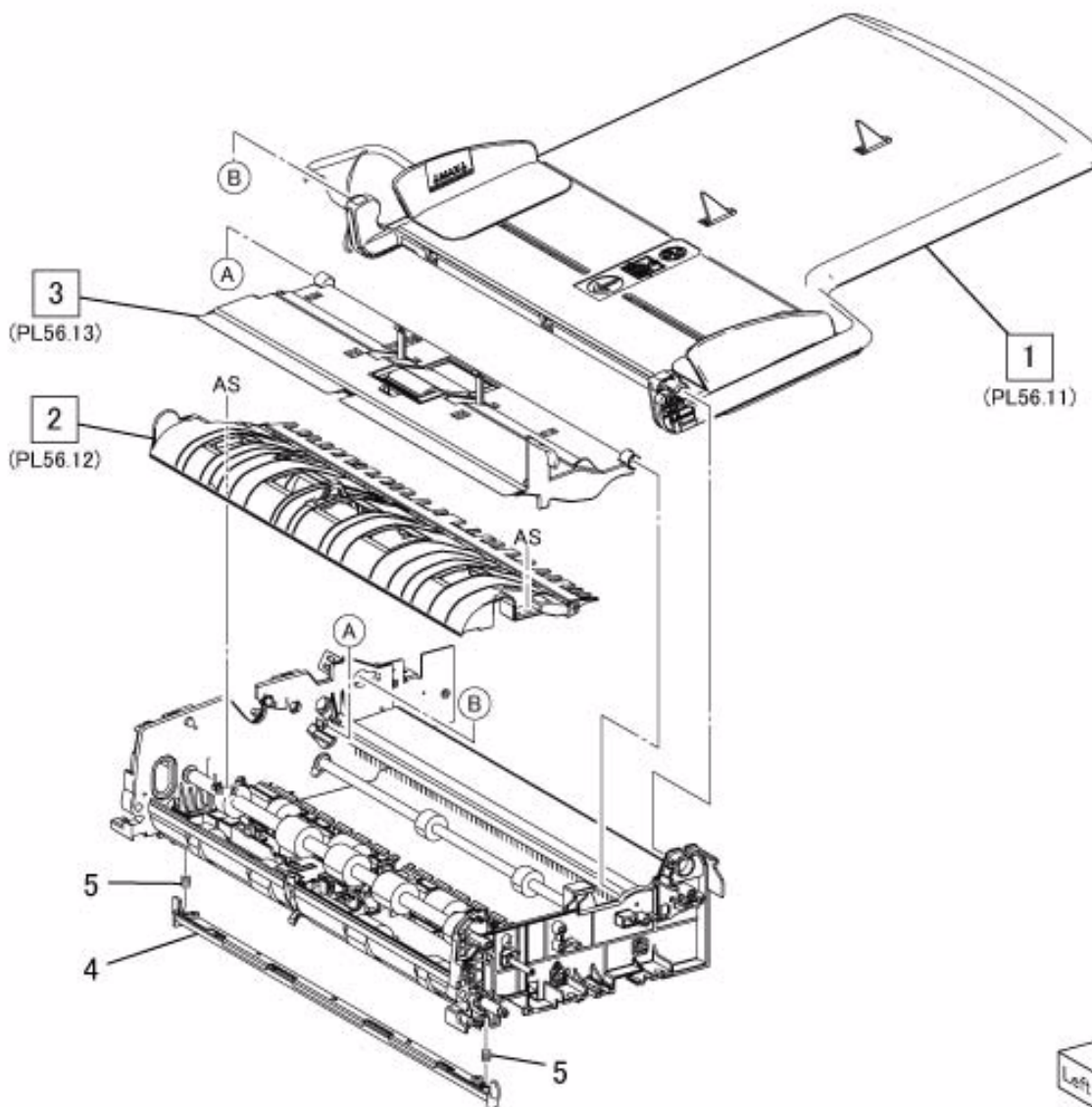
PL 56.10 DADF Roll,Sensor Bracket

Item	Parts No	Description	A.C.
1	059K 75780	DADF Registration Roll	22L1
2	059K 75790	DADF Takeaway Roll (REP 56.10.1)22L2	
3	059K 75800	DADF Out Roll	22L3
4	059K 75810	DADF Exit Roll	22L4
5	049K 17820	Sensor Bracket (PL 56.14) (REP 56.10.2)22L5	
6	413W 11660	Bearing	22L6
7	–	DADF Feeder Frame	22L7
8	–	KL-Clip	22L8
9	930W 00121	DADF Invert Sensor	22L9

PL56.10

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Parts List

PL 56.10

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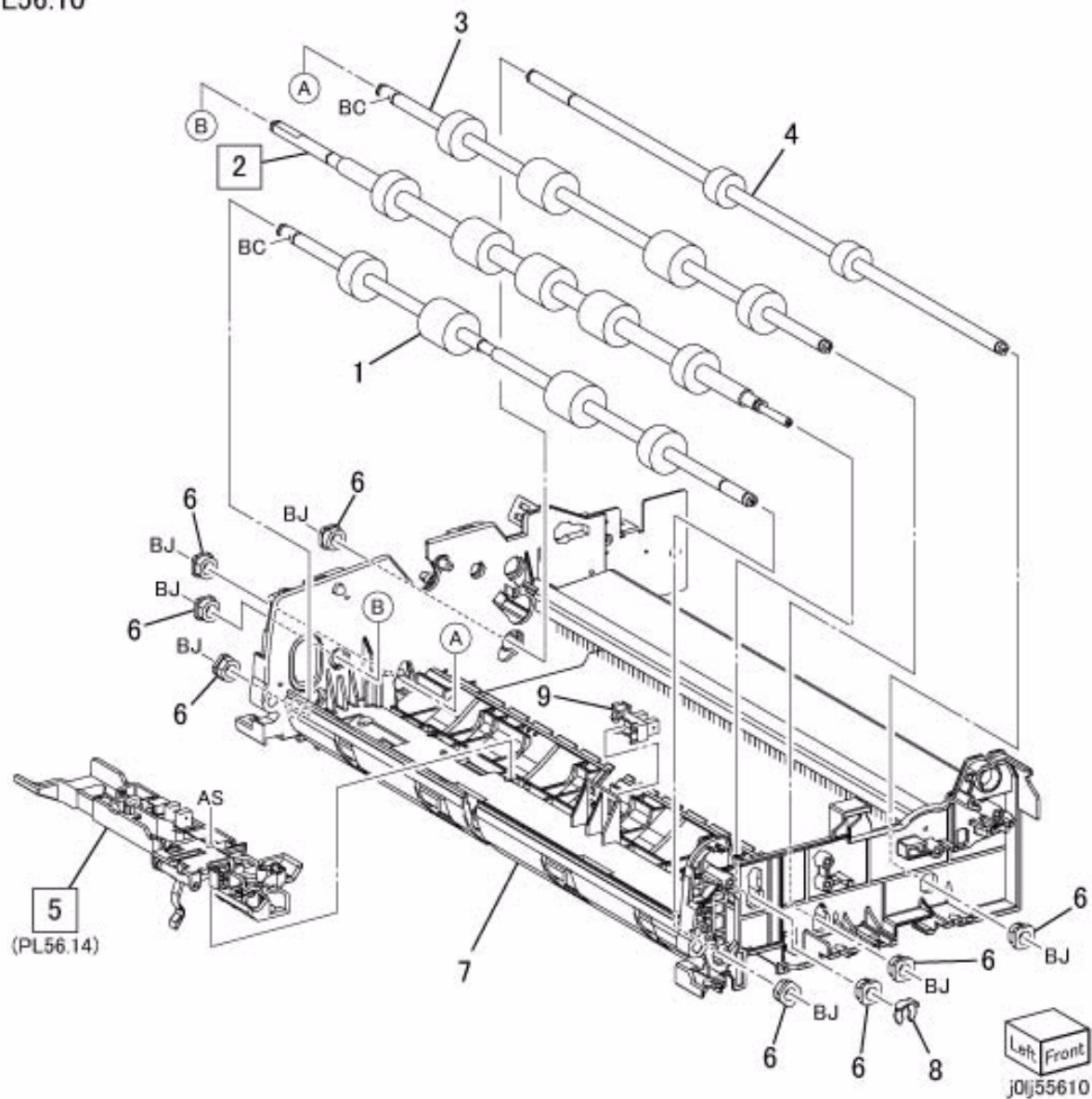
PL 56.11 Document Tray

Item	Parts No	Description	A.C.
1	–	Upper Tray	22M1
2	–	Tray Cover	22M2
3	868E 80501	Sensor Bracket	22M3
4	930W 00121	DADF Tray Set Guide Sensor 1 22M4	
5	930W 00121	DADF Tray Set Guide Sensor 2 22M5	
6	930W 00121	DADF Tray Set Guide Sensor 3 22M6	
7	032K 05861	Scatter Guide	22M7
8	038E 42770	Front Side Guide	22M8
9	038E 42750	Rear Side Guide	22M9
10	848E 88020	Harness Cover	22MB
11	807E 30471	Pinion Gear	22MC
12	809E 51860	Rack Spring	22MD
13	120E 34210	Actuator	22ME
14	807E 37830	Rack Gear (Front)	22MF
15	807E 40750	Rack Gear (Rear)	22MG
16	930W 00121	Document Tray Size Sensor 1 22MH	
17	930W 00121	Document Tray Size Sensor 2	22MJ
18	952K 03520	Tray Wire Harness(REP 99.1.1) 22MK	

PL56.11

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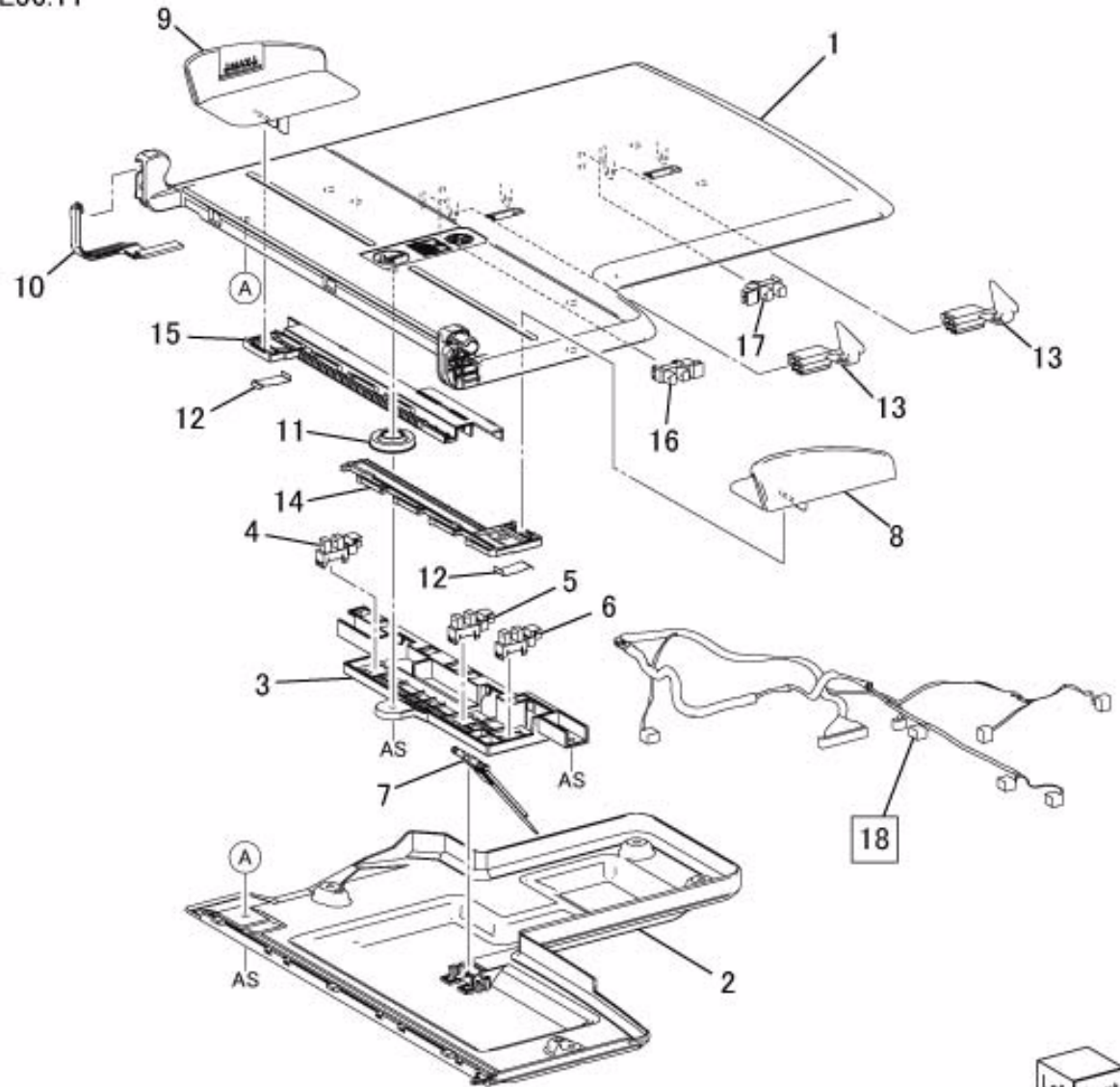
PL 56.11

PL 56.12 Invert Chute

Item	Parts No	Description	A.C.
1	–	Invert Chute	22N1
2	120E 34220	Actuator (Pre Regi.)	22N2
3	809E 50792	Spring	22N3
4	035K 82730	Seal (Long)	22N4
5	035K 82740	Seal (Short)	22N5
6	–	Pad	22N6
7	120E 34230	Actuator (Invert)	22N7
8	050E 25313	Invert Gate	22N8

PL56.12

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Parts List

PL 56.12

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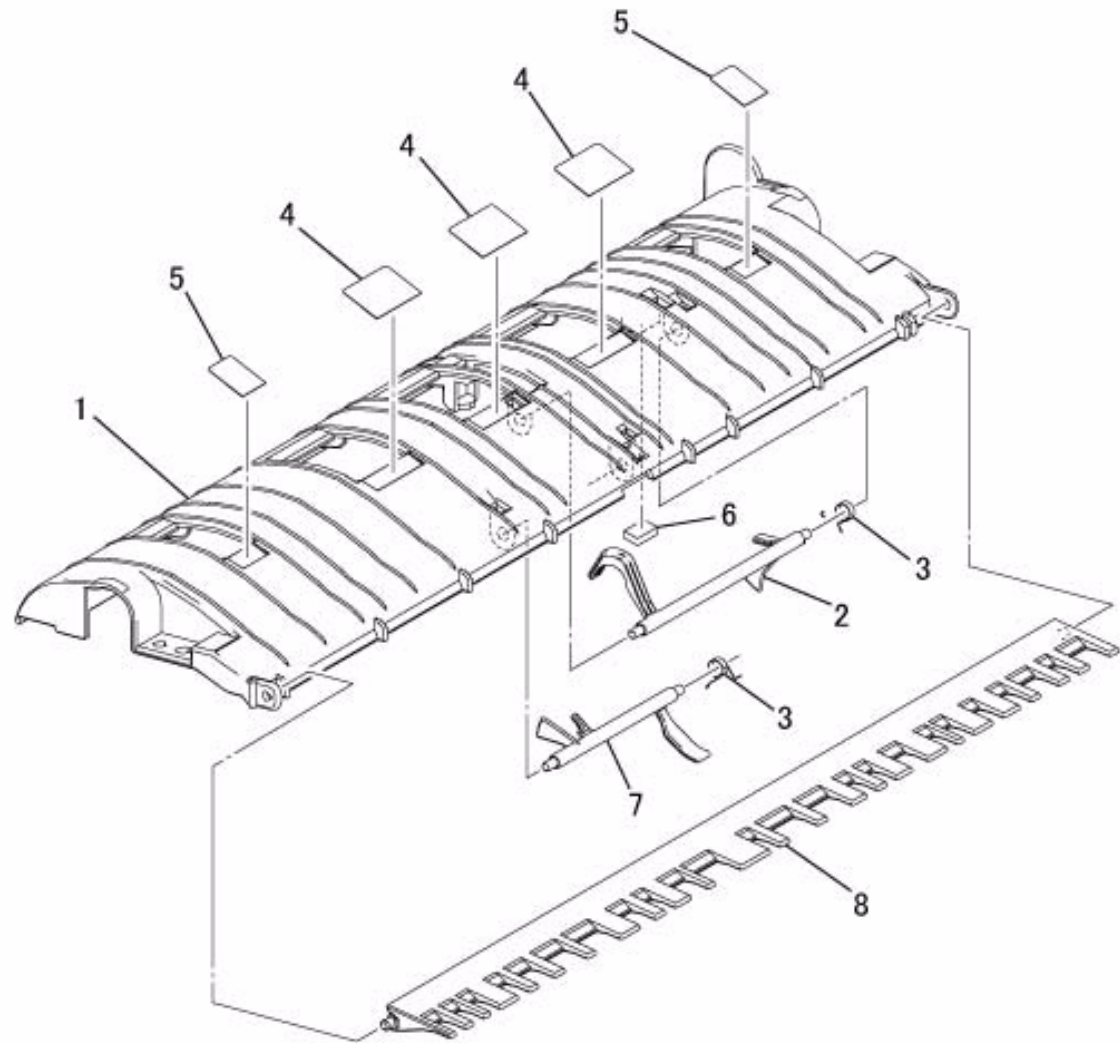
PL 56.13 Retard Chute

Item	Parts No	Description	A.C.
1	054E 50170	Retard Chute	22P1
2	848K 68730	DADF Retard Pad (REP 56.13.1) 22P2	
3	035K 84270	Rear Seal	22P3
4	035K 84260	Front Seal	22P4
5	–	Label	22P5
6	–	Pad	22P6
7	899E 01520	Spring	22P7
8	050E 28270	Set Gate	22P8
9	899E 01510	Spring	22P9
10	–	Shaft	22PB
11	019E 84131	Rear Holder	22PC
12	019E 84120	Front Holder	22PD
13	059E 08661	Pinch Roll	22PE
14	899E 01531	Spring	22PF
15	413W 11460	Bearing	22PG
16	012E 18280	Link	22PH

PL56.13

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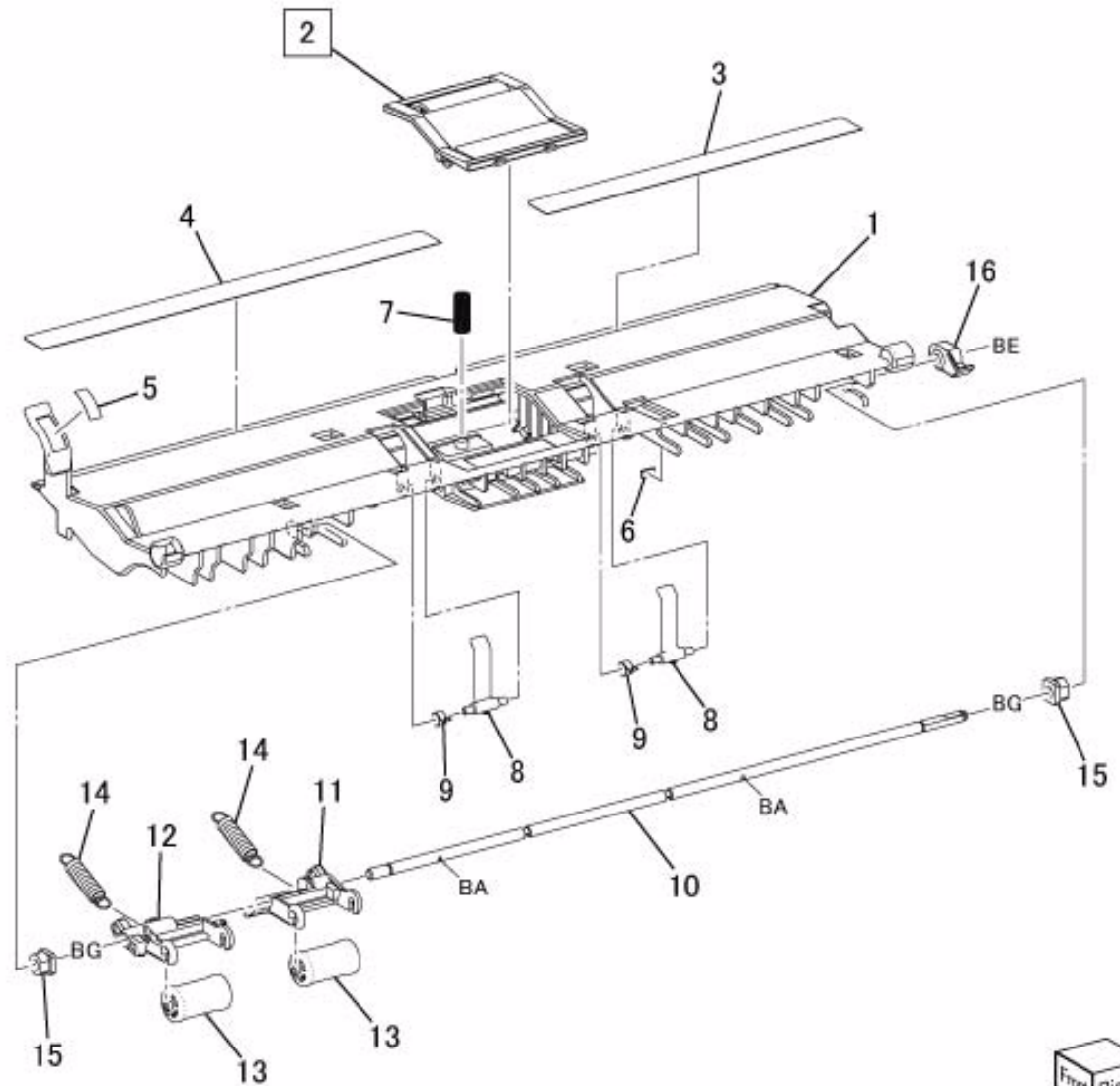
PL 56.13

PL 56.14 Sensor Bracket

Item	Parts No	Description	A.C.
1	032E 40221	Sensor Bracket	22Q1
2	930W 00121	DADF Regi. Sensor	22Q2
3	930W 00121	DADF Pre Regi. Sensor	22Q3
4	120E 34260	Actuator (Regi.)	22Q4
5	809E 50792	Spring	22Q5

PL56.14

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Parts List

PL 56.14

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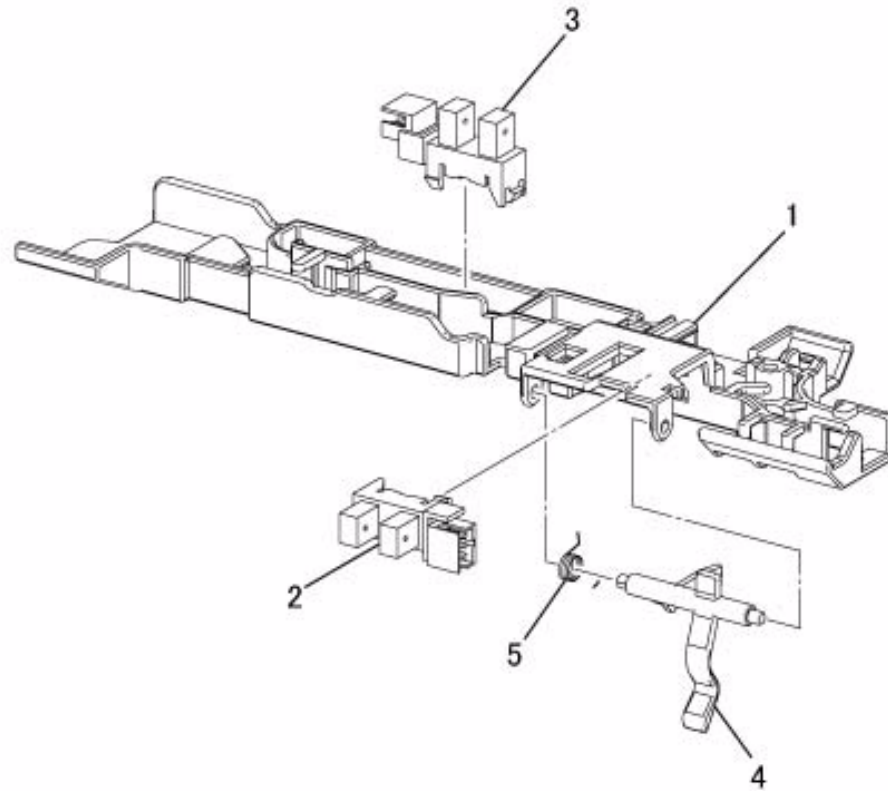
98.1 Screws

Table 1

Item	PART NO.	Description
AA	112W 27898	Pan Head Screw (M3x8)
AB	113W 20478	Screw (M3x4:White)
AC	113W 20678	Screw (M3x6:White)
AD	113W 20698	Round Screw (M3x6)
AE	113W 20878	Screw (M3x8:White)
AF	113W 21098	Round Screw (M3x10)
AG	113W 21678	Screw (M3x16:White)
AH	113W 27488	Pan Head Screw (M3x4:White)
AJ	113W 27688	Pan Head Screw (M3x6:White)
AK	114W 27678	Bind Head Tapping Screw (M3x6:White) (P 0.5)
AL	115W 27878	Bind Head Tapping Screw (3x8:White) (P 1.4)
AM	115W 28078	Bind Head Tapping Screw (3x10:White) (P 1.4)
AN	116W 27678	Bind Head Screw (M3x6:White)
AP	153W 16088	Tapping Screw (M4x10:White)
AQ	153W 16288	Tapping Screw (M4x12:White)
AR	153W 17688	Tapping Screw (M3x6:White)
AS	153W 17888	Tapping Screw (M3x8:White)
AT	153W 18088	Tapping Screw (M3x10:White)
AU	153W 27678	Bind Head Tapping Screw (M3x6:White) (P 1.06)
AV	153W 27878	Bind Head Tapping Screw (M3x8:White) (P 1.06)
AW	158W 27678	Screw (M3x6:White)
AX	158W 27688	Round Point Screw (M3x7:White)
AY	158W 27878	Screw (M3x8:White)
AZ	252W 29450	Nylon Washer (8) (t 1)
BA	271W 11250	Dowel Pin (1.6x12)
BB	271W 16050	Dowel Pin (2x10)
BC	271W 21050	Dowel Pin (2.5x10)
BD	354W 15278	E-Clip (2:White)
BE	354W 19278	E-Clip (2.5:White)
BF	354W 21254	KL-Clip (3)
BG	354W 21278	E-Clip (3:White)
BH	354W 24254	KL-Clip (4)
BJ	354W 24278	E-Clip (4:White)
BK	354W 26278	E-Clip (5:White)
BL	354W 27254	KL-Clip (6)
BM	354W 27278	E-Clip (6:White)
BN	354W 29278	E-Clip (8:White)
BP	158W 36678	Screw (M4x16:White)
BQ	158W 45078	Screw (M5x10:White)

Table 1

Item	PART NO.	Description
BR	153W 18288	Tapping Screw (M3x12:White)

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Parts List

98.1

99.1 Paper

Table 1

	Paper	A.C
1	J Paper	57B1
2	JD Paper	57B2
3	C2 Paper	57B3
4	Plain (XEROX)	5711
5	Plain (Other makers)	57B4
6	Recycled Paper (XEROX)	5712
7	Recycled Paper (Other makers)	57B5
8	Heavyweight	57B6
9	Tracing Paper	5714
10	Transparency Paper	5713
11	Transparency Paper (Other makers)	57B7
12	Tack Film	57B8
13	Labels	57B9
14	Postcard	57BB
15	Tab Stock Paper	57BC
16	Hole Punched Paper	57BD
17	Heavyweight 2	57BE
18	Heavyweight 1 Side 2	57BF
19	Heavyweight 2 Side 2	57BG
20	Coated Paper	57BH
21	Coated Paper Side 2	57BJ

99.2 Environment

Table 1

	Environment	A.C
1	Problem Mishandling (covered by User Guide)	9081
2	Problem Mishandling (beyond User Guide)	9082
3	Operational Error (covered by User Guide)	9083
4	Operational Error (beyond User Guide)	9084
5	No Reproduction after Power ON/OFF	9085
6	Interference with Peripheral	9086
7	Power at Customer Site	9087
8	Not Reproduced at Call	9088
9	No Reproduction after Power ON/OFF (Reproduced at Call)	9089
10	Not Cause/Location Identified	908A

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99.1, 99.2

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99.3 Consumables

Table 1

	Consumables	A.C
1	Toner (K)	409K

99.4 Electrical Adjustment

Table 1

	Electrical Adjustment	A.C
1	Side Regi Adjustment (Tray 1)	77B1
2	Side Regi Adjustment (Tray 2)	77B2
3	Side Regi Adjustment (MSI)	77B5
4	Lead Regi Adjustment (Tray 1)	77C5
5	Lead Regi Adjustment (Tray 2)	77C6
6	Lead Regi Adjustment (MSI)	77C9
7	White Ref Adjustment	771M
8	IIT Calibration	7726
9	CCD Calibration	77CD
10	Light Axis Fluctuation Correction	77CE
11	ROS Write Timing	77F7
12	Border Erase Adjustment	77B6
13	Calibration	77B7
14	MAX SET UP (Image Quality Adjustment)	7720
15	ATC SENSOR SET UP	77B8
16	TRC Adjustment	77B9
17	ADC/AGC SETUP	77BB
18	Tone UP/DOWN Adjustment	77BC
19	NVM Initialization (IIT/IPS)	702A
20	NVM Initialization (SYS-System)	77BE
21	NVM Initialization (SYS-User)	702D
22	NVM Initialization (IOT)	77BF
23	NVM Initialization (ALL)	77BG
24	Lead Edge Border Erase Adjustment	77BH
25	Trail Edge Border Erase Adjustment	77BJ
26	Side Erase Adjustment	77BK
27	FS R/E Adjustment	77BL
28	SS R/E Adjustment	77BM
29	Temperature Adjustment	7751
30	Fixed R/E Change	77C1
31	Buzzer Level	77C2
32	Download (Reinstall)	77E1
33	Download (Version UP)	77E2
34	Other NVM Changes	7760
35	Other Diag. Adjustment	77BN
36	Auto Gradation Correction	77F1
37	ATC Sensor Setup	77F3
38	Tone Up/Down	77F5
39	Secondary Traansfer Output Adjustment	77F6

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Parts List

99.3, 99.4

99.5 Mechanical Adjustment

Table 1

	Mechanical Adjustment	A.C
1	Full/Harf Parallel Adjutment	1050

99.6 Originals

Table 1

	Originals	A.C
1	Photo Originals	572B
2	Printed Originals	572C
3	Maps and Low Contrast Originals	572D
4	Paste-up Originals	572E
5	Dirty/areased Originals	572F
6	Colored Originals	572G
7	Other Originals	572H

Parts List

99.6, 99.7

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99.7 Accessories Related

<p align="center">Table 1</p>

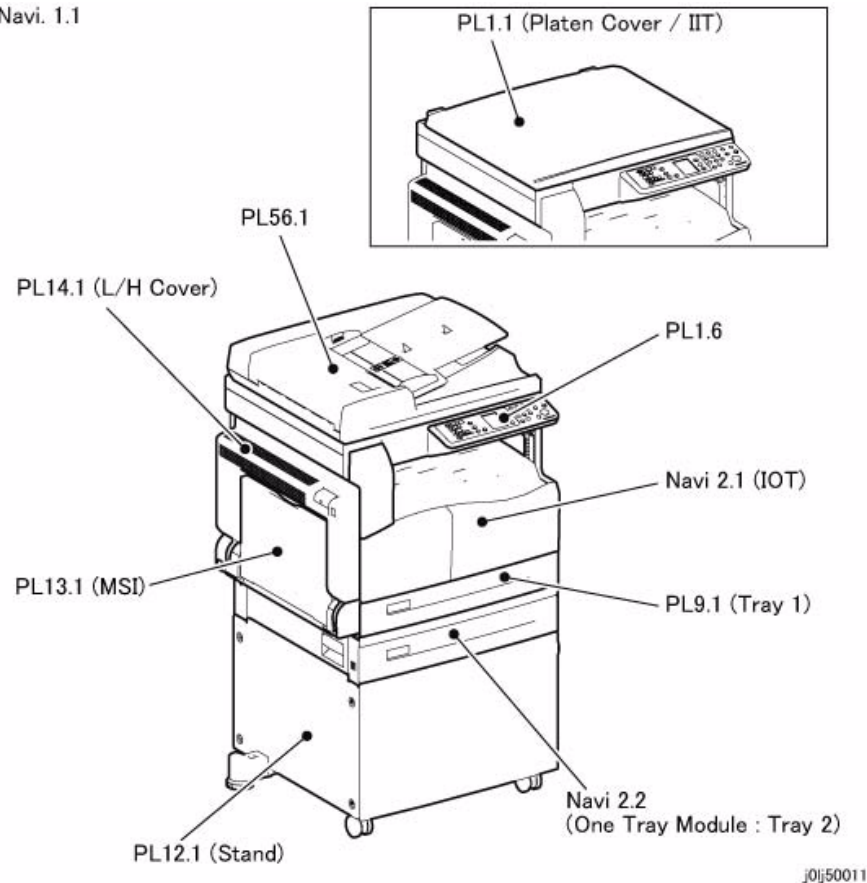|	Accessories Related	A.C
1	Accessories Related	80AA
2	EP-SV unit	80AB
3	Cable between M/C and EP-SV	80AC
4	Cable between EP-SV and Related product	80AD
5	TEL line for EP-SV	80AE
6	AC Adaptor for EP-SV	80AF

99.8 DMP/Network Functions Related

<p align="center">Table 1</p>

	DMP/Network Functions Related	A.C
1	User Environment	90AA
2	Problems at remort station when data is sent (storage destination of Push-Scan etc, PC/server etc)	9061
3	Problems at sent station when data is received (PC/server etc)	9062
4	Problems at Timer Server	9066
5	Problems at Router	9067
6	Problems at HUB	9068
7	Problems at USB Device (Commercial item)	9069
8	Problems at Memory Media (Commercial item)	906B
9	Problems at Wireless LAN	906C
10	Network-related Services SW	906
11	DocuHouseAccouthgService/ApeosWareAccouthgService	9076
12	CentreWareDeviceService/ApeosWareDeviceService	9077
13	DocuShare	9078
14	FreeFlow related (XDOD)	9079
15	Print/Scan Driver	907B
16	XDOM	907C
17	External Access Kit	906D

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99.8

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Navi 1.1 Processor + Option

Figure 1 j0lj50011

Navi 2.1 IOT

Figure 1 j0yg50021

Initial Issue
WorkCentre 5021/5019

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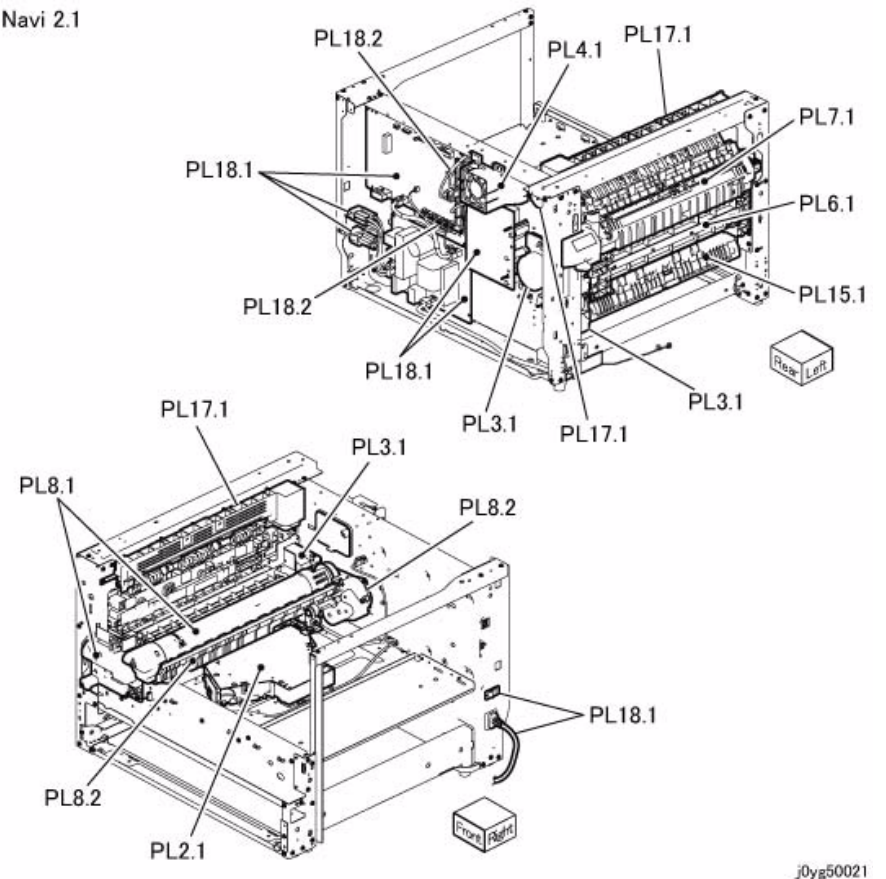
Parts List
Navi 1.1, Navi 2.1

Navi 2.2 One Tray Module

Navi. 2.2

PL10.1

PL10.4
(Left Cover)

PL10.1

PL10.5

PL10.1

PL10.7

PL10.7

PL10.6
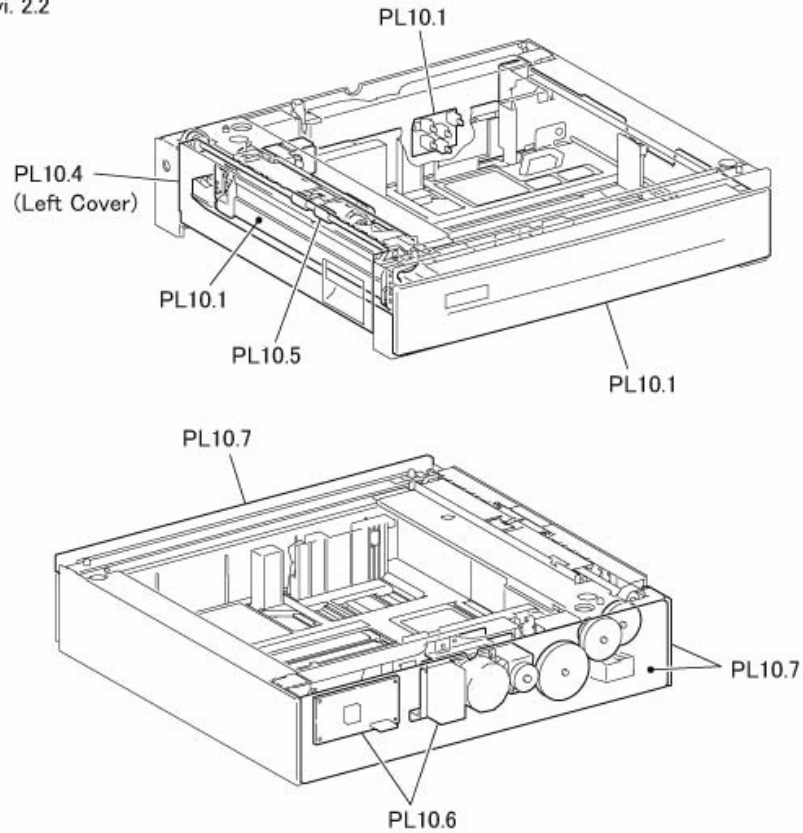
j0lj50022

Figure 1 j0lj50022

Navi 2.3 DADF

Navi 2.3

PL56.6

PL56.9

PL56.9

Left Front

PL56.8

PL56.7

PL56.10

PL56.6

PL56.10

PL56.7

PL56.6

Rear Left

PL56.7
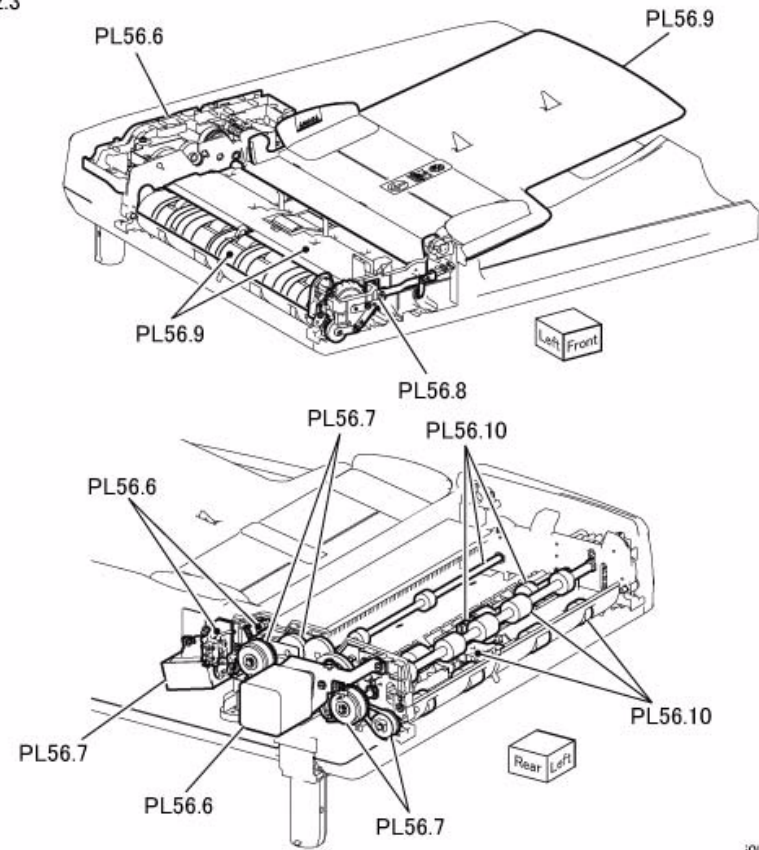
j0lj50023

Figure 1 j0lj50023

Parts List

Navi 2.2, Navi 2.3

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